LCD / LCM SPECIFICATION





WINSTAR Display Co.,Ltd. 華凌光電股份有限公司

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SPECIFICATION CUSTOMER : MODULE NO.: W012864N-TMI# APPROVED BY: (FOR CUSTOMER USE ONLY) PCB VERSION: DATA: SALES BY APPROVED BY CHECKED BY PREPARED BY

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VERSION	DATE	REVISED PAGE NO.	SUMMAR	tΥ
			Modify	the
C	2024/11/14		recommended	soldering
			temperature	

Wi	nstar Displa	y Co.,	MODLE NO :			
——— <i>華</i> ,	凌光電股份有限	公司				
REC	ORDS OF REV	ISION	DOC. FIRST ISSUE			
VERSION	DATE	REVISED PAGE NO.	SUMMARY			
0	2021/10/29		First issue			
Α	2022/09/30		Modify Contour Drawing			
В	2022/11/16		Modify Backlight			
			Information(Note)			
С	2024/11/14		Modify the recommended soldering temperature			

Contents

- 1.Module Classification Information
- 2.Precautions in use of LCD Modules
- 3.General Specification
- 4. Absolute Maximum Ratings
- **5.**Electrical Characteristics
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- 10.Backlight Information
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- 13.Recommendable Storage

1.Module Classification Information

W	<u>O</u>	<u>12864</u>	N	—	<u>T</u>	M	Ī	—	<u>#</u>
0	2	3	4		5	6	\bigcirc		8

① Brand: WINSTAR DISPLAY CORPORATION

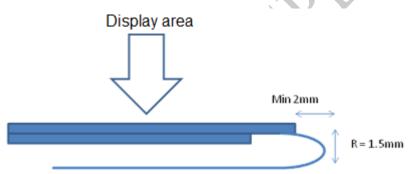
- ② Display Type : H→Character Type, G→Graphic Type , X→TAB Type, O→COG Type
- ③ Display Font : 128 * 64 dot
- ④ Model serials no.

⑤ Backlight Type :	N→Without backlight	$T \rightarrow LED$, White	L→LED, Full color
	$B \rightarrow EL$, Blue green	A→LED, Amber	J→DIP LED,Blue
	$D \rightarrow EL$, Green	$R \rightarrow LED$, Red	K→DIP LED,White
	$W \rightarrow EL$, White	O→LED, Orange	E→DIP LED, Yellow Green
	$M \rightarrow EL$, Yellow Green	G→LED, Green	H→DIP LED,Amber
	$F \rightarrow CCFL$, White	P→LED, Blue	$I \rightarrow DIP LED, Red$
	$Y \rightarrow LED$, Yellow Green	X→LED, Dual colo	r
	$G \rightarrow LED$, Green	C→LED, Full color	
6 LCD Mode :	B→TN Positive, Gray	V→FSTN	Negative, Blue
	N→TN Negative,	T→FSTN	Negative, Black
	L→VA Negative	D→FSTN	Negative (Double film)
	$H \rightarrow HTN$ Positive, Gray	F→FSTN	Positive
	I→HTN Negative, Black	$K \rightarrow FSC$]	Negative
	U→HTN Negative, Blue	S→FSC I	Positive
	M→STN Negative, Blue	E→ISTN	Negative, Black
	G→STN Positive, Gray	C→CSTN	Negative, Black
	Y→STN Positive, Yellow	w Green A→ASTN	N Negative, Black
⑦ LCD Polarize	A→Reflective, N.T, 6:00	H→Transflecti	ve, W.T,6:00
Type/ Temperatur	e D→Reflective, N.T, 12:0	0 K→Transflecti	ve, W.T,12:00
range/ View	G→Reflective, W. T, 6:0	0 C→Transmissi	ve, N.T,6:00
direction	J→Reflective, W. T, 12:0)0 F→Transmissi	ve, N.T,12:00
	B→Transflective, N.T,6:	00 I→Transmissiv	re, W. T, 6:00
	E→Transflective <mark>,</mark> N.T.12	2:00 L→Transmissi	ve, W.T,12:00
Special Code	#:Fit in with the ROHS D	Directions and regulation	ons



