

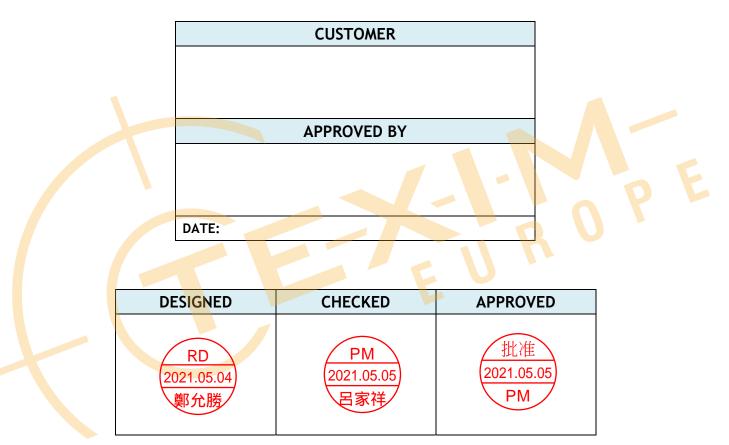
## **HDMI TFT Module Specification**

# Distributed by:

### MODEL: HA-070XIEBCEH6-A



- < >> APPROVAL SPECIFICATION



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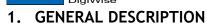
#### **RECORD OF REVISION**

Version	Revised Date	Page	Content						
V1.0	2018/06/21		First Issued Weight						
V1.1	2020/06/10	4	Weight						
		5	5 MECHANICAL SPECIFICATION						
		8	8 Power supply voltage						
		10	10 Supply Voltage						
		ECN note (ECN1090324), add WAFER connector.							
V1.2	2021/05/04	4	Video Input Interface (ECN1100401)						



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#### 1.1 Description

HA-070XIEBCEH6-A is a 7.0 (16:9) inch diagonally measured active display with high resolution WXGA 1024x600 display and high brightness. This model is composed of a TFT LCD panel, backlight system, a projected capacitive touch panel and HDMI included Stereo D/A Converter. It is designed to make Raspberry Pi usage easy. You can simply use this TFT display with your Raspberry Pi, or also you can use this as computer display with any device which has HDMI output. This 7.0" TFT model comes in 1024x600 resolution that would be great for embedded computing usage too.

#### 1.2 Features:

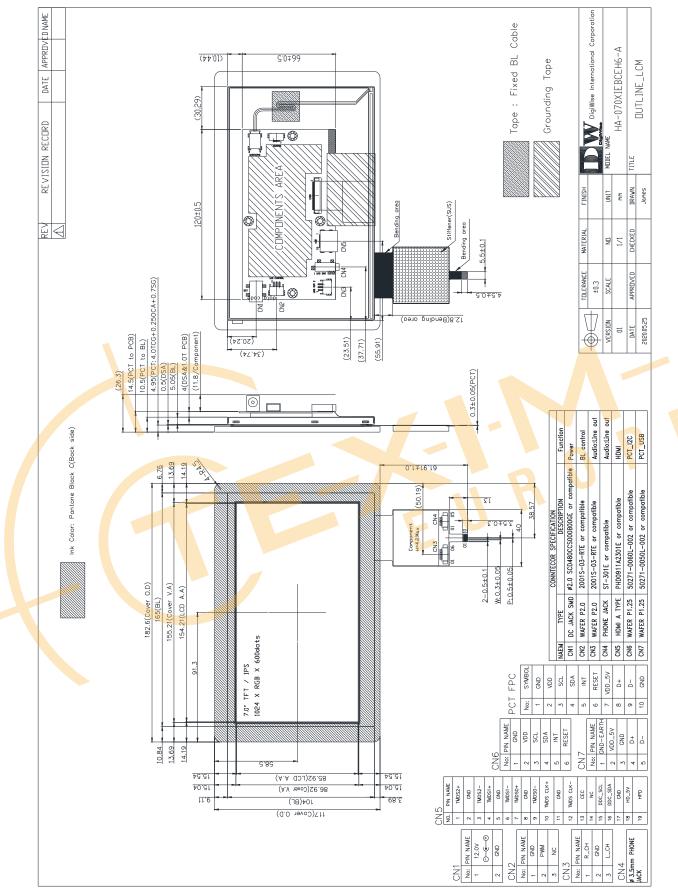
No.	ltem	Specification	Unit
1	Panel Size	7.0"	Inch
2	Number of Pixels	1024 (W) x RGB x 600 (H)	Pixels
3	Active Area	154.21 (W) × 85.92 (H)	mm
4	Pixel Pitch	0.1506 (W) x <mark>0.1</mark> 432 (H)	mm
5	Outline Dimension	182.6 (W) × 117 (H) × 26.3 (T)	mm
6	Number of Colors	16.7M	
7	Display Mode	IPS / Normally Black / Transmissive	
8	View Direction	Free direction	
9	Display Format	RGB vertical stripe	
10	Surface Tr <mark>eat</mark> ment	Clear (7H)	
11	Contrast Ratio	600 (Typ.)	
12	Luminance (cd/m^2)	1300 (Тур.)	cd/m2
13	Video Input Interface	HDMI	
13		(Compliance HDMI V1.4)	
14	Audio Output Interface	Analog Output	
15	Backlight	White LED	
16	Operation Temperature	e -20 ~ 70	
17	Storage Temperature	-30 ~ 80	°C
18	Weight	(405)	g



