LCD / LCM SPECIFICATION





WINSTAR Display Co.,Ltd. 華凌光電股份有限公司

Winstar Display Co., LTD 華凌光電股份有限公司



WEB: https://www.winstar.com.tw E-mail: sales@winstar.com.tw

SPECIFICATION

| CUSTOMER: | |
|-------------|------------------|
| MODULE NO.: | WH2002G-SLL-JTV# |

| APPROVED BY |
|--------------------|
|--------------------|

(FOR CUSTOMER USE ONLY)

PCB VERSION:

DATA:

| SALES BY | APPROVED BY | CHECKED BY | PREPARED BY |
|----------|-------------|------------|-------------|
| | | | |

| VERSION | DATE | REVISED PAGE NO. | Si | UMMARY |
|---------|------------|------------------|---------------------|-----------------------|
| G | 2025/08/06 | | Modify Generator | Character ROM Pattern |



MODLE NO:

華凌光電股份有限公司

RECORDS OF REVISION

DOC. FIRST ISSUE

| VERSION | DATE | REVISED PAGE NO. | SUMMARY |
|---------|---------------------------------------|------------------------|---------------------------|
| 0 | 2014/06/11 | | First issue |
| Α | 2016/01/27 | | Modify Precautions in use |
| | | | of LCD Modules |
| | | | & Static electricity test |
| В | 2019/08/27 | | Modify Material List of |
| | | | Components for RoHs |
| С | 2019/12/17 | \C | Modify Precautions in use |
| | | | of LCD Modules |
| D | 2020/08/25 | | Add interface |
| | | | Modify Block Diagram. |
| E | 2023/06/29 | | Modify B/L information |
| F | 2024/11/14 | | Modify the recommended |
| | MY | | soldering temperature |
| G | 2025/08/06 | | Modify Character |
| | | | Generator ROM Pattern |
| | · · · · · · · · · · · · · · · · · · · | | |

Contents

- 1.Module Classification Information
- 2. Precautions in use of LCD Modules
- 3.General Specification
- 4. Absolute Maximum Ratings
- 5. Electrical Characteristics
- 6. Optical Characteristics
- 7.Interface Pin Function
- 8. Contour Drawing & Block Diagram
- 9. Character Generator ROM Pattern
- 10.Reliability
- 11.Backlight Information
- 12.Inspection specification
- 13. Material List of Components for RoHs
- 14.Recommendable Storage



1. Module Classification Information

- ① Brand: WINSTAR DISPLAY CORPORATION
- ② Display Type: $H \rightarrow Character Type$, $G \rightarrow Graphic Type$, $T \rightarrow TAB Type$
- 3 Display Font: Character 20 words, 02 Lines.
- Model serials no.

Type : $B\rightarrow EL$, Blue green $A\rightarrow LED$, Amber $L\rightarrow LED$, Full color

D \rightarrow EL, Green R \rightarrow LED, Red J \rightarrow DIP LED,Blue W \rightarrow EL, White O \rightarrow LED, Orange K \rightarrow DIP LED,White

M→EL, Yellow Green G→LED, Green E→DIP LED, Yellow Green

F \rightarrow CCFL, White P \rightarrow LED, Blue H \rightarrow DIP LED, Amber Y \rightarrow LED, Yellow Green X \rightarrow LED, Dual color I \rightarrow DIP LED, Red

 $G \rightarrow LED$, Green $C \rightarrow LED$, Full color

© LCD Mode: B→TN Positive, Gray V→FSTN Negative, Blue

N→TN Negative, T→FSTN Negative, Black

L→VA Negative D→FSTN Negative (Double film)

 $H \rightarrow HTN$ Positive, Gray $F \rightarrow FSTN$ Positive $I \rightarrow HTN$ Negative, Black $K \rightarrow FSC$ Negative $U \rightarrow HTN$ Negative, Blue $S \rightarrow FSC$ Positive

M→STN Negative, Blue E→ISTN Negative, Black
G→STN Positive, Gray C→CSTN Negative, Black

Y→STN Positive, Yellow Green A→ASTN Negative, Black

② LCD Polarizer A→Reflective, N.T, 6:00 H→Transflective, W.T,6:00

Type/ D \rightarrow Reflective, N.T, 12:00 K \rightarrow Transflective, W.T,12:00 Temperature G \rightarrow Reflective, W. T, 6:00 C \rightarrow Transmissive, N.T,6:00

range/ View J→Reflective, W. T, 12:00 F→Transmissive, N.T,12:00 direction B→Transflective, N.T,6:00 I→Transmissive, W. T, 6:00