2.Precautions in use of LCD Modules

- (1)Avoid applying excessive shocks to the module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of LCD module.
- (3)Don't disassemble the LCM.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist LCM.
- (6)Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.
- (8) Winstar have the right to change the passive components, including R3,R6 & backlight adjust resistors. (Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.)
- (9)Winstar have the right to change the PCB Rev. (In order to satisfy the supplying stability, management optimization and the best product performance...etc, under the premise of not affecting the electrical characteristics and external dimensions, Winstar have the right to modify the version.)
- (10) To ensure the stability of the display screen, please apply screen saver after showing 30 mins of fixed display content.
- (11) The limitation of FPC bending



(12)Please heat up a little the tape sticking on the components when removing it; otherwise the components might be damaged.

3.General Specification

Item	Dimension	Unit				
Number of dots	128 x 64	_				
Module dimension	89.7x 49.8 x6.0	mm				
View area	69.0 x 36.5	mm				
Active area	63.97 x31.97	mm				
Dot size	0.47 x0.47	mm				
Dot pitch	0.5 x 0.5	mm				
LCD type	STN Negative, Blue Transmissive (In LCD production, It will occur slightly color can only guarantee the same color in the same b	(In LCD production, It will occur slightly color difference. We				
Duty	1/65 , 1/9 Bias					
View direction	6 o'clock					
Backlight Type	LED White					
IC	ST7567					
Interface	6800/8080/4-Line SPI					

4.Absolute Maximum Ratings

Item	Symbol	Min	Тур	Max	Unit
Operating Temperature	T _{OP}	-20	_	+70	°C
Storage Temperature	T _{ST}	-30		+80	°C
Input Voltage	VI	-0.3	_	V _{DD} +0.3	V
Digital Power Supply Voltage	V _{DD} -Vss	-0.3		3.6	V
LCD Power supply voltage	V0-XV0	-0.3	_	16	V

5.Electrical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
Supply Voltage For Logic	V_{DD} - V_{SS}	_	2.8	3.0	3.2	V
		Ta=-20℃	_	_	-	V
Supply Voltage For LCM	V _{OP}	Ta=25℃	9.3	9.5	9.7	V
*Note		Ta=70℃	_	_	$\langle - \rangle$	v
Input High Volt.	V _{IH}		0.7 V _{DD}		V _{DD}	V
Input Low Volt.	V _{IL}	_	Vss	$\dot{\mathbf{Q}}$	$0.3V_{DD}$	V
Output High Volt.	V _{OH}	_	0.8 V _{DD}		V _{DD}	V
Output Low Volt.	V _{OL}	-	Vss		$0.2V_{DD}$	V
Supply Current	I _{DD}	V _{DD} =3.0V		0.7	1.0	mA

Note: Please kindly consider to design the Vop to be adjustable while programing the software to match LCD contrast tolerance

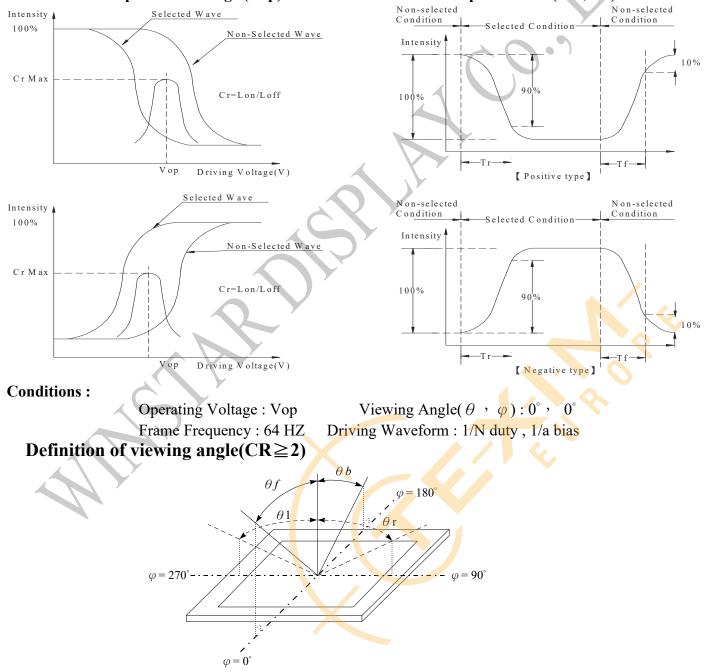
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6.Optical Characteristics

