



SPECIFICATION FOR LCM+UART Module

MODULE No:	KD034WXFPD002-RS485
CUSTOMER:	

STARTEK	INITIAL	DATE
PREPARED BY	Distributed by:  www.texim-europe.com	
CHECKED BY		
APPROVED BY		

CUSTOMER	INITIAL	DATE
APPROVED BY		

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 1 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

[illegible]

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 2 of 24
常 备 库 存 Stock For Sale	长 期 供 货 Long Time supply	支持小量 NO MOQ	品 种 齐 全 In Full Range	



Contents

1. Basic Specifications	4
2. Block Diagram	5
3. Outline dimension	6
4. Input terminal Pin Assignment	7
5. LCD Optical Characteristics	8
5.1 Optical specification	8
6. Electrical Characteristics	11
6.1 Absolute Maximum Rating	11
6.2 DC Electrical Characteristics	11
7. Development Environment Introduction	14
7.1 Tool bar	15
7.2 Page ID and Name List	15
7.3 Page Editing Window	15
7.4 Status Window	15
7.5 Widget List	15
7.6 Widget - Parameter Setting Window	15
8. Update Users Flash Code	16
9. LCD Module Out-Going Quality Level	17
9.1 VISUAL & FUNCTION INSPECTION STANDARD	17
9.1.1 Inspection conditions	17
9.1.2 Definition	17
9.1.3 Sampling Plan	18
9.1.4 Criteria (Visual)	19
10. Reliability Test Result	23
11. Cautions and Handling Precautions	24
11.1 Handling and Operating the Module	24
11.2 Storage and Transportation	24

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 3 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

1. Basic Specifications

Description

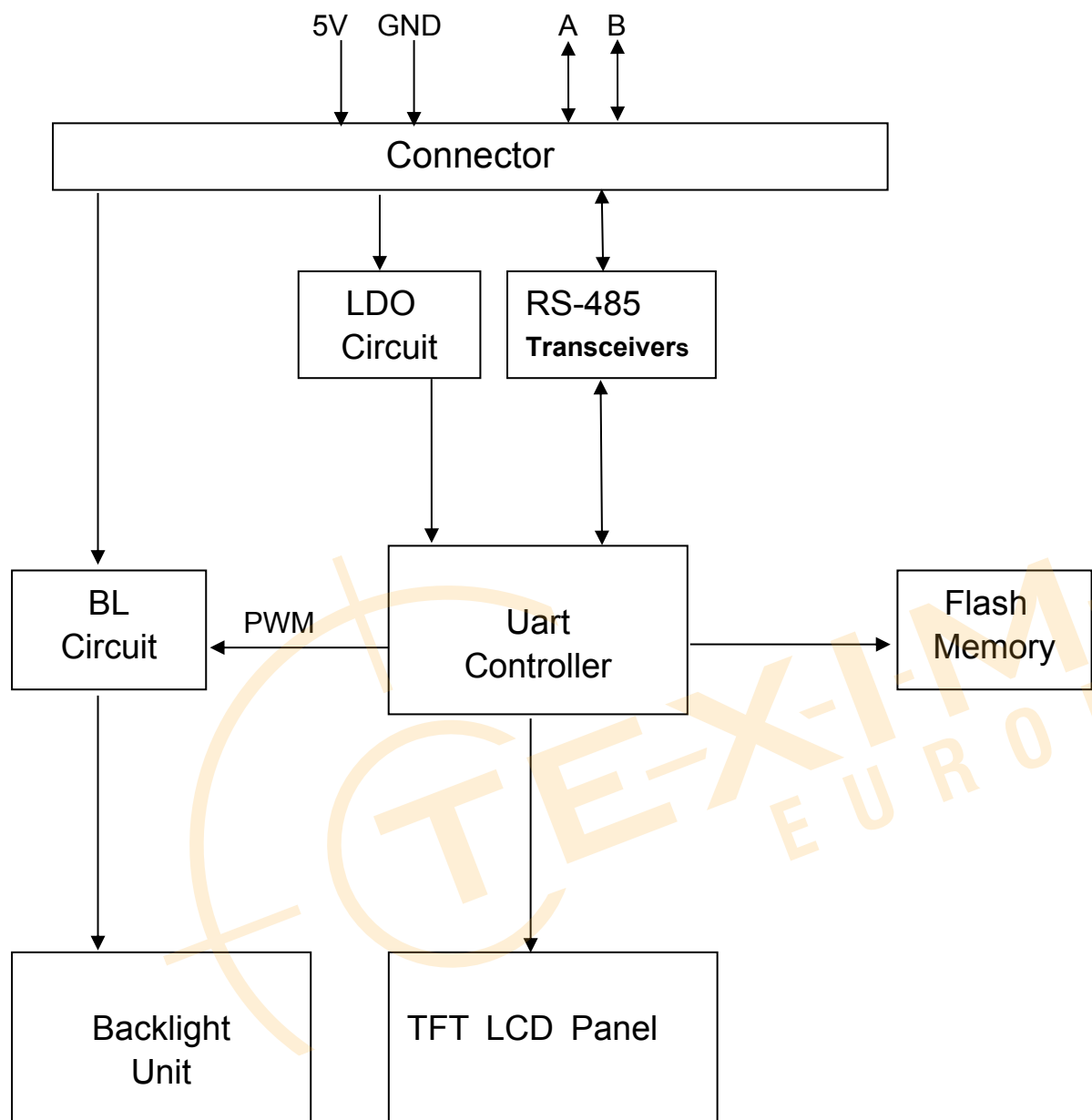
This is a color active matrix TFT (Thin Film Transistor) LCD (liquid crystal display) that uses amorphous silicon TFT as a switching device. This module is composed of a Transmissive type TFT-LCD Panel, driver circuit, back-light unit, uart board. The resolution of a 3.4 " TFT-LCD contains 480x480 pixels, and can display up to 16.7M colors.