E→Transflective, N.T.12:00 L→Transmissive, W.T,12:00

Special Code JT:English and Japanese standard font

V: Build in Negative Voltage

#:Fit in with the ROHS Directions and regulations

2.Precautions in use of LCD Modules

- (1) Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6) Soldering: only to the I/O terminals.
- (7) Storage: please storage in anti-static electricity container and clean environment.
- (8) Winstar have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9) Winstar have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Winstar have the right to modify the version.)
- (10) To ensure the stability of the display screen, please apply screen saver after showing 30 mins of fixed display content.
- (11)Please heat up a little the tape sticking on the components when removing it; otherwise the components might be damaged.



3.General Specification

| Item | Dimension | Unit |
|----------------------|---|--------|
| Number of Characters | 20 characters x 2Lines | _ |
| Module dimension | 115.0 x 36.0 x 13.9 (MAX) | mm |
| View area | 85.0 x 18.6 | mm |
| Active area | 73.5 x 11.5 | mm |
| Dot size | 0.60 x 0.65 | mm |
| Dot pitch | 0.65 x 0.70 | mm |
| Character size | 3.20 x 5.55 | mm |
| Character pitch | 3.70 x 5.95 | mm |
| LCD type | VA Negative Transmissive (In LCD production, It will occur slightly color of the same than the same | |
| Duty | can only guarantee the same color in the same by | atch.) |
| View direction | 12 o'clock | |
| Backlight Type | LED, High light White | |
| IC | ST7066U | 4 |
| Interface | 6800 | 1.70 |

4.Absolute Maximum Ratings

| Item | Symbol | Min | Тур | Max | Unit |
|--------------------------|--------------------------------------|----------|-----|-------------------|------------------------|
| Operating Temperature | T_{OP} | -20 | _ | +70 | $^{\circ}\!\mathbb{C}$ |
| Storage Temperature | T_{ST} | -30 | _ | +80 | $^{\circ}$ C |
| Input Voltage | $V_{\rm I}$ | V_{SS} | _ | V_{DD} | V |
| Supply Voltage For Logic | $ m V_{DD}	ext{-}V_{SS}$ | -0.3 | _ | 7 | V |
| Supply Voltage For LCD | V_{DD} - V_{o} | -0.3 | _ | 13 | V |

5.Electrical Characteristics

| Item | Symbol | Condition | Min | Тур | Max | Unit |
|--------------------------|--------------------------------------|-----------------------|-----------------------|-----|-------------------|------|
| Supply Voltage For Logic | V_{DD} - V_{SS} | _ | 4.5 | 5.0 | 5.5 | V |
| Supply Voltage For LCD | | Ta=-20°C | _ | _ | _ | V |
| *Note | V_{DD} - V_{0} | Ta=25°C | 8.2 | 8.5 | 8.8 | V |
| | | Ta=70°C | _ | _ | \ | V |
| Input High Volt. | V_{IH} | _ | $0.7~\mathrm{V_{DD}}$ | _ | V_{DD} | V |
| Input Low Volt. | $V_{\rm IL}$ | _ | Vss | 7 | 0.6 | V |
| Output High Volt. | V_{OH} | _ | 3.9 | | V _{DD} | V |
| Output Low Volt. | V_{OL} | - | 0 | _ | 0.4 | V |
| Supply Current | I_{DD} | V _{DD} =5.0V | Y | 1.0 | _ | mA |

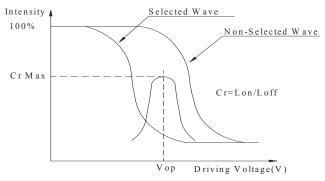
^{*}Note: Please design the VOP adjustment circuit on customer's main board