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#### 2. MECHANICAL SPECIFICATION





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#### 3. PIN DESCRIPTION

3.1 Power Input(CN1)

[DC JACK:SCD480CCS000B00GE or compatible]

Pin No.	Symbol	1/0	Function	Note
1	12V	Ρ	Power Supply +12V	12.0V
2	GND	Ρ	Ground	

#### 3.2 Back-light Control(CN2)

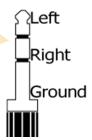
#### [WAFER P2.0mm:2001S-03-RTE or compatible]

Pin No.	Symbol	I/O	Function	Note
1	GND	Р	Ground	
2	PWM	I	Back-light Dimming control (internal pull up to 3.3V)	*1
3	LED_EN	-	No connection. ( internal control)	

\*1: When PWM, LED\_EN not connected, back-light defult is typical brightness.

3.3 Audio line out(CN3)			[WAFER P2.0mm:2001S-03-RTE or compatib		
Pin No.	Symbol	1/0	Function	Note	
1	R_CH	Α	HDMI Audio:Right Channel Analog Output		
2	GND	Р	Ground		
3	L_CH	А	HDMI Audio:Left Channel Analog Output		

**3.4 Standard 3.5mm Phone Jack (CN4)** [PHONE JACK:ST-301E or compatible] HDMI Audio Analog Output





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3.5 HDMI (CN5)			[HDMI A TYPE:PHD0911A2301E or compatible]			
Pin No.	Symbol	I/O	Function	Note		
1	TMDS 2+	I	TMDS Data2+			
2	GND	Р	TMDS Data2 Shield			
3	TMDS 2-	I	TMDS Data2-			
4	TMDS 1+	I	TMDS Data1+			
5	GND	Р	TMDS Data1 Shield			
6	TMDS 1-	I	TMDS Data1-			
7	TMDS 0+	I	TMDS Data0+			
8	GND	Р	TMDS Data0 Shield			
9	TMDS 0-	I	TMDS Data0-			
10	TMDS CLK+	I	TMDS Clock+			
11	GND	Р	TMDS Clock Shield			
12	TMDS CLK-	I	TMDS Clock-			
13	CEC	I	CEC			
14	N.C.	-	N.C.			
15	DDC_SCL		IC SCL to EDID ROM			
16	DDC_SDA	1/0	IIC SDA to EDID ROM			
17	GND	Р	DDC/CEC Ground			
18	HD_5V	Р	+5V Power			
19	HPD	0	Hot Plug Detect			

3.6 PCT Control:IIC (CN6) [WAFER P1.25mm:50271-0060L-002 or compatible]

Pin No <mark>.</mark>	Symbol	1/0	Function	Note				
1	GND	Р	Ground					
2	VDD	Р	Power supply for IIC					
3	SCL	I	C SCL to PCT Controller					
4	SDA	1/0	IIC SDA to PCT Controller					
5	INT	0	Interrupt					
6	RESET	-	Reset					



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3.7 PCT Control:USB (CN7) [WAFER P1.25mm:50271-0050L-002 or compatible]

Pin No.	Symbol	I/0	Function	Note
1	GND -EARTH	Ρ	Earth Ground(Shield)	
2	VDD_5V	Р	Power supply for USB I/F	
3	GND	Р	Power Ground	
4	D+	1/0	USB data +	
5	D-	1/0	USB data -	