Features

General Information Items	Specification	Unit	Note
	Main Panel		
Display area(AA)	60.48(H)*60.48(V) (3.4 inch)	mm	
Driver element	TFT active matrix	-	
Display colors	16.7M	colors	
Number of pixels	480(RGB)*480	dots	
Pixel arrangement	RGB vertical stripe	-	
Pixel pitch	0.042(H)*0.042(V)	mm	
Viewing angle	ALL	o'clock	
Display mode	Transmissive/Normally Black	-	
Touch type	NA	-	
Module Interface	RS485 (Support Modbus RTU Protocol)	-	
Flash Memory	128M-byte	-	
Operating temperature	-20~+70	°C	
Storage temperature	-30~+80	°C	
Module bonding technology	NA	-	

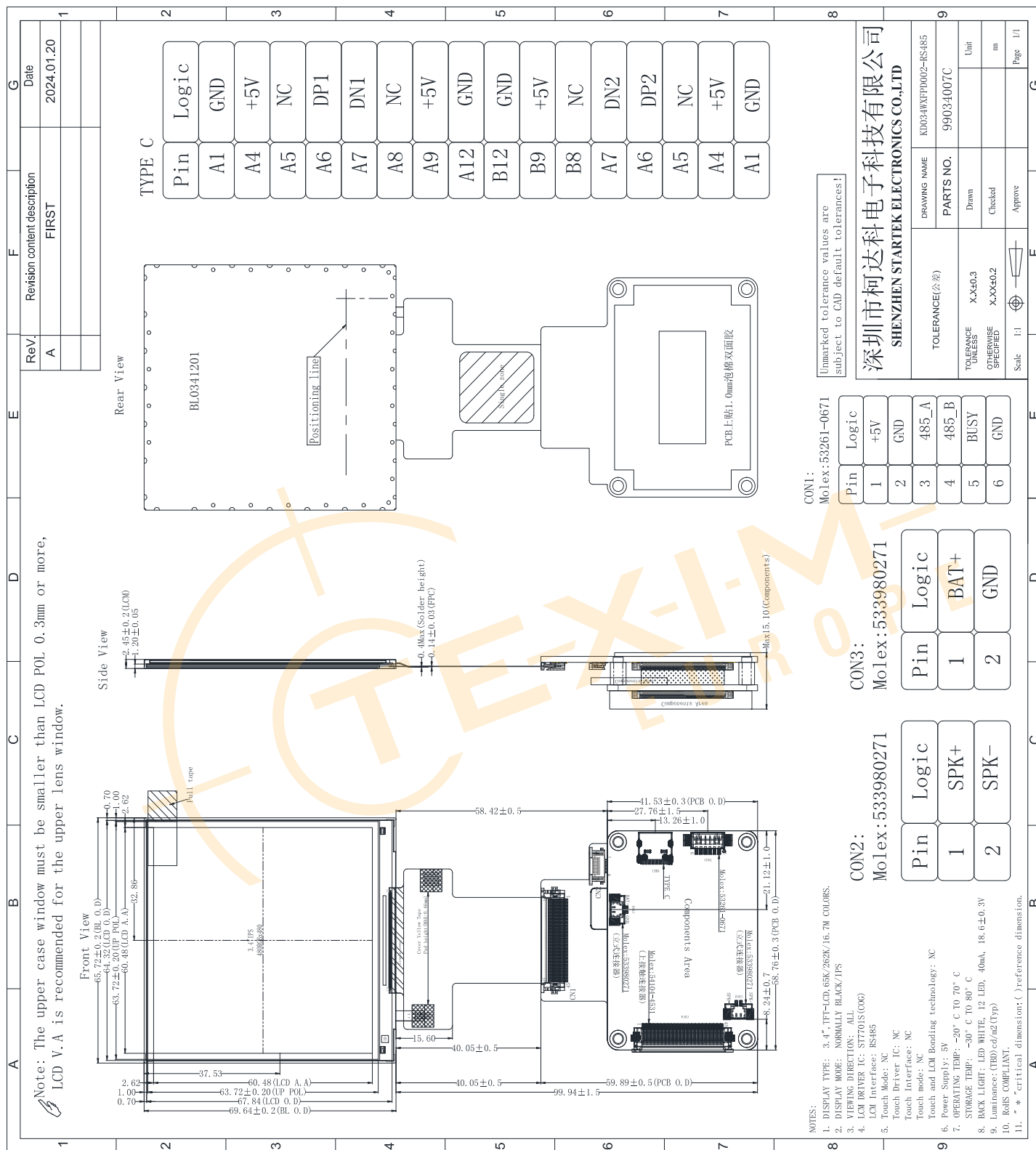
Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 4 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

2. Block Diagram



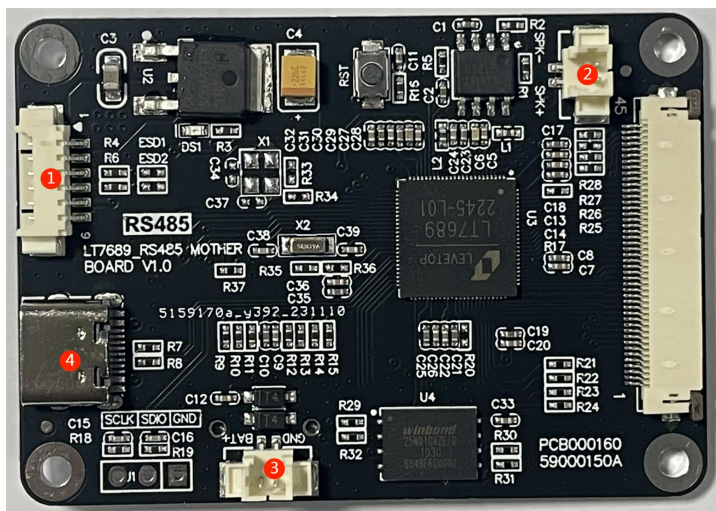
Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 5 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

3. Outline dimension



Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 6 of 24
常 备 库 存 Stock For Sale	长 期 供 货 Long Time supply	支持小量 NO MOQ	品 种 齐 全 In Full Range	

4. Input terminal Pin Assignment



① Communication port: CON1: Molex:53261-0671

NO.	SYMBOL	DISCRIPTION	I/O
1	5V	Power supply.	P
2	GND	Ground.	P
3	485_A	RS-485 driver Output/Receiver Input Non-inverting.	I/O
4	485_B	RS-485 driver Output/Receiver Input Inverting.	I/O
5	BUSY	No function.	/
6	GND	Ground.	P

② Speaker port: CON2: Molex:533980271

NO.	SYMBOL	DISCRIPTION	I/O
1	SPK+	Speaker positive.	O
2	SPK-	Speaker cathode.	O

③ RTC battery port: CON3: Molex:533980271

NO.	SYMBOL	DISCRIPTION	I/O
1	BAT+	Battery positive.	P
2	GND	Battery cathode.	P

④ Type C connector only for power supply.