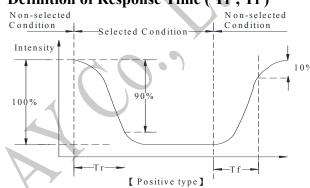
6.Optical Characteristics

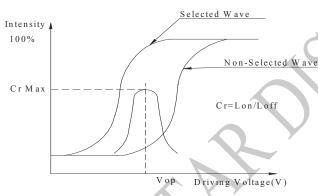
| Item | Symbol | Condition | Min | Тур | Max | Unit |
|----------------|--------|-----------|-----|-----|-----|----------------------|
| View Angle | θ | CR≧10 | _ | 60 | _ | $\phi = 180^{\circ}$ |
| | θ | CR≧10 | _ | 25 | _ | $\phi = 0^{\circ}$ |
| | θ | CR≧10 | _ | 40 | _ | $\phi = 90^{\circ}$ |
| | θ | CR≥10 | _ | 40 | _ | $\phi = 270^{\circ}$ |
| Contrast Ratio | CR | _ | 10 | _ | _ | _ |
| Response Time | T rise | _ | _ | 300 | 350 | ms |
| | T fall | _ | _ | 300 | 350 | ms |

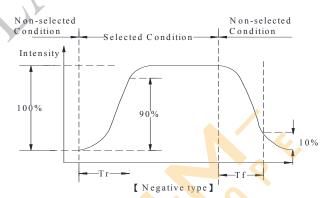
Definition of Operation Voltage (Vop)



Definition of Response Time (Tr, Tf)





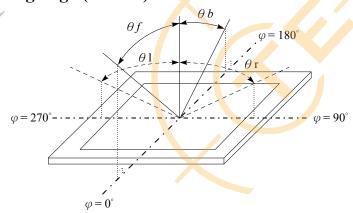


Conditions:

Operating Voltage: Vop Viewing Angle(θ , φ): 0° , 0°

Frame Frequency: 64 HZ Driving Waveform: 1/N duty, 1/a bias

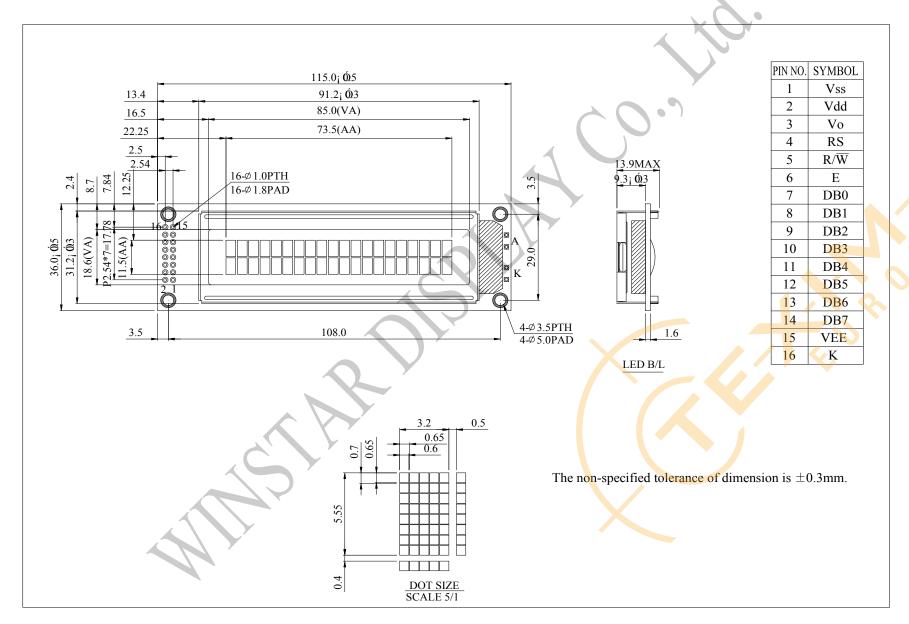
Definition of viewing angle($CR \ge 2$)



7.Interface Pin Function

| Pin No. | Symbol | Level | Description |
|---------|-------------|------------|--|
| 1 | V_{SS} | 0V | Ground |
| 2 | $V_{ m DD}$ | 5.0V | Supply Voltage for logic |
| 3 | VO | (Variable) | Operating voltage for LCD |
| 4 | RS | H/L | H: DATA, L: Instruction code |
| 5 | R/W | H/L | H: Read(MPU→Module) L: Write(MPU→Module) |
| 6 | Е | H,H→L | Chip enable signal |
| 7 | DB0 | H/L | Data bus line |
| 8 | DB1 | H/L | Data bus line |
| 9 | DB2 | H/L | Data bus line |
| 10 | DB3 | H/L | Data bus line |
| 11 | DB4 | H/L | Data bus line |
| 12 | DB5 | H/L | Data bus line |
| 13 | DB6 | H/L | Data bus line |
| 14 | DB7 | H/L | Data bus line |
| 15 | Vee | | Negative Voltage Output |
| 16 | K | 9_ | Power supply for B/L - |