#### 3.8 PCT Control:IIC and USB (FPC)

Pin No.	Symbol	I/0	Function	Note	
1	GND	Р	Ground		
2	VDD	Р	Power supply for IIC		
3	SCL	I	IIC SCL to PCT Controller		
4	SDA	1/0	IIC SDA to PCT Controller		
5	INT	0	Interrupt signal to inform the host processor that touch data is ready for read		
6	RESET	I	External low signal reset the chip.		
7	VDD_5V	Р	Power supply for USB I/F		
8	D+	1/0	USB data +		
9	D-	1/0	USB data -		
10	GND	Р	Ground	U	

#### 4. ABSOLUTE MAXIMUM RATINGS

#### 4.1 Electrical Absolute Rating

#### 4.1.1 HDMI TFT LCD Module

ltom	Symbol	Val	ues	Unit	Note	
ltem	Symbol	Min	Max.	Unit	note	
Power supply voltage	12V	10	14	V		

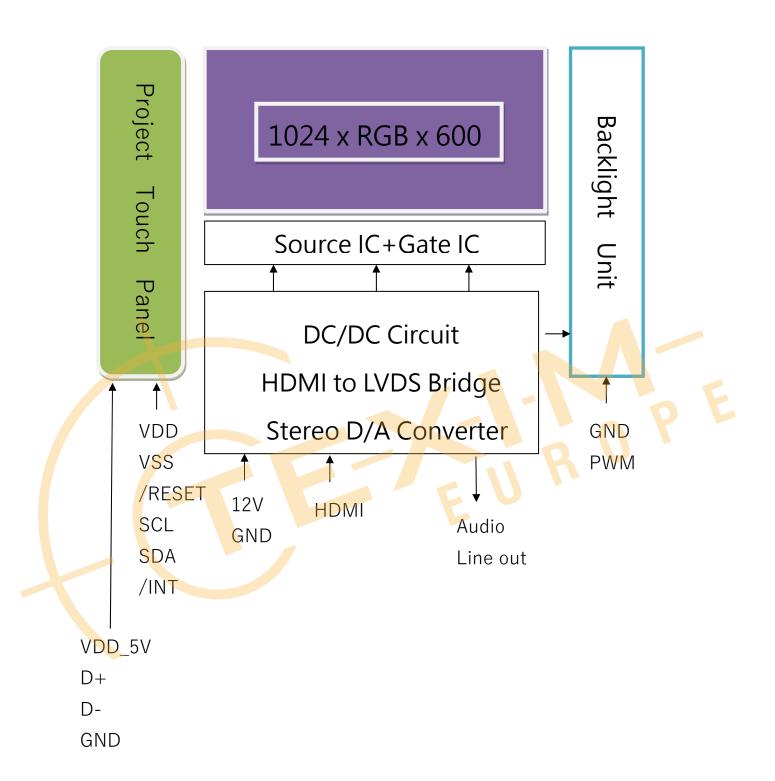
#### 4.1.2 Environment Absolute Rating

ltom	Symbol		Values	Unit	Noto	
ltem	Symbol	Min	Тур	Max.	Unit	Note
Operating Temperature	Тор	-20	-	70	°C	Ambient
Storage Temperature	Tst	-30	-	80	°C	temperature



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- 5. BLOCK DIAGRAM
  - 5.1 TFT LCD Module





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#### 6. ELECTRICAL CHARACTERISTICS

#### 6.1 HDMI TFT LCD Module

ltem	Symbol		Values	Unit	Note	
item	Symbol	Min	Тур.	Max.	Unit	note
Supply Voltage	12V	11	12	13	V	
PWM frequency		100	-	10K	Hz	
PWM Duty		17	-	100	%	<17%=0FF
PWM Dimming	Vpwm-ih	3.3	-	8	۷	
Voltage	VPWM-IL	-	0.3	-	۷	
LED Enable Control	VLED_EN-IH	3.3	-	12	۷	
Voltage	VLED_EN-IL	-	-	0.5	V	
Supply Current	ICC(12V)	-	590	610	mA	
LED life time		70000	-	-	Hr	(1)

#### Note 1:

The "LED life time" is defined as the module brightness decrease to 50% original brightness that the ambient temperature is  $25^{\circ}$ C 60% RH.