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 7 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	



5. LCD Optical Characteristics

5.1 Optical specification

Item		Symbol	Condition	Min.	Typ.	Max.	Unit.	Note
Contrast Ratio		CR	$\Theta=0$ Normal viewing angle	640	800	--		(1)(2)
Response time	Rising	T_{R+T_F}		--	30	35	msec	(1)(3)
	Falling							
Color gamut		S(%)		60	66.8	--	%	
Luminance		Lv		750	900	-	cd/m2	
Color Filter Chromaticity	White	W_X		-0.04	0.298	+0.04		(1)(4) CA-310
		W_Y			0.339			
	Red	R_X			0.637			
		R_Y			0.344			
	Green	G_X			0.307			
		G_Y			0.589			
	Blue	B_X			0.149			
		B_Y			0.066			
Viewing angle	Hor.	Θ_L	CR>10	75	85	--		(1)(4)
		Θ_R		75	85	--		
	Ver.	Θ_U		75	85	--		
		Θ_D		75	85	--		
Option View Direction		ALL						

*The data comes from the LCD specification.

Measuring Condition

Measuring surrounding : dark room

Ambient temperature : 25±2°C

15min. warm-up time.

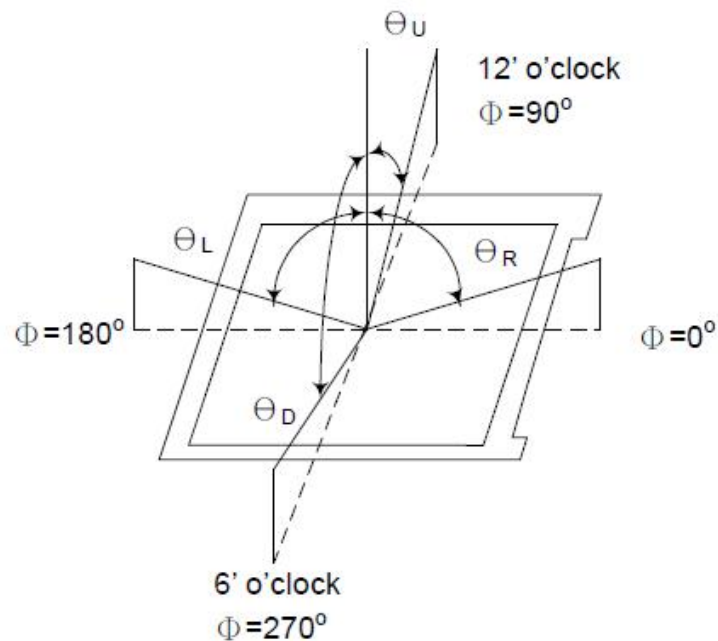
Measuring Equipment

FPM520 of Westar Display technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 8 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	



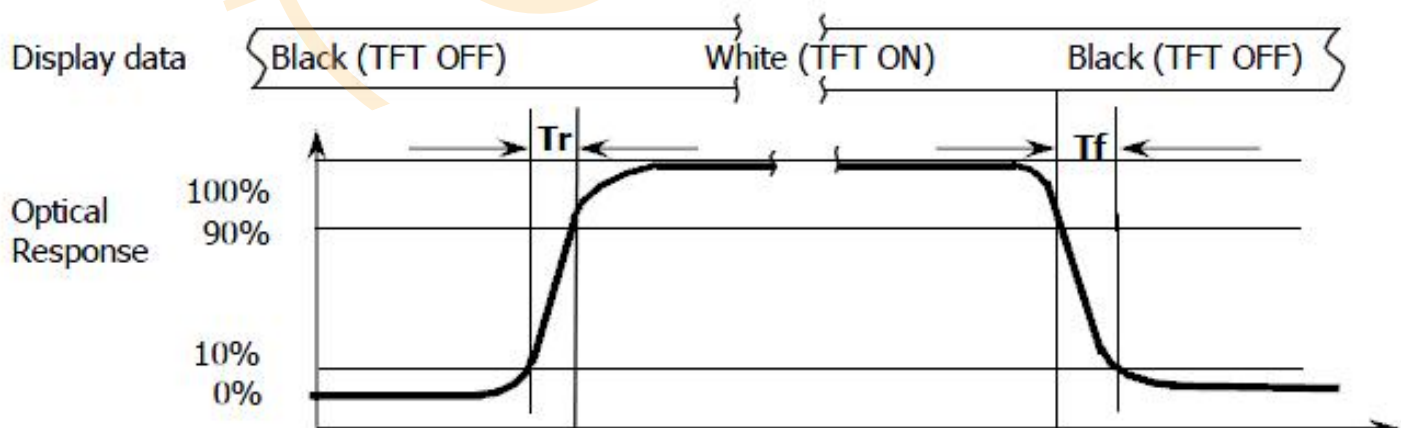
Note (1): Definition of Viewing Angle :



Note (2): Definition of Contrast Ratio(CR) :measured at the center point of panel

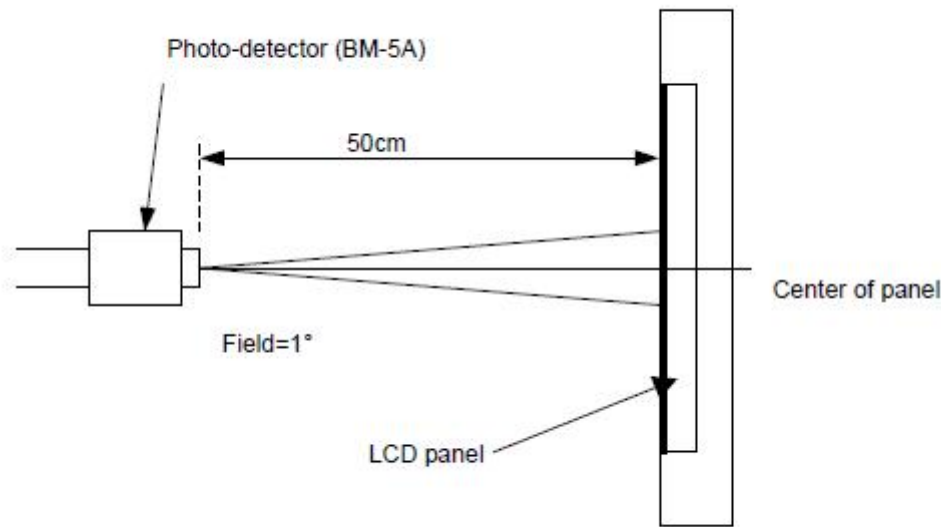
$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