Item	Symbol	Condition	Min	Тур	Max	Unit
	θ	$CR \ge 2$	0		20	$\phi = 180^{\circ}$
T 7' A 1	θ	$CR \ge 2$	0		40	$\phi = 0^{\circ}$
View Angle	θ	$CR \ge 2$	0		30	$\phi = 90^{\circ}$
	θ	$CR \ge 2$	0		30	$\phi = 270^{\circ}$
Contrast Ratio	CR	_	_	3		_
р. т.	T rise	_	_	200	300	ms
Response Time	T fall		—	250	350	ms

Definition of Operation Voltage (Vop)

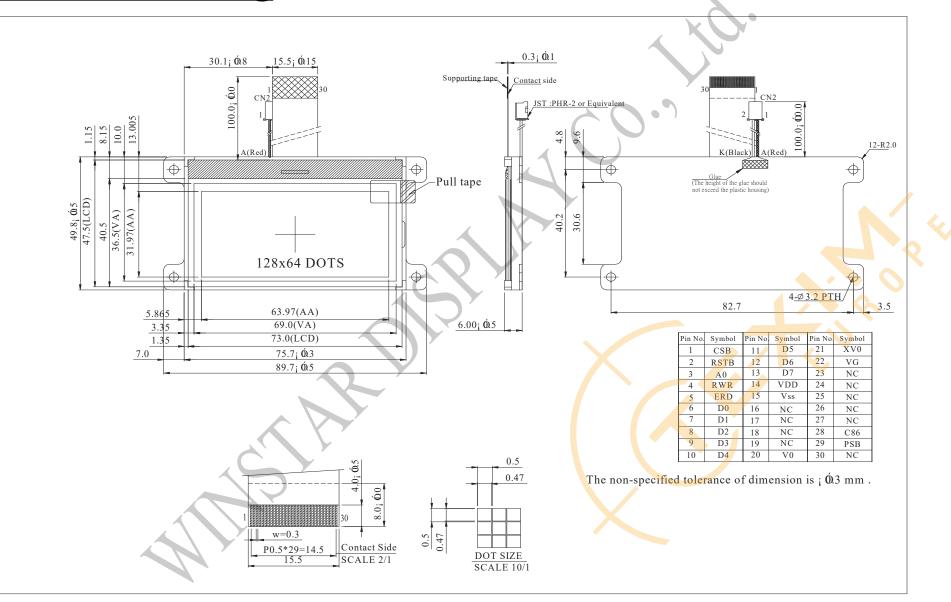




7.Interface Pin Function

Pin	Symbol	Function Description
1	CSB	Chip select input pin.Interface access is enabled when CSB is "L",When CSB is non-active(CSB="H"),D[7:0] pins are high impedance.
2	RSTB	Hardware reset input pin. When RSTB is "L", interna initialization is executed and the internal registers will be initialized.
3	A0	It determines whether the access is related to data or command. A0="H": Indicates that signals on D[7:0] are display data. A0="L" : Indicates that signals on D[7:0] are command
4	RWR	Read/Write execution control pin. When PSB is "H", RWR is not used in serial interface and should fix to "H" by VDD1 or VDDH.
5	ERD	Read/Write execution control pin. When PSB is "H", ERD is not used in serial interface and should fix to "H" by VDD1 or VDDH.
6	D0	
7	D1	
8	D2	
9	D3	When using 8-bit parallel interface: (6800 or 8080 mode)
10	D4	-8-bit bi-directional data bus. Connect to the data bus of 8-bit microprocessor. -When CSB is non-active (CSB="H"), D[7:0] pins are high impedance.
11	D5	when CSB is non-active (CSB- 11), D[7.0] phis are high impedance.
12	D6	
13	D7	
14	VDD	Power supply
15	Vss	Ground
16-19	NC	Not connect.
20	V0	V0 is the LCD driving voltage for common circuits at negative frame.
21	XV0	XV0 is the LCD driving voltage for common circuits at positive frame.
22	VG	VG is the LCD driving voltage for segment circuits.
23-27	NC	Not connect.
28	C86	C86 selects the microprocessor type in parallel interface mode.
29	PSB	PSB selects the interface type: Serial or Parallel.
30	NC	Not connect.

8.Contour Drawing