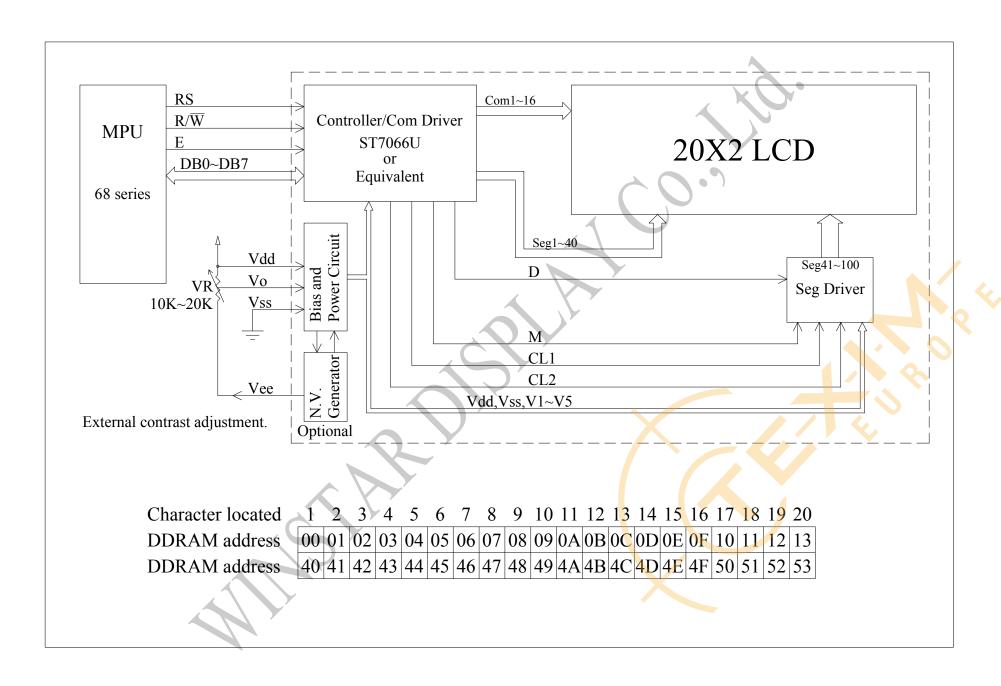
8.Contour Drawing & Block Diagram



*** WINSTAR

WH2002G-SLL-JTV#

第10頁,共23頁



9.Character Generator ROM Pattern

Table.2

| 67-64 63-60 | 0000 | 0001 | 0010 | 0011 | 0100 | 0101 | 0110 | 0111 | 1000 | 1001 | 1010 | 1011 | 1100 | 1101 | 1110 | 1111 |
|----------------|------------------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|
| 0000 | CG RAM (1) | | | | | | | | | | | | | | | |
| 0001 | (2) | | | | | | | | | | | | | | | |
| 0010 | (3) | | | | | | | | | | | | | × | | |
| 0011 | (4) | | | | | | | | | | | | | | | |
| 0100 | (5) | | | | | | | | | | | | | | | |
| 0101 | (6) | | | | | | | | | | | | | | | |
| 0110 | (7) | | 8 | | | | | | | | | I | | | | |
| 0111 | (8) | | | | | | | W | | | | | × | | | |
| 1000 | (1) | | | | | × | | × | | | | | | | | |
| 1001 | (2) | | | | | | | | | | | | | | | |
| 1010 | (3) | | | | | | | | | | | | | | | |
| 1011 | (4) | | | | | | | | | | | | | | | |
| 1100 | (5) | | | | | | | | | | | | | | | |
| 1101 | (6) | | | | | | | | | | | × | | | | |
| 1110 | (7) | | | | | | | | | | | iii | | | | |
| 1111 | (8) | | | | | | | | | | | | | | | |