Note (3): Response Time



Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 9 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

Note (4): Definition of optical measurement setup



Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 10 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

6. Electrical Characteristics

6.1 Absolute Maximum Rating

Characteristics	Symbol	Min.	Max.	Unit	Note
Power supply	5V	2.2	6	V	Note1
Operating temperature	T _{OP}	-20	+70	°C	
Storage temperature	T _{ST}	-30	+80	°C	

NOTE1: Stresses greater than those listed under Maximum Ratings may cause permanent damage to the device. This is a stress rating only and functional operation of the device at these or any other conditions above those indicated in the operation is not implied. Exposure to absolute maximum rating conditions for extended periods may affect reliability.

6.2 DC Electrical Characteristics

Characteristics	Symbol	Min.	Typ.	Max.	Unit	Note
Power supply	5V	4.5	5	5.5	V	
Normal mode Current	I _{SV}	--	300	--	mA	
Baudrate	Br	--	115200	--	bps	

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 11 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	



PARAMETERS	MIN.	TYP.	MAX.	UNITS	CONDITIONS
SP3481/SP3485 DRIVER					
DC Characteristics					
Differential Output Voltage	GND		V_{CC}	Volts	Unloaded; $R = \infty$; Figure 1
Differential Output Voltage	2		V_{CC}	Volts	with load; $R = 50\Omega$; (RS-422); Figure 1
Differential Output Voltage	1.5		V_{CC}	Volts	with load; $R = 27\Omega$; (RS-485); Figure 1
Change in Magnitude of Driver					
Differential Output Voltage for			0.2	Volts	$R = 27\Omega$ or $R = 50\Omega$; Figure 1
Complimentary States					
Driver Common-Mode			3	Volts	$R = 27\Omega$ or $R = 50\Omega$; Figure 1
Output Voltage					
Input High Voltage	2.0			Volts	Applies to DE, DI, $\overline{RE}$
Input Low Voltage			0.8	Volts	Applies to DE, DI, $\overline{RE}$
Input Current			± 10	μA	Applies to DE, DI, $\overline{RE}$
Driver Short-Circuit Current					
$V_{OUT} = \text{HIGH}$			± 250	mA	$-7V \leq V_O \leq +12V$
$V_{OUT} = \text{LOW}$			± 250	mA	$-7V \leq V_O \leq +12V$
SP3481/SP3485 DRIVER					
AC Characteristics					
Maximum Data Rate	10			Mbps	$\overline{RE} = V_{CC}$, $DE = V_{CC}$
Driver Input to Output, t_{PLH}	20	40	60	ns	Figures 2 and 8
Driver Input to Output, t_{PHL}	20	40	60	ns	Figures 2 and 8
Differential Driver Skew		2	10	ns	$ t_{DO1} - t_{DO2} $ Figures 2 and 9
Driver Rise or Fall Time		5	20	ns	From 10% to 90%; Figures 3 and 9
Driver Enable to Output High		52	120	ns	Figures 4 and 10
Driver Enable to Output Low		60	120	ns	Figures 5 and 10
Driver Disable Time from Low		40	120	ns	Figures 5 and 10
Driver Disable Time from High		60	120	ns	Figures 4 and 10
SP3481/SP3485 RECEIVER					
DC Characteristics					
Differential Input Threshold	-0.2		+0.2	Volts	$-7V \leq V_{CM} \leq +12V$
Input Hysteresis		20		mV	$V_{CM} = 0V$
Output Voltage High	$V_{CC}-0.4$			Volts	$V_{ID} = +200mV$, $-1.5mA$
Output Voltage Low			0.4	Volts	$V_{ID} = -200mV$, $2.5mA$
Three-State (High Impedance)					
Output Current			± 1	μA	$0V \leq V_O \leq V_{CC}$; $\overline{RE} = V_{CC}$
Input Resistance	12	15		k Ω	$-7V \leq V_{CM} \leq +12V$
Input Current (A, B); $V_{IN} = 12V$			1.0	mA	$DE = 0V$, $V_{CC} = 0V$ or $3.6V$, $V_{IN} = 12V$
Input Current (A, B); $V_{IN} = -7V$			-0.8	mA	$DE = 0V$, $V_{CC} = 0V$ or $3.6V$, $V_{IN} = -7V$
Short-Circuit Current	7		60	mA	$0V \leq V_{CM} \leq V_{CC}$

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 12 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	



PARAMETERS	MIN.	TYP.	MAX.	UNITS	CONDITIONS
SP3481/SP3485 RECEIVER					
AC Characteristics					
Maximum Data Rate	10			Mbps	$\overline{RE} = 0V, DE = 0V$ Figures 6 and 11
Receiver Input to Output, t_{PLH}	40	70	100 70	ns ns	$T_{AMB} = +25^{\circ}C, V_{CC} = +3.3V,$ Figures 6 and 11
Receiver Input to Output, t_{PHL}	40	70	100 70	ns ns	Figures 6 and 11 $T_{AMB} = +25^{\circ}C, V_{CC} = +3.3V,$ Figures 6 and 11
Differential Receiver Skew		4		ns	$t_{RSKEW} = t_{RPHL} - t_{RPLH} $ Figures 6 and 11
Receiver Enable to Output Low		35	60	ns	Figures 7 and 12, S_1 closed, S_2 open
Receiver Enable to Output High		35	60	ns	Figures 7 and 12, S_2 closed, S_1 open
Receiver Disable from Low		35	60	ns	Figures 7 and 12, S_1 closed, S_2 open
Receiver Disable from High		35	60	ns	Figures 7 and 12, S_2 closed, S_1 open
SP3481 Shutdown Timing					
Time to Shutdown	50	75	200	ns	$\overline{RE} = 3.3V, DE = 0V$
Driver Enable from Shutdown to Output High		65	150	ns	Figures 4 and 10
Driver Enable from Shutdown to Output Low		65	150	ns	Figures 5 and 10
Receiver Enable from Shutdown to Output High		50	200	ns	Figures 7 and 12; S_2 closed, S_1 open
Receiver Enable from Shutdown to Output Low		50	200	ns	Figures 7 and 12; S_1 closed, S_2 open
POWER REQUIREMENTS					
Supply Current					
SP3481/3485					
No Load		1000 800	2000 1500	μA μA	$\overline{RE}, DI = 0V$ or V_{CC} ; $DE = V_{CC}$ $\overline{RE} = 0V, DI = 0V$ or V_{CC} ; $DE = 0V$
SP3481					
Shutdown Mode			10	μA	$DE = 0V, \overline{RE} = V_{CC}$

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 13 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

7. Development Environment Introduction

UI_Editor II is a graphic compiler, its function is according the customer's requirements to pack the font、image、configuration parameters etc and produce a BIN file finally.