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9.Reliability

Content of Reliability Test (Wide temperature, -20°c~70°C)

	Environmental Test						
Test Item	Content of Test	Test Condition	Not e				
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2				
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2				
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs					
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1				
High Temperature/ Humidity storage	The module should be allowed to stand at 60 °C,90%RH max For 96hrs under no-load condition excluding the polarizer, Then taking it out and drying it at normal temperature.	60°C ,90%RH 96hrs	1,2				
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation $-20^{\circ}C$ $25^{\circ}C$ $70^{\circ}C$ 30min 5min 30min 1 cycle	-20℃/70℃ 10 cycles					
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3				
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times					

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal

Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

10.Backlight Information

Specification

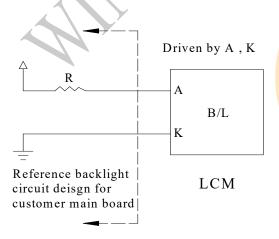
Parameter	Symbol	Min	Тур	Max	Unit	Test Condition
Supply Current	ILED	20	64	80	mA	V=3.5V(Note 1)
Supply Voltage	V	3.4	3.5	3.6	V	-
Reverse Voltage	VR	_	_	5	V	- 2
Chromaticity	X	0.255	0.290	0.325		
Coordinates	Y	0.255	0.290	0.325		V=3.5V
Luminance (Without LCD)	IV	650	820	_	cd/m²	ILED=64mA
LED Life Time	_	_	50K		Hr.	ILED≦64mA 25℃,50-60%RH (Note 2)
Color	White		5			

Note: A backlight driven by voltage will keep the drive current under the safe area (current between minimum and maximum).

If the B/L LED is driven by current only, the drive voltage cannot be considered as a reference value.

Note 1: Supply current minimum value is only for reference since LED brightness efficiency keeps enhancing. Current consumption becomes less and less to achieve the same luminance.

Note 2 :50K hours is only an estimate for reference.