#### 7. POROJECTED CAPACITIVE TOUCH PANEL SPECIFICATION

#### 7.1 Main Feature

Item	Specification	Unit
Screen Size	7.0 in <mark>che</mark> s	Diagonal
Туре	Transparent Type Projected Capacitive Touch Panel	
Input Mode	Human's Finger	
Interface	I2C or USB	
Touch number	5 points	
Cover glass pencil-hardness	7H	
Response time	≤25ms	ms
Controller IC	ILI2511	



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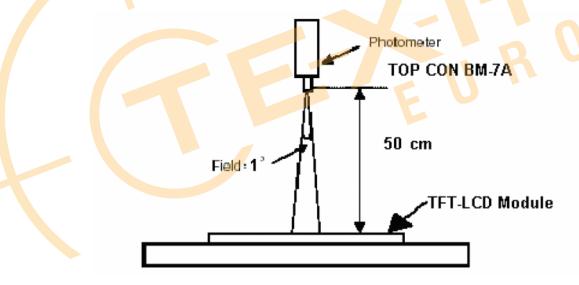
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#### 8. OPTICAL CHARACTERISTICS

ltem		Symbol	Condition	Min.	Тур.	Max.	Unit
Bright	ness			1000	1300		cd/m2
Unifor	mity	B-uni	Note1,	70	75	-	%
Contrast	Ratio	CR	Note 3,	400	600		
Posponso	Response Time		$(\theta = 0^\circ,$ Normal Viewing		4	8	ms
Response					12	24	ms
Color	White	Wx	Angle)	0.260	0.310	0.360	
Chromaticity	white	Wy		0.280	0.330	0.380	
View angle	Horizontal	heta x+		80	85		
		θ <b>x-</b>	Center	80	85		
	Vertical	θ <b>Y</b> +	CR≥10	80	85		
		θ <b>Y</b> -		80	85		

Note : The following optical specifications shall be measured in a darkroom or equivalent state(ambient luminance  $\leq 1$  lux, and at room temperature). The operation temperature is 25°C±2°C. The measurement method is shown in Note1.

Note1: The method of optical measurement:



Note2: Measured at the center area of the panel and at the viewing angle of the  $\theta x = \theta y$ =0°

Note3: Definition of Contrast Ratio (CR):

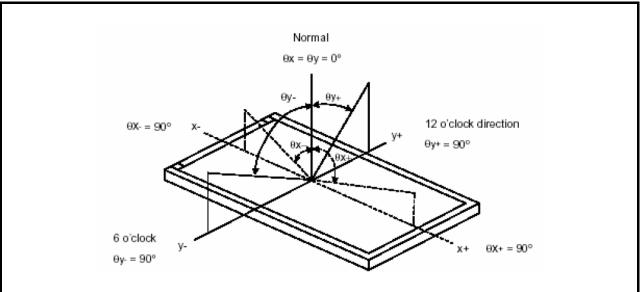
CR = Luminance with all pixels in white state  $\div$  Luminance with all pixels in Black state

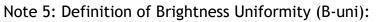


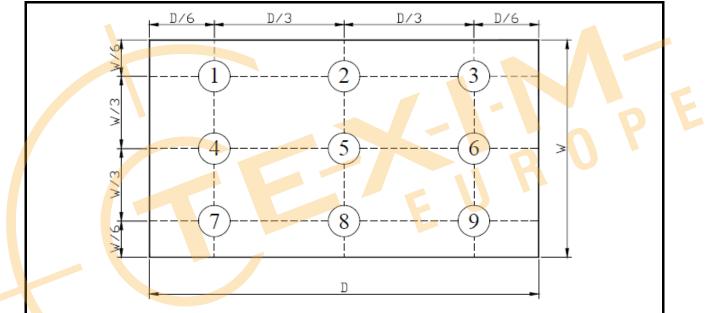
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#### Note 4: Definition of Viewing Angle:







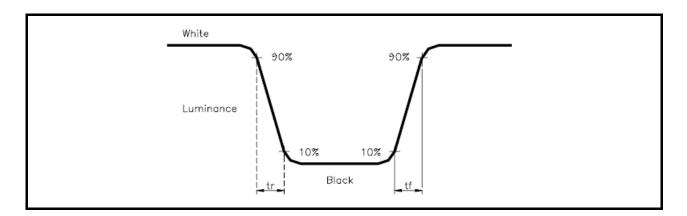
B-uni = (Minimum luminance of 9 points  $\div$  Maximum luminance of 9 points)X100%



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Note 6: Definition of Response Time:

The Response Time is set initially by defining the "Rising Time (Tr)" and the "Falling Time (Tf)" respectively. Tr and Tf are defined as following figure



Note 7: Definition of Chromaticity:

The color coordinates (Wx,Wy),(Rx,Ry),(Gx,Gy),and (Bx,By) are obtained with all pixels in the viewing field at white, red, green, and blue states, respectively.