Startek will provide it for customer.

Main Screen

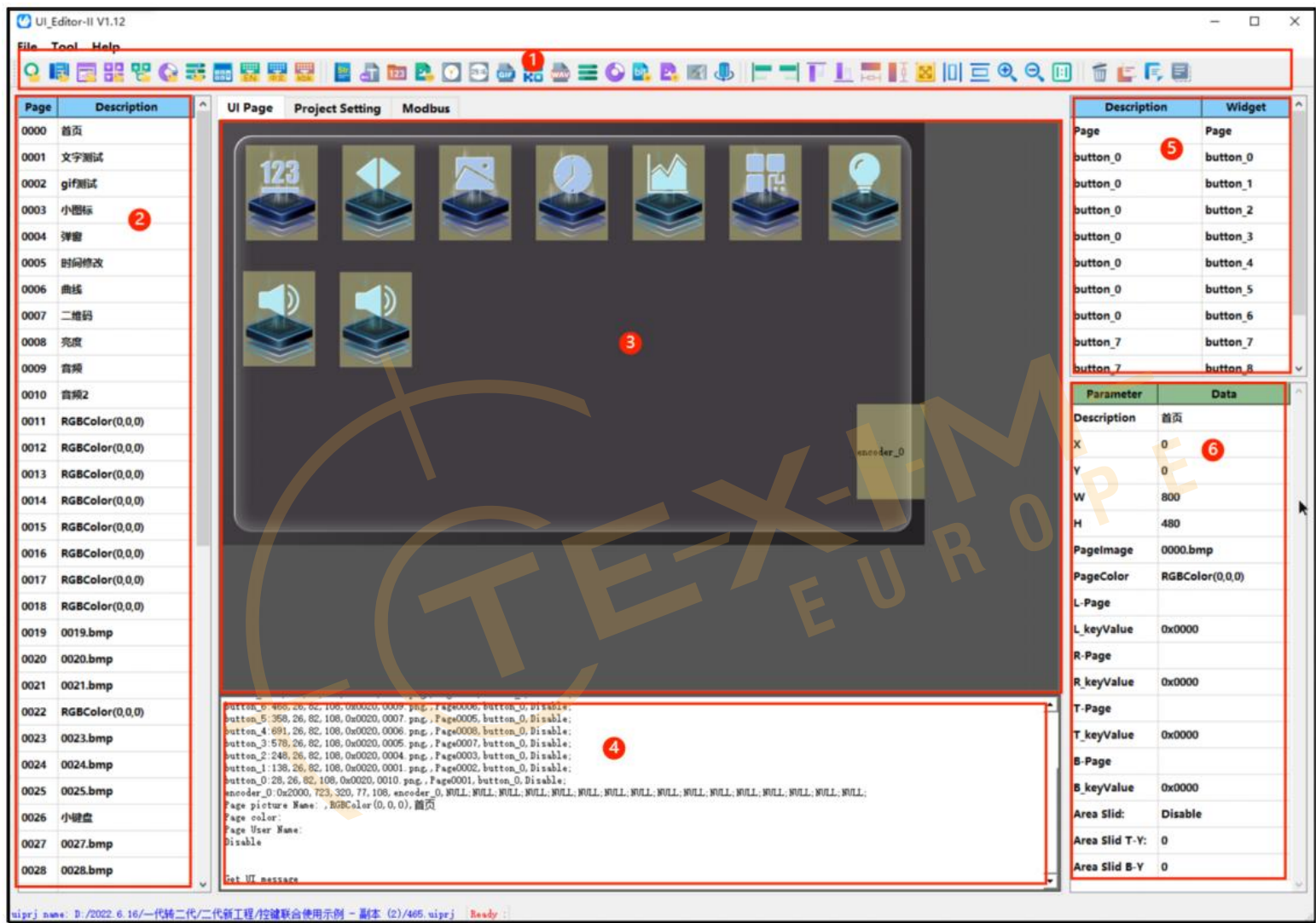


Figure 2-24: Main Screen

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 14 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

7.1 Tool bar

As shown in Figure 2-24, ❶, developers may click on the icons to add various widgets, such as button, picture, text, and more. Hover the mouse cursor on an icon, the name of the icon will pop-up. Left click on an icon, the mouse cursor will then be switched to Cross style. Developers may then start to add the designated widget to the editing area, and drag it to adjust its width and height. Widgets may be added continuously as long as the mouse cursor remains Cross style. Right click the mouse on the editing area to exit the selection mode, and the mouse cursor will be switched back to Arrow style.

The tool bar can be classified into 4 parts, as illustrated in Figure 2-25:

- ❶ Widgets with touch function
- ❷ Widgets with display function
- ❸ Widgets for layout and alignment
- ❹ Widgets for delete/copy operations



Figure 2-25: Tool bar

7.2 Page ID and Name List

As shown in Figure 2-24, ❷, the left column represents Page ID (unchangeable), and the right column represents the name of the page (user definable)

7.3 Page Editing Window

As shown in Figure 2-24, ❸, developers may edit (e.g. adding widgets) within the basemap.

7.4 Status Window

As shown in Figure 2-24, ❹, every operation process will be listed here in a timely manner. Developers may check the process results in the status window when making bin files.

7.5 Widget List

As shown in Figure 2-24, ❺, this area lists all the available widgets in the designated page. Click the listed name to quickly locate the desired widget in the page editing window

7.6 Widget - Parameter Setting Window

As shown in Figure 2-24, ❻, parameters for selected widget can be setup here, including but not limited to name, address, and coordinates etc.

Please contact our sale person for more detailed information.

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 15 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

8. Update Users Flash Code

Users need to update own UartTFT-II_Flash.bin into the uart TFT module after finish all design in the UI_Editor II .
There is a micro SD card slot in the backside of PCB(**Figure 2-26**), we will do the update via it.