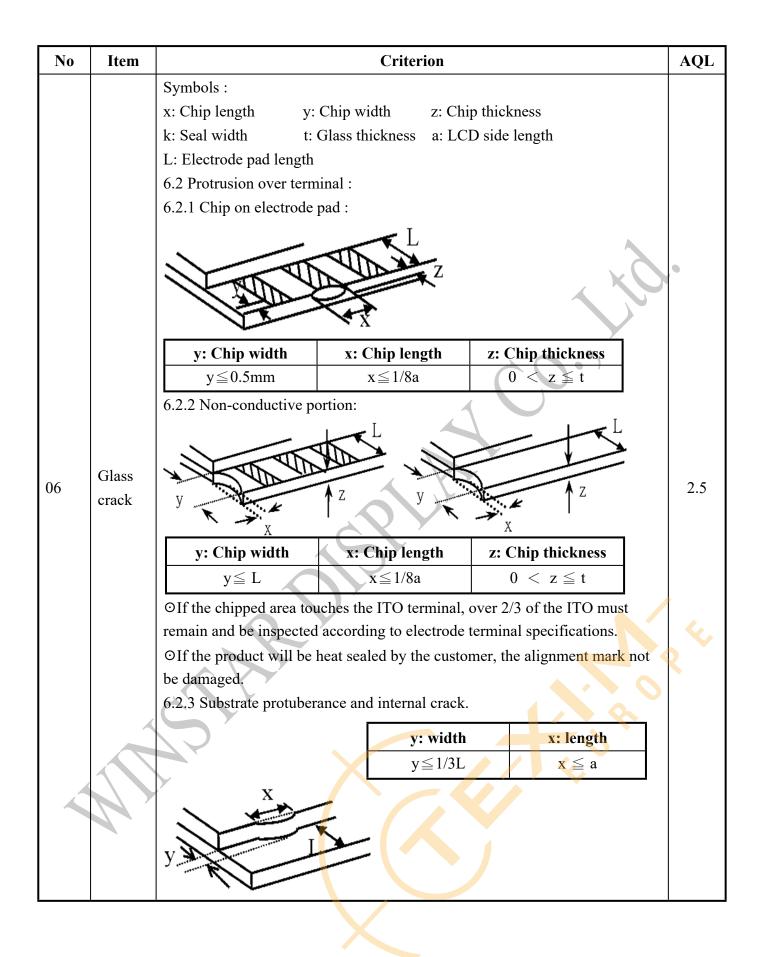


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11.Inspection specification

No	Item	Criterion					
		Missing vertical, horizontal segment, segment contrast defect.					
		Missing character, dot or icon.					
		Display malfunction.					
01	Electrical	No function or no display.					
01	Testing	Current consumption exceeds product specifications.					
		LCD viewing angle defect.					
		Mixed product ty	vpes.				
		Contrast defect.					
	Black or white	2.1 White and bla	2.1 White and black spots on display ≤ 0.25 mm, no more than				
02	spots on LCD	three white or bla	ack spots	present.		2.5	
	(display only)	2.2 Densely spac	ed: No m	ore than two spots o	or lines within 3mm		
		3.1 Round type :	As follow	ving drawing			
		$\Phi = (x + y) / 2$					
		V .					
		│ → <mark></mark> ← <u>↓</u>		$\Phi \leq 0.10$	Acceptable QTY	2.5	
			r ^Y	$0.10 < \Phi \le 0.20$	Accept no dense	2.5	
				$0.10 < \Phi \le 0.20$ $0.20 < \Phi \le 0.25$	2		
	LCD black spots,				Î		
03	white spots,			$0.25\!<\!\Phi$	0	<u>.</u>	
	contamination	3.2 Line type : (As following drawing)					
	(non-display)		Longth	Width	Acceptable Q		
			Length	vv lutii	TY	2	
		→ <u>L</u> +←		W≦0.02	Accept no dense	2.5	
			L≦3.0	$0.02 \! < \! W \! \le \! 0.03$			
			L≦2.5	$0.03 < W \le 0.05$	2		
				0.05 <w< td=""><td>As round type</td><td></td></w<>	As round type		
		If bubbles are vis	sible,	Size Φ	Acceptable Q TY		
		judge using black	spot	$\Phi{\leq}0.20$	Accept no dense		
04	Polarizer bubbles	specifications, no	ot easy	$0.20 \! < \! \Phi \! \le \! 0.50$	3	2.5	
		to find, must che	ck in	$0.50 < \Phi \le 1.00$	2		
		specify direction.		$1.00 \! < \! \Phi$	0		
				Total Q TY	3		
	1	1					

No	Item	Criterion				
05	Scratches	Follow NO.3 LCD black spots, white spots, contamination				
			Glass thickness a: LC	ip thickness D side length		
		 6.1 General glass chip : 6.1.1 Chip on panel surf 	face and crack between	panels:		
		z: Chip thickness	y: Chip width	x: Chip length		
	Chipped	$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$		
06	glass	$1/2t < z \leq 2t$	Not exceed 1/3k	$x \leq 1/8a$	2.5	
		⊙ If there are 2 or more 6.1.2 Corner crack:	chips, x is total length	of each chip.	~	
		z: Chip thickness	y: Chip width	x: Chip length		
		$Z \leq 1/2t$	Not over viewing area	$x \leq 1/8a$		
		$1/2t < z \leq 2t$	Not exceed 1/3k	$x \leq 1/8a$		
		\odot If there are 2 or more chips, x is the total length of each chip.				