10.Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

| | Environmental Test | | | | | | | | |
|---------------------------------------|---|---|-------|--|--|--|--|--|--|
| Test Item | Content of Test | Test Condition | Not e | | | | | | |
| High Temperature storage | Endurance test applying the high storage temperature for a long time. | 80°C 200hrs ▲ | 2 | | | | | | |
| Low Temperature storage | Endurance test applying the low storage temperature for a long time. | -30°C 200hrs | 1,2 | | | | | | |
| High Temperature Operation | Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time. | 70°C 200hrs | | | | | | | |
| Low Temperature Operation | Endurance test applying the electric stress under low temperature for a long time. | -20°C 200hrs | 1 | | | | | | |
| High Temperature/ Humidity storage | The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature. | 60°C,90%RH 96hrs | 1,2 | | | | | | |
| Thermal shock resistance | The sample should be allowed stand the following 10 cycles of operation $-20^{\circ}\text{C} \qquad 25^{\circ}\text{C} \qquad 70^{\circ}\text{C}$ 30min 5min 30min 1 cycle | -20°C/70°C 10 cycles | | | | | | | |
| Vibration test | Endurance test applying the vibration during transportation and using. | Total fixed amplitude: 1.5mm Vibration Frequency: 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes | 3 | | | | | | |
| Static electricity test | Endurance test applying the electric stress to the terminal. | VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times | | | | | | | |

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

11.Backlight Information

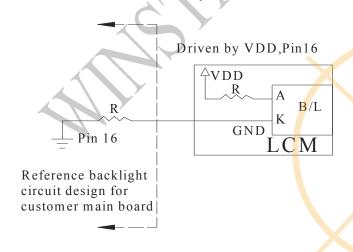
Specification

| Parameter | Symbol | Min | Тур | Max | Unit | Test Condition |
|-------------------|------------|--------|-------|----------|-------------------|----------------|
| Supply Current | ILED | _ | 48 | 60 | mA | V=5.0V |
| Supply Voltage | V | 4.9 | 5.0 | 5.1 | V | _ |
| Reverse Voltage | VR | _ | _ | 5 | V | - 2 |
| Colour coordinate | X | 0.255 | 0.275 | 0.295 | _ | V. 5 OV |
| | Y | 0.255 | 0.275 | 0.295 | _ | V=5.0V |
| Luminance | IV | 560 | 700 | _ | cd/m ² | V=5.0V |
| (Without LCD) | | | | | | |
| LED Life Time | | | | - | | ILED=48mA |
| (For Reference | _ | _ | 50K | (- \ | Hr. | 25℃,50-60%RH, |
| only) | | | | | | (Note 1) |
| Color | White(high | light) | (5) | Y | | |

Note: A backlight driven by voltage will keep the drive current under the safe area (current between minimum and maximum).

If the B/L LED is driven by current only, the drive voltage cannot be considered as a reference value.

Note 1:50K hours is only an estimate for reference.



12.Inspection specification

| No | Item | | | Criterion | | AQL | | |
|----|-------------------|--|-------------|--------------------------|---------------------|------|--|--|
| | | Missing vertical, horizontal segment, segment contrast defect. | | | | | | |
| | | Missing character, dot or icon. | | | | | | |
| | | Display malfunction. | | | | | | |
| 01 | Electrical | No function or no display. | | | | | | |
| 01 | Testing | Current consump | tion exce | eds product specific | ations. | 0.65 | | |
| | | LCD viewing ang | gle defect | • | ~ (| . • | | |
| | | Mixed product ty | pes. | | 4 | | | |
| | | Contrast defect. | | | | | | |
| | Black or white | 2.1 White and bla | ack spots | on display ≤ 0.25 m | m, no more than | | | |
| 02 | spots on LCD | three white or bla | ick spots j | present. | () | 2.5 | | |
| | (display only) | 2.2 Densely spac | ed: No mo | ore than two spots o | or lines within 3mm | | | |
| | | 3.1 Round type: | As follow | ving drawing | | | | |
| | | $\Phi = (x + y) / 2$ | | | | | | |
| | | X | Γ | Size | Acceptable QTY | | | |
| | | 3 | <u> </u> | Φ≦0.10 | Accept no dense | 2.5 | | |
| | | 7 | F Y | $0.10 < \Phi \le 0.20$ | 2 | | | |
| | LCD black spots, | | | $0.20 < \Phi \leq 0.25$ | 1 | | | |
| 03 | white spots, | | | 0.25 < Ф | 0 | | | |
| 03 | contamination | 3.2 Line type : (A | s followi | ng drawing) | | | | |
| | (non-display) | 41 | | | Acceptable Q | | | |
| | | Y w | Length | Width | TY | Q | | |
| | | → + | | W≤0.02 | Accept no dense | 2.5 | | |
| | | L | L≦3.0 | $0.02 < W \le 0.03$ | | | | |
| | | | L≦2.5 | $0.03 < W \le 0.05$ | 2 | | | |
| | | | | 0.05 < W | As round type | | | |
| | | | | | | | | |
| | | If bubbles are vis | ible, | Size Φ | Acceptable Q TY | | | |
| | | judge using black | spot | $\Phi \leq 0.20$ | Accept no dense | | | |
| 04 | Polarizer bubbles | specifications, no | ot easy | $0.20 < \Phi \leq 0.50$ | 3 | 2.5 | | |
| | | to find, must check in | | $0.50 < \Phi \le 1.00$ | 2 | | | |
| | | specify direction. | | 1.00 < Φ | 0 | | | |
| | | | | Total Q TY | 3 | | | |