SD card requirements

It requests a SD card which is from 4GB to 32GB, and the format is FAT32.

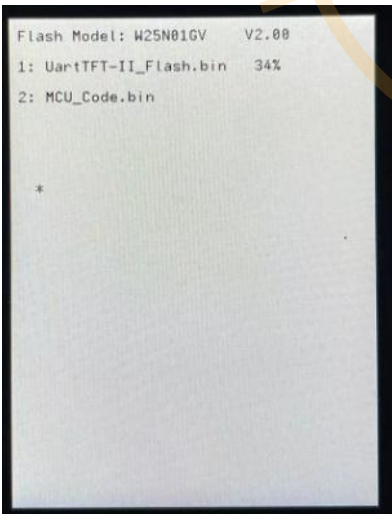


Figure 2-26

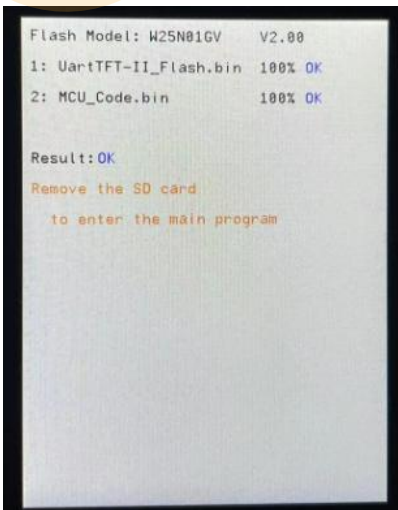
Update step

- ① We need to create a folder in the root directory of SD card, and the name must be "UartTFT_Flash".
- ② Copy your "UartTFT-II_Flash.bin" into this folder, UI_Editor II will generate the "UartTFT-II_Flash.bin" after build your project.
- ③ Plug in SD card and power on, uart TFT will start to do the update,we need to remove the SD card make the uart TFT enter the main program after finish update.

Updating



Update finished



Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 16 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

9. LCD Module Out-Going Quality Level

9.1 VISUAL & FUNCTION INSPECTION STANDARD

9.1.1 Inspection conditions

Inspection performed under the following conditions is recommended.

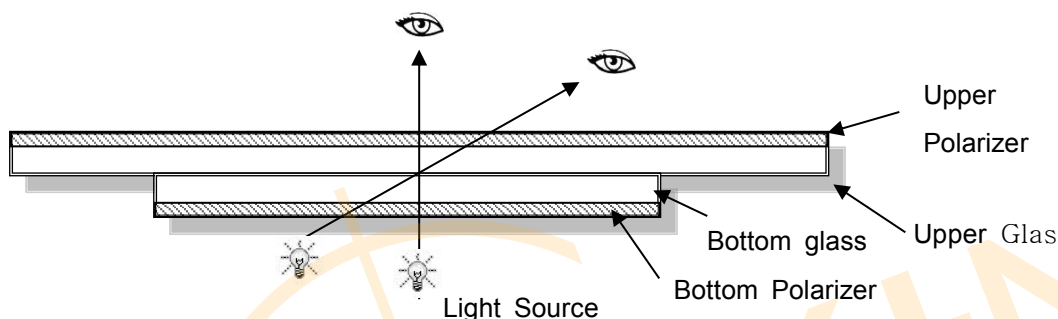
Temperature : $25\pm 5^{\circ}\text{C}$

Humidity : $65\%\pm 10\%\text{RH}$

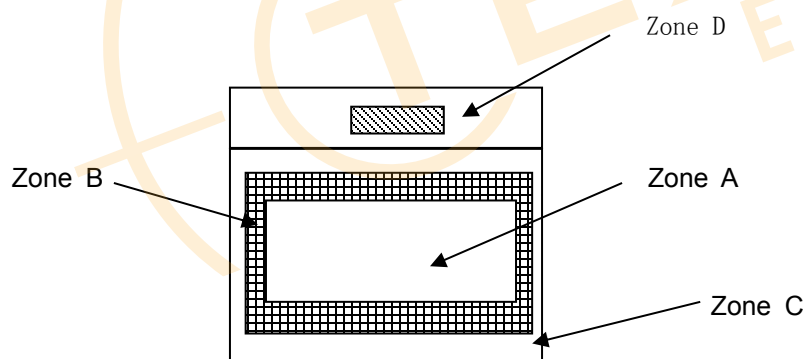
Viewing Angle : Normal viewing Angle.

Illumination: Single fluorescent lamp (300 to 700Lux)

Viewing distance:30-50cm



9.1.2 Definition



Zone A : Effective Viewing Area(Character or Digit can be seen)

Zone B : Viewing Area except Zone A

Zone C : Outside (Zone A+Zone B) which can not be seen after assembly by customer .)

Zone D : IC Bonding Area

Note:As a general rule ,visual defects in Zone C can be ignored when it doesn't effect product function or appearance after assembly by customer

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 17 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

9.1.3 Sampling Plan

According to GB/T 2828-2012 ; , normal inspection, Class II

AQL:

Major defect	Minor defect
0.65	1.5

LCD: Liquid Crystal Display , LCM: Liquid Crystal Module, CTP: Capacitive Touch Panel

No	Items to be inspected	Criteria	Classification of defects
1	Functional defects	1) No display, Open or miss line 2) Display abnormally, Short 3) Backlight no lighting, abnormal lighting. etc	Major
2	Missing	Missing components and etc	
3	Outline dimension	Overall outline dimension beyond the drawing is not allowed, deformation and etc	
4	Color tone	Color unevenness, refer to limited sample	Minor
5	Spot/Line defect	Light dot, Dim spot, (Note1) Polarizer Air Bubble, Polarizer accidented spot and etc	
6	Soldering appearance	Good soldering , Peeling off is not allowed and etc	
7	LCD/Polarizer/CTP	Black/White spot/line, scratch, crack, etc.	