No	Item	Criterion	AQL
07	Cracked glass	The LCD with extensive crack is not acceptable.	2.5
		8.1 Illumination source flickers when lit.	0.65
	Backlight	8.2 Spots or scratched that appear when lit must be judged. Using	2.5
08	elements	LCD spot, lines and contamination standards.	
		8.3 Backlight doesn't light or color wrong.	0.65
		9.1 Bezel may not have rust, be deformed or have fingerprints,	2.5
09	Bezel	stains or other contamination.	
		9.2 Bezel must comply with job specifications.	0.65
		10.1 COB seal may not have pinholes larger than 0.2mm or	2.5
		contamination.	
		10.2 COB seal surface may not have pinholes through to the IC.	2.5
		10.3 The height of the COB should not exceed the height	0.65
		indicated in the assembly diagram.	
		10.4 There may not be more than 2mm of sealant outside the seal	2.5
		area on the PCB. And there should be no more than three places.	
		10.5 No oxidation or contamination PCB terminals.	
		10.6 Parts on PCB must be the same as on the production	2.5
10	PCB · COB	characteristic chart. There should be no wrong parts, missing	0.65
		parts or excess parts.	
		10.7 The jumper on the PCB should conform to the product	
		characteristic chart.	0.65
		10.8 If solder gets on bezel tab pads, LED pad, zebra pad or	
		screw hold pad, make sure it is smoothed down.	2.5
		10.9 The Scraping testing standard for Copper Coating of PCB	
			2.5
		V V	
		$\mathbf{Y} \qquad \mathbf{X} * \mathbf{Y} <= 2\mathbf{m}\mathbf{m}^2$	
		11.1 No un-melted solder paste may be present on the PCB.	2.5
		11.2 No cold solder joints, missing solder connections, oxidation	2.5
11	Soldering	or icicle.	
		11.3 No residue or solder balls on PCB.	2.5
		11.4 No short circuits in components on PCB.	0.65

NO	Item	Criterion	AQL
		12.1 No oxidation, contamination, curves or, bends on interface Pin	2.5
		(OLB) of TCP.	
		12.2 No cracks on interface pin (OLB) of TCP.	0.65
		12.3 No contamination, solder residue or solder balls on product.	2.5
	General appearance	12.4 The IC on the TCP may not be damaged, circuits.	2.5
		12.5 The uppermost edge of the protective strip on the interface pin	2.5
		must be present or look as if it cause the interface pin to sever.	
		12.6 The residual rosin or tin oil of soldering (component or chip	2.5
12		component) is not burned into brown or black color.	
		12.7 Sealant on top of the ITO circuit has not hardened.	2.5
		12.8 Pin type must match type in specification sheet.	0.65
		12.9 LCD pin loose or missing pins.	0.65
		12.10 Product packaging must the same as specified on packaging	0.65
		specification sheet.	
		12.11 Product dimension and structure must conform to product	0.65
		specification sheet.	
		12.12 Visual defect outside of VA is not considered to be rejection.	0.65

12.Material List of Components for

<u>RoHs</u>

1. WINSTAR Display Co., Ltd hereby declares that all of or part of products (with the mark "#"in code), including, but not limited to, the LCM, accessories or packages, manufactured and/or delivered to your company (including your subsidiaries and affiliated company) directly or indirectly by our company (including our subsidiaries or affiliated companies) do not intentionally contain any of the substances listed in all applicable EU directives and regulations, including the following substances.