#### 9. RELIABILITY

#### 9.1 Test Condition

9.1.1 Temperature and Humidity(Ambient Temperature) Temperature :  $25 \pm 5^{\circ}$ C Humidity :  $65 \pm 5^{\circ}$ 

## **9.1.2** Operation Unless specified otherwise, test will be conducted under function state.

9.1.3 ContainerUnless specified otherwise, vibration test will be conducted to the product itself without putting it in a container.

#### 9.1.4 Test Frequency

In case of related to deterioration such as shock test. It will be conducted only once.

#### 9.2 TESTS

No.	ITEM	CONDITION CRITERION
1	High Temperature Storage	80°C, 120 hrs
2	Low Temperature Storage	-30°C, 120 hrs
3	High Temperature Operating	70°C, 120 hrs
4	Low Temperature Operating	-20°C, 120 hrs
5	High Temperature/Humidity Non-Operating	40°C, 90%RH, 120 hrs
6	Temperature Shock Non-Operating	$-30^{\circ}C \leftrightarrow 80^{\circ}C$ (0.5hr each), 100 cycles
7	Vibration Test Non-Operating	Frequency:0 ~ 55 Hz Amplitude:1.5 mm Sweep Time:11min Test Period:6 Cycles for each Direction of X,Y,Z
8	Electro-static Discharge	$\pm$ 2KV, Human Body Mode, 100pF/1500 $\Omega$

Note1: The test sample have recovery time for 24 hours at room temperature before the function check. In the standard conditions, there is no any touch panel function NG issue occurred.



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#### 9.3 JUDGMENT STANDARD

The judgment of the above test should be made as follow:

- Pass: Normal display image with no obvious non-uniformity and no line defect. Partial transformation of the module parts should be ignored.
- Fail: No display image, obvious non-uniformity, or line defects.





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#### 9.4 INCOMING INSPECTION STANDARDS

No.	Parameter		Criteria				
		Display function: No [	Display malfun	nction (Major)	)		
		Contrast ratio (Black, White):					
		Does not meet specified range in the spec. (Major) (Note:3)					
		Line Defect: No obvious Vertical and Horizontal line defect in bright,					
		dark and d	<u>colored. (Majo</u>	r) (Note:1)			
		Point Defect : Active a	area $\leq$ 5 dots	(Minor) (Note	e:1)		
			Acceptable n	number			
		Item	Active A	rea	Total		
		Duinht					
		Bright	2		5		
		Dark	4				
1	Operating						
•	oporuling	Non-uniformity: Visibl	e through 5%	ND filter (Mi	nor)		
		Foreign material in B				)	
					(*** 1/46	.,	
		Zone	Acceptable	Class Of	AC	2L	
			number	Defects	Lev	vel	
		Dimension		Delects			
		D> 0.5	0				
		0.3 < D ≤ 0.5	5	Minor	1.	.5	
		D ≤ 0.3	*				
		D = (Long + Sl		Disregard			
		Foreign Material in L	ine or spiral s	hape (W≤1/4	L) (Note:	: 4)	
			Zone Ac	ceptable	lass	AQL	
				umber	OT	evel	
		L (mm) W(mi	n)	De	efects		
			V>0.1	0			
			< W≤0.1		<b>/linor</b>	1.5	
			/≤0.03	*			
				)isregard			
		Dimension: Outline		-			
		Bezel appearance: ι		)			
		Scratch on the polar					
			Zone Accepta	Class		QL.	
			ble	Of Defect	s Le	evel	
		L (mm) W(mm					
		W>0	0.1 0	Minor		1.5	
		L ≤ 3 W≤0	0.1 3				
			ł	•			
	External Inspection	L:Length W:	Width *: Di	sregard			
2	(non-operating)	Dent or bubble on the	polarize (Not	e:2)			
		Zone	Accontable	Class	AOI		
			Acceptable number	Of	AQL Level		
		Dimension	number	Defects	revei		
		D≤0.3	*	Minor	1.5		
		D≤0.5	3	Minor	1.5		
			•	• •			
		D = (Long + Sho	rt) / 2	* : Disrega	ard		
		D = (Long + Sho	rt) / 2	* : Disrega	ard		



			Definition
3		It is a defect that is likely to result in failure or to reduce materially the usability of the product for the intended function.	
defects	Minor	AQL 1.5%	It is a defect that will not result in functioning problem with deviation classified.