| No | Item | | Criterion | | AQL |
|----|-----------|---|---------------------------------------|-------------------------------|-----|
| 05 | Scratches | Follow NO.3 LCD blac | k spots, white spots, cor | ntamination | |
| | | | Glass thickness a: LC | ip thickness D side length | |
| | | 6.1 General glass chip: 6.1.1 Chip on panel sur | | panels: | |
| | | | | | |
| | | z: Chip thickness | y: Chip width | x: Chip length | |
| | Chipped | Z≦1/2t | Not over viewing area | x≤1/8a | |
| 06 | glass | $1/2t < z \leq 2t$ | Not exceed 1/3k | x≤1/8a | 2.5 |
| | | ⊙ If there are 2 or more 6.1.2 Corner crack: | chips, x is total length o | of each chip. | 2 |
| | | | | | |
| 4 | | z: Chip thickness Z≤1/2t | y: Chip width Not over viewing area | x: Chip length x≤1/8a | |
| | | $1/2t < z \le 2t$ | Not exceed 1/3k | x≤1/8a | |
| | | ⊙If there are 2 or more | chips, x is the total leng | gth of each chip. | |

| No | Item | Criterion | AQL |
|----|----------------|--|-----|
| | | Symbols: x: Chip length y: Chip width z: Chip thickness k: Seal width t: Glass thickness a: LCD side length L: Electrode pad length 6.2 Protrusion over terminal: 6.2.1 Chip on electrode pad: | |
| 06 | Glass crack | $\begin{array}{ c c c c c c }\hline y: Chip \ width & x: Chip \ length & z: Chip \ thickness \\ \hline y \le 0.5 mm & x \le 1/8a & 0 < z \le t \\\hline 6.2.2 \ Non-conductive portion: \\ \hline \end{array}$ | 2.5 |
| | | y: Chip widthx: Chip lengthz: Chip thickness $y \le L$ $x \le 1/8a$ $0 < z \le t$ OIf the chipped area touches the ITO terminal, over $2/3$ of the ITO must remain and be inspected according to electrode terminal specifications.OIf the product will be heat sealed by the customer, the alignment mark not be damaged.6.2.3 Substrate protuberance and internal crack.y: widthx: length $y \le 1/3L$ $x \le a$ | 2 |

| No | Item | Criterion | AQL |
|----|---------------|---|------|
| 07 | Cracked glass | The LCD with extensive crack is not acceptable. | 2.5 |
| | | 8.1 Illumination source flickers when lit. | 0.65 |
| 00 | Backlight | 8.2 Spots or scratched that appear when lit must be judged. Using | 2.5 |
| 08 | elements | LCD spot, lines and contamination standards. | |
| | | 8.3 Backlight doesn't light or color wrong. | 0.65 |
| | | 9.1 Bezel may not have rust, be deformed or have fingerprints, | 2.5 |
| 09 | Bezel | stains or other contamination. | |
| | | 9.2 Bezel must comply with job specifications. | 0.65 |
| | | 10.1 COB seal may not have pinholes larger than 0.2mm or | 2.5 |
| | | contamination. | |
| | | 10.2 COB seal surface may not have pinholes through to the IC. | 2.5 |
| | | 10.3 The height of the COB should not exceed the height | 0.65 |
| | | indicated in the assembly diagram. | |
| | | 10.4 There may not be more than 2mm of sealant outside the seal | 2.5 |
| | | area on the PCB. And there should be no more than three places. | |
| | | 10.5 No oxidation or contamination PCB terminals. | |
| | | 10.6 Parts on PCB must be the same as on the production | 2.5 |
| 10 | PCB、COB | characteristic chart. There should be no wrong parts, missing | 0.65 |
| | | parts or excess parts. | |
| | | 10.7 The jumper on the PCB should conform to the product | |
| | | characteristic chart. | 0.65 |
| | | 10.8 If solder gets on bezel tab pads, LED pad, zebra pad or | |
| | | screw hold pad, make sure it is smoothed down. | 2.5 |
| | | 10.9 The Scraping testing standard for Copper Coating of PCB | VQ I |
| | | X | 2.5 |
| | | \mathbf{Y} $\mathbf{X} * \mathbf{Y} \leq 2\mathbf{m}\mathbf{m}^2$ | |
| | | 11.1 No un-melted solder paste may be present on the PCB. | 2.5 |
| | | 11.2 No cold solder joints, missing solder connections, oxidation | 2.5 |
| 11 | Soldering | or icicle. | |
| | 333338 | 11.3 No residue or solder balls on PCB. | 2.5 |
| | | 11.4 No short circuits in components on PCB. | 0.65 |