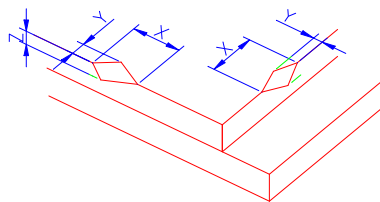
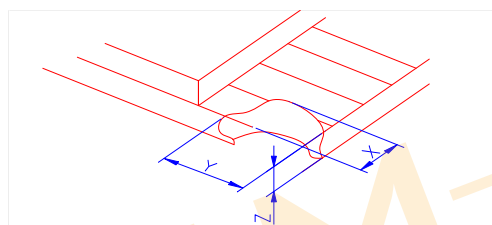
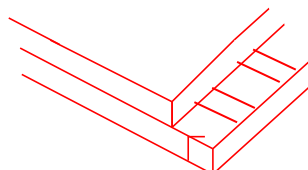
Note1: a) Light dot: Dots appear bright and unchanged in size in which LCD panel is displaying under black pattern.

b) Dim dot: Dots appear dark and unchanged in size in which LCD panel is displaying under pure red, green, blue picture.

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 18 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	



9.1.4 Criteria (Visual)

Number	Items	Criteria(mm)						
1.0 LCD Crack/Broken NOTE: X: Length Y: Width Z: Height L: Length of IT O, T: Height of LCD	(1) The edge of LCD broken	 <table><tr><td>X</td><td>Y</td><td>Z</td></tr><tr><td>≤3.0mm</td><td><Inner border line of the seal</td><td>≤T</td></tr></table>	X	Y	Z	≤3.0mm	<Inner border line of the seal	≤T
	X	Y	Z					
	≤3.0mm	<Inner border line of the seal	≤T					
(2)LCD corner broken	 <table><tr><td>X</td><td>Y</td><td>Z</td></tr><tr><td>≤3.0mm</td><td>≤L</td><td>≤T</td></tr></table>	X	Y	Z	≤3.0mm	≤L	≤T	
X	Y	Z						
≤3.0mm	≤L	≤T						
(3) LCD crack	 Crack Not allowed							



Spot defect

2.0

$\Phi=(X+Y)/2$

① light dot (black/white spot , pinhole, stain, etc.)

Zone Size (mm)	Acceptable Qty		
	A	B	C
$\Phi\leq0.15$	Ignore	Ignore	
$0.15<\Phi\leq0.25$	3(distance $\geq 10\text{mm}$)		
$0.25<\Phi\leq0.4$	2(distance $\geq 10\text{mm}$)		
$\Phi>0.4$	0		

② Dim spot (light leakage、dent、dark spot, etc)

Zone Size (mm)	Acceptable Qty		
	A	B	C
$\Phi\leq0.15$	Ignore	Ignore	
$0.15<\Phi\leq0.25$	3(distance $\geq 10\text{mm}$)		
$0.25<\Phi\leq0.4$	2(distance $\geq 10\text{mm}$)		
$\Phi>0.4$	0		

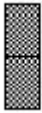
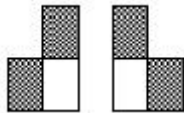
③ Polarizer accidented spot

Zone Size (mm)	Acceptable Qty		
	A	B	C
$\Phi\leq0.2$	Ignore	Ignore	
$0.2<\Phi\leq0.5$	2(distance $\geq 10\text{mm}$)		
$\Phi>0.5$	0		

④Polarizer Bubble

Zone Size (mm)	Acceptable Qty		
	A	B	C
$\Phi\leq0.2$	Ignore	Ignore	
$0.2<\Phi\leq0.4$	3(distance $\geq 10\text{mm}$)		
$\Phi>0.4$	0		



3.0	LCD Pixel defect	Pixel bad points																							
		<table> <tr> <th>Item</th><th>Zone A</th><th>Acceptable Qt</th></tr> <tr> <td rowspan="3">Bright dot</td><td>Random</td><td>$N \leq 2$</td></tr> <tr> <td>2 dots adjacent</td><td>$N \leq 0$</td></tr> <tr> <td>3 dots adjacent</td><td>$N \leq 0$</td></tr> <tr> <td rowspan="3">Dark dot</td><td>Random</td><td>$N \leq 2$</td></tr> <tr> <td>2 dots adjacent</td><td>$N \leq 0$</td></tr> <tr> <td>3 dots adjacent</td><td>$N \leq 0$</td></tr> <tr> <td>Distance</td><td> 1. Minimum Distance Between Bright dots. 2. Minimum Distance Between dark dots 3. Minimum Distance Between dark and bright dot. </td><td>5mm</td></tr> <tr> <td colspan="2">Total bright and dark dot</td><td>$N \leq 4$</td></tr> </table> Note: A) Bright dot: Dots appear bright and unchanged in size in which LCD panel is displaying under black pattern. B) Dark dot: Dots appear dark and unchanged in size in which LCD panel is displaying under pure red, green, blue picture. C) 2 dot adjacent = 1 pair = 2 dots Picture:  2 dot adjacent  2 dot adjacent  2 dot adjacent (vertical)  2 dot adjacent (slant)	Item	Zone A	Acceptable Qt	Bright dot	Random	$N \leq 2$	2 dots adjacent	$N \leq 0$	3 dots adjacent	$N \leq 0$	Dark dot	Random	$N \leq 2$	2 dots adjacent	$N \leq 0$	3 dots adjacent	$N \leq 0$	Distance	1. Minimum Distance Between Bright dots. 2. Minimum Distance Between dark dots 3. Minimum Distance Between dark and bright dot.	5mm	Total bright and dark dot		$N \leq 4$
Item	Zone A	Acceptable Qt																							
Bright dot	Random	$N \leq 2$																							
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	2 dots adjacent	$N \leq 0$																							
	3 dots adjacent	$N \leq 0$																							
Distance	1. Minimum Distance Between Bright dots. 2. Minimum Distance Between dark dots 3. Minimum Distance Between dark and bright dot.	5mm																							
Total bright and dark dot		$N \leq 4$																							



4.0	Line defect (LCD /Polarizer backlight black/white line, scratch, stain)				
					
	W: width, L : length				
	N : Count				

Criteria (functional items)

Number	Items	Criteria (mm)
1	No display	Not allowed
2	Missing segment	Not allowed
3	Short	Not allowed
4	Backlight no lighting	Not allowed
5	CTP no function	Not allowed