Exhibit A : The Harmful Material List

Material	Cd	Pb	Hg	Cr6+	PBB	PBDE	DEHP	BBP	DBP	DIBP
Limited	100	1000	1000	1000	1000	1000	1000	1000	1000	1000
Value	ppm	ррт	ppm	ppm	ppm	ррт	ррт	ppm	ррт	ррт
Above limited value is set up according to RoHS.										

2. For RoHS compliance, the recommended soldering temperatures for different components are as follows:

(1) FPC : 300°C, 1-3 seconds

(2) Backlight AK and metal pin glass: 330°C, 1-5 seconds

Note: Customers should adjust the temperature and duration based on the actual materials used in their soldering process, including the soldering iron, solder paste, and any other components involved.

13.Recommendable Storage

- 1. Place the panel or module in the temperature $25^{\circ}C\pm 5^{\circ}C$ and the humidity below 65% RH
- 2. Do not place the module near organics solvents or corrosive gases.
- 3. Do not crush, shake, or jolt the module.

winstar <u>LCM Samp</u> aule Number :		<u>Feedback Sheet</u> Page: 1	
I ∧ Panel Specification :			
1. Panel Type :	Pass	□ NG ,	
2. View Direction :	Pass	□ NG ,	
3. Numbers of Dots :	Pass	\Box NG ,	
4. View Area :	Pass	□ NG ,	
5. Active Area :	Pass	□ NG ,	
6. Operating Temperature :	Pass	□ NG ,	$\overline{\boldsymbol{\lambda}}$
7. Storage Temperature :	Pass	🗆 NG ,	\mathbb{Q}
8. Others :			
2 • Mechanical Specification :		7	
1. PCB Size :	Pass	🗆 NG ,	
2. Frame Size :	Pass	□ NG ,	
3. Materal of Frame :	Pass	□ NG ,	
4. Connector Position :	Pass	□ NG ,	
5. Fix Hole Position :	Pass	🗆 NG ,	
6. Backlight Position :	Pass	🗆 NG ,	
7. Thickness of PCB :	Pass	🗆 NG ,	
8. Height of Frame to PCB :	Pass	□ NG ,	
9. Height of Module :	Pass	□ NG ,	
10. Others :	Pass	🗌 NG ,	
3 \ <u>Relative Hole Size</u> :			
1. Pitch of Connector :	Pass	🗌 NG ,	
2. Hole size of Connector :	Pass	🗌 NG ,	0
3. Mounting Hole size :	Pass	🗌 NG ,	
4. Mounting Hole Type :	Pass	🗌 NG ,	
5. Others :	Pass	🗆 NG ,	
4 • <u>Backlight Specification</u> :			
1. B/L Type :	🗌 Pass	□ NG ,	
2. B/L Color :	🔲 Pass	🗌 NG ,	
3. B/L Driving Voltage (Refere	ence for LED 7		
4. B/L Driving Current :	🗌 Pass	🗌 NG ,	
5. Brightness of B/L :	Pass	🗌 NG ,	
6. B/L Solder Method :	Pass	🗌 NG ,	
7. Others :	Pass	□ NG ,	

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winstar		
Module Number :		Page: 2
5 • <u>Electronic Characteristics of</u>	Module :	
1. Input Voltage :	Pass	□ NG ,
2. Supply Current :	Pass	□ NG ,
3. Driving Voltage for LCD :	Pass	□ NG ,
4. Contrast for LCD :	Pass	□ NG ,
5. B/L Driving Method :	Pass	🗌 NG ,
6. Negative Voltage Output :	Pass	🗆 NG ,
7. Interface Function :	Pass	□ NG ,
8. LCD Uniformity :	Pass	🗌 NG ,
9. ESD test :	Pass	🗆 NG ,
10. Others :	Pass	□ NG ,
6 \ <u>Summary</u> :		
Sales signature: Customer Signature:		

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Parameters provided in datasheets and / or specifications may vary in different applications and performance may vary over time.

All operating parameters, including typical parameters, must be validated for each customer application by the customer's technical experts.

Please contact us if you have any questions about the contents of the datasheet.

This may not be the latest version of the datasheet. Please check with us if a later version is available.





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