| NO | Item | Criterion | AQL |
|----|------------|--|------|
| | | 12.1 No oxidation, contamination, curves or, bends on interface Pin | 2.5 |
| | | (OLB) of TCP. | |
| | | 12.2 No cracks on interface pin (OLB) of TCP. | 0.65 |
| | | 12.3 No contamination, solder residue or solder balls on product. | 2.5 |
| | | 12.4 The IC on the TCP may not be damaged, circuits. | 2.5 |
| | | 12.5 The uppermost edge of the protective strip on the interface pin | 2.5 |
| | | must be present or look as if it cause the interface pin to sever. | |
| | General | 12.6 The residual rosin or tin oil of soldering (component or chip | 2.5 |
| 12 | | component) is not burned into brown or black color. | |
| | appearance | 12.7 Sealant on top of the ITO circuit has not hardened. | 2.5 |
| | | 12.8 Pin type must match type in specification sheet. | 0.65 |
| | | 12.9 LCD pin loose or missing pins. | 0.65 |
| | | 12.10 Product packaging must the same as specified on packaging | 0.65 |
| | | specification sheet. | |
| | | 12.11 Product dimension and structure must conform to product | 0.65 |
| | | specification sheet. | |
| | | 12.12 Visual defect outside of VA is not considered to be rejection. | 0.65 |

13.Material List of Components for

RoHs

1. WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A: The Harmful Material List

| Material | Cd | Pb | Hg | Cr6+ | PBB | PBDE | DEHP | BBP | DBP | DIBP |
|--|-----|------|------|------|------|------|------|------|------|------|
| Limited | 100 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 | 1000 |
| Value | ppm | ppm | ppm | ppm | ppm | ppm | ppm | ppm | ppm | ppm |
| Above limited value is set up according to RoHS. | | | | | | | | | | |

- 2. For RoHS compliance, the recommended soldering temperatures for different components are as follows:
- (1) FPC: 300°C, 1-3 seconds
- (2) Backlight AK and metal pin glass: 330°C, 1-5 seconds

Note: Customers should adjust the temperature and duration based on the actual materials used in their soldering process, including the soldering iron, solder paste, and any other components involved.

14.Recommendable Storage

- 1. Place the panel or module in the temperature $25^{\circ}C\pm5^{\circ}C$ and the humidity below 65% RH
- 2. Do not place the module near organics solvents or corrosive gases.
- 3. Do not crush, shake, or jolt the module.