**10. Reliability Test Result**

Item	Condition	Inspection after test
High Temperature Operating	70°C, 96HR	Inspection after 2~4hours storage at room temperature, the sample shall be free from defects: 1.Air bubble in the LCD; 2.Non-display; 3.Missing segments/line; 4.Glass crack; 5.Current IDD is twice higher than initial value.
Low Temperature Operating	-20°C, 96HR	
High Temperature Storage	80°C, 96HR	
Low Temperature Storage	-30°C, 96HR	
High Temperature & High Humidity Operating	+60°C, 90% RH ,96 hours.	
Thermal Shock (Non-operation)	-10°C,30 min ↔ 60°C,30 min, Change time:5min 20CYC.	
ESD test	C=150pF, R=330,5points/panel Air:±8KV, 5times; Contact:±6KV, 5 times; (Environment: 15°C~35°C, 30%~60%).	
Vibration (Non-operation)	Frequency range:10~55Hz, Stroke:1.5mm Sweep:10Hz~55Hz~10Hz 2 hours for each direction of X.Y.Z. (6 hours for total) (Package condition).	
Box Drop Test	1 Corner 3 Edges 6 faces,80cm(MEDIUM BOX)	

Remark:

- 1.The test samples should be applied to only one test item.
- 2.Sample size for each test item is 5~10pcs.
- 3.For Damp Proof Test, Pure water(Resistance > 10MΩ) should be used.
- 4.In case of malfunction defect caused by ESD damage, if it would be recovered to normal state after resetting, it would be judged as a good part.
- 5.Failure Judgment Criterion: Basic Specification, Electrical Characteristic, Mechanical Characteristic, Optical Characteristic.
6. The color fading mura of polarizing filter should not care.

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 23 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

11. Cautions and Handling Precautions

11.1 Handling and Operating the Module

(1) When the module is assembled, it should be attached to the system firmly.

Do not warp or twist the module during assembly work.

(2) Protect the module from physical shock or any force. In addition to damage, this may cause improper operation or damage to the module and back-light unit.

(3) Note that polarizer is very fragile and could be easily damaged. Do not press or scratch the surface.

(4) Do not allow drops of water or chemicals to remain on the display surface.

If you have the droplets for a long time, staining and discoloration may occur.

(5) If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.

(6) The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane.

Do not use ketene type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.

(7) If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs, or clothes, it must be washed away thoroughly with soap.

(8) Protect the module from static; it may cause damage to the CMOS ICs.

(9) Use finger-stalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.

(10) Do not disassemble the module.

(11) Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.

(12) Pins of I/F connector shall not be touched directly with bare hands.

(13) Do not connect, disconnect the module in the "Power ON" condition.

11.2 Storage and Transportation.

(1) Do not leave the panel in high temperature, and high humidity for a long time.

It is highly recommended to store the module with temperature from 0 to 35 °C and relative humidity of less than 70%

(2) Do not store the TFT-LCD module in direct sunlight.

(3) The module shall be stored in a dark place. When storing the modules for a long time, be sure to adopt effective measures for protecting the modules from strong ultraviolet radiation, sunlight, or fluorescent light.

(4) It is recommended that the modules should be stored under a condition where no condensation is allowed. Formation of dewdrops may cause an abnormal operation or a failure of the module.

In particular, the greatest possible care should be taken to prevent any module from being operated where condensation has occurred inside.

(5) This panel has its circuitry FPC on the bottom side and should be handled carefully in order not to be stressed.

Part. No	KD034WXFPD002-RS485	REV	V1.0	Page 24 of 24
常备库存 Stock For Sale	长期供货 Long Time supply	支持小量 NO MOQ	品种齐全 In Full Range	

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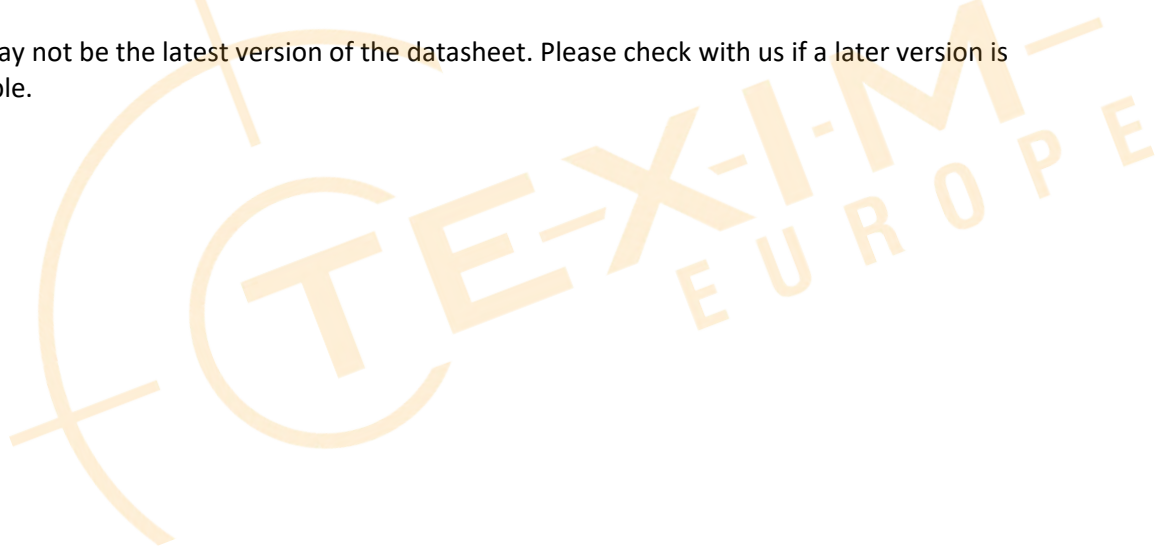
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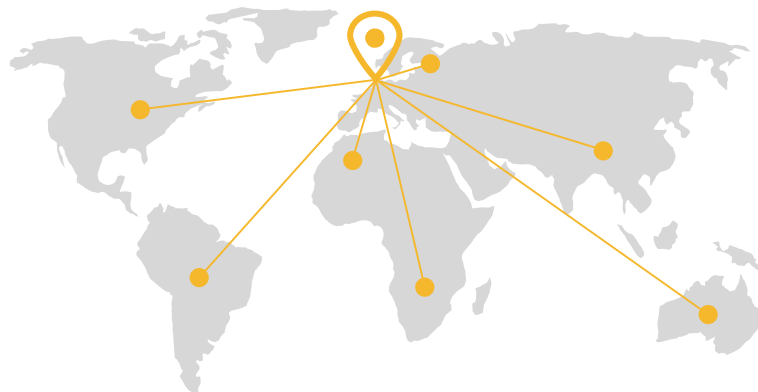
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