Note1:

(a)Bright point defect is defined as point defect of R,G,B with area >1/2 pixel respectively (b)Dark point defect is defined as visible in full white pattern.

(c)Definition of distribution of point defect is as follows:

-minimum separation between dark point defects should be larger than 5mm.

-minimum separation between bright point defects should be larger than 5mm.

(d)Definition of joined bright point defect and joined dark point defect are as follows:

-Two or more joined bright point defects must be nil.

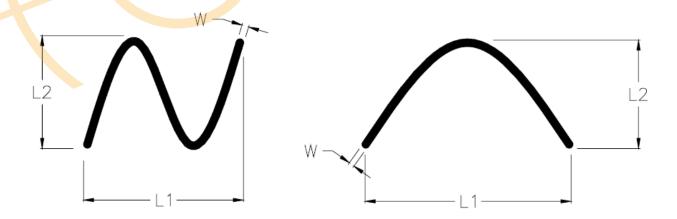
-Three joined dark point defects must be nil.

- -Coupling of one dark and one bright point in junction is counted as one dark and bright spot with 1 pair maximum.
- -Two Joined dark point is counted as two dark points with 2 pair maximum.

Note2: The external inspection should be conducted at the distance 30± 5cm between the eyes of inspector and the panel.

Note3: Luminance measurement for contrast ratio is at the distance  $50\pm$  5cm between the detective head and the panel with ambient luminance less than 1 lux. Contrast ratio is obtained at optimum view angle.

Note4: W-Width in mm, L-length of Max.(L1,L2) in mm.





#### 9.5 Sampling Condition

Unless otherwise agree in written, the sampling inspection shall be applied to the incoming inspection of customer.

Lot size: Quantity of shipment lot per model.

Sampling type: normal inspection, single sampling

Sampling table: MIL-STD-105E

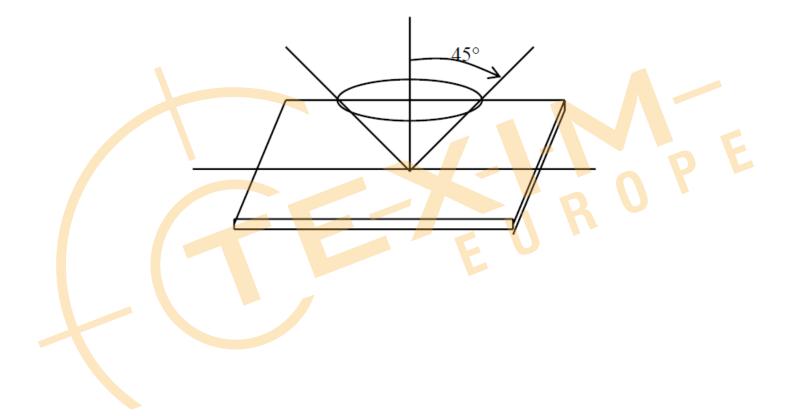
Inspection level: Level II

#### 9.6 Inspection conditions

The LCD shall be inspected under 40W white fluorescent light.

 $\theta \!\leq\!\! 45^{\circ}$  inspection under non-operating condition.

 $\theta\!\leq\!\!5^\circ$  inspection under operating condition





#### **10. PRECAUTION RELATING PRODUCT HANDLING**

- 10.1 SAFETY
- 10.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 10.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.
- 10.2 HANDLING
- 10.2.1 Avoid any strong mechanical shock which can break the glass.
- 10.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module, be sure to ground your body and any electrical equipment you may be using.
- 10.2.3 Do not remove the panel or frame from the module.
- 10.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully, Do not touch, push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 10.2.5 Do not wipe the polarizing plate with a dry cloth, as it may easily scratch the surface of plate.
- 10.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 10.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 10.2.8 To control temperature and time of soldering is  $280 \pm 10^{\circ}$ C and 3-5 sec.
- 10.2.9 To avoid liquid (include organic solvent) stained on LCM.
- 10.3 STORAGE
- 10.3.1 Store the panel or module in a dark place where the temperature is 25°C ± 5°C and the humidity is below 65% RH.
- 10.3.2 Do not place the module near organics solvents or corrosive gases.
- 10.3.3 Do not crush, shake, or jolt the module.

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