| aule Number : | | Page: 1 |
|---------------------------------|----------------------------|---------------------|
| 1 · Panel Specification: | _ | |
| 1. Panel Type: | Pass | □ NG , |
| 2. View Direction: | ☐ Pass | □ NG , |
| 3. Numbers of Dots: | Pass | □ NG , |
| 4. View Area: | Pass | □ NG , |
| 5. Active Area: | Pass | □ NG , |
| 6. Operating Temperature: | Pass | □ NG , |
| 7. Storage Temperature: | Pass | □ NG , |
| 8. Others: | | |
| 2 · Mechanical Specification: | | 1000 |
| 1. PCB Size: | Pass | □ NG , |
| 2. Frame Size: | Pass | □ NG , |
| 3. Materal of Frame: | Pass | □ NG, |
| 4. Connector Position: | Pass | □ NG , |
| 5. Fix Hole Position: | Pass | □ NG , |
| 6. Backlight Position: | ☐ Pass | □ NG , |
| 7. Thickness of PCB: | ☐ Pass | ☐ NG , |
| 8. Height of Frame to PCB: | ☐ Pass | □ NG , |
| 9. Height of Module: | ☐ Pass | □ NG , |
| 10. Others: | ☐ Pass | □ NG , |
| 3 · <u>Relative Hole Size</u> : | | |
| 1. Pitch of Connector: | ☐ Pass | □ NG , |
| 2. Hole size of Connector: | Pass | □ NG , |
| 3. Mounting Hole size: | Pass | □ NG, |
| 4. Mounting Hole Type: | ☐ Pass | □ NG , |
| 5. Others: | ☐ Pass | □ NG, |
| 4 · Backlight Specification: | | |
| 1. B/L Type: | Pass | □ NG , |
| 2. B/L Color: | ☐ Pass | □ NG, |
| 3. B/L Driving Voltage (Refere | ence fo <mark>r</mark> LED | Гуре): 🗌 Pass 🔲 NG, |
| 4. B/L Driving Current: | ☐ Pass | □ NG , |
| 5. Brightness of B/L: | ☐ Pass | □ NG , |
| 6. B/L Solder Method: | ☐ Pass | □ NG, |
| 7. Others: | Pass | □ NG , |

| winstar dule Number : | | Page: 2 |
|---------------------------------|------|---------|
| S Electronic Characteristics of | | J |
| 1. Input Voltage: | Pass | □ NG , |
| 2. Supply Current: | Pass | □ NG , |
| 3. Driving Voltage for LCD: | Pass | □ NG , |
| 4. Contrast for LCD: | Pass | □ NG , |
| 5. B/L Driving Method: | Pass | □ NG, |
| 6. Negative Voltage Output: | Pass | □ NG, |
| 7. Interface Function: | Pass | □ NG, |
| 3. LCD Uniformity: | Pass | □ NG , |
| ESD test: | Pass | □ NG, |
|). Others: | Pass | □ NG , |
| · <u>Summary</u> : | | |
| | | |
| | | |
| | | |

Disclaimer

ALL PRODUCTS, PRODUCT SPECIFICATIONS AND DATA ARE SUBJECT TO CHANGE WITHOUT NOTICE TO IMPROVE RELIABILITY, FUNCTION OR DESIGN OR OTHERWISE.

Texim Europe B.V. its affiliates, agents, and employees, and all persons acting on its or their behalf (collectively, "Texim"), disclaim any and all liability for any errors, inaccuracies or incompleteness contained in any datasheet or in any other disclosure relating to any product.

Texim makes no warranty, representation or guarantee regarding the suitability of the products for any particular purpose or the continuing production of any product.

It is the customer's responsibility to validate that a particular product with the properties described in the product specification is suitable for use in a particular application.

Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time.

All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts.

Please contact us if you have any questions about the contents of the datasheet.

This may not be the latest version of the datasheet. Please check with us if a later version is available.





Texim Europe - contact details



Headquarters & Warehouse

Elektrostraat 17 NL-7483 PG Haaksbergen The Netherlands

T: +31 (0)53 573 33 33 E: info@texim-europe.com Homepage: www.texim-europe.com







The Netherlands

Elektrostraat 17 NL-7483 PG Haaksbergen

T: +31 (0)53 573 33 33 E: nl@texim-europe.com



Belgium

Zuiderlaan 14, box 10 B-1731 Zellik

T: +32 (0)2 462 01 00 E: belgium@texim-europe.com



UK & Ireland

St Mary's House, Church Lane Carlton Le Moorland Lincoln LN5 9HS

T: +44 (0)1522 789 555 E: uk@texim-europe.com



Germany

Bahnhofstrasse 92 D-25451 Quickborn

T: +49 (0)4106 627 07-0 E: germany@texim-europe.com



Germany

Martin-Kollar-Strasse 9 D-81829 München

T: +49 (0)89 436 086-0 E: muenchen@texim-europe.com



Austria

Warwitzstrasse 9 A-5020 Salzburg

T: +43 (0)662 216 026 E: austria@texim-europe.com



Nordic

Stockholmsgade 45 2100 Copenhagen

T: +45 88 20 26 30 E: nordic@texim-europe.com



Italy

Martin-Kollar-Strasse 9 D-81829 München

T: +49 (0)89 436 086-0 E: italy@texim-europe.com