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TEAM SOURCE DISPLAY TECH. CO, LTD.

☐ APPROVAL FOR SAMPLE

TFT-LCD Module Specification

Module NO.: TSM043WVBS-79C

Version: V1.0

☐ APPROVAL FOR SPECIFICATION

For Customer's Acceptance:	Λ-
Approved by	Comment
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Team Source Display:		
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Version No.	Date	Content	Remark
V1.0	2022-07-30	Initial Release	



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1 General Characteristics

ITEM	Specification	
LCD Type	a-Si TFT,Transmissive,Normally Black	-
LCD Size	4.3 inc	
Resolution (W x H)	800x (RGB) × 480	pixel
Outline size	123.04(H)x84.46(V)x7.28(T)	mm
Active Area	95.04 (H) x 53.86 V)	mm
Pixel Pitch	0.1188(H) x 0.1122(V)	mm
Viewing Direction	all o'clock	
Color Depth	16.7M	
Pixel Arrangement	RGB-stripe	
Backlight Type	10 LEDs,40mA -	
Surface Luminance	400(TYP) cd/	
Interface Type	HDMI(LCD)	
Input Voltage	15.5 V	
With/Without TP	WithCTP (FT5446DQS)	
Weight	TBD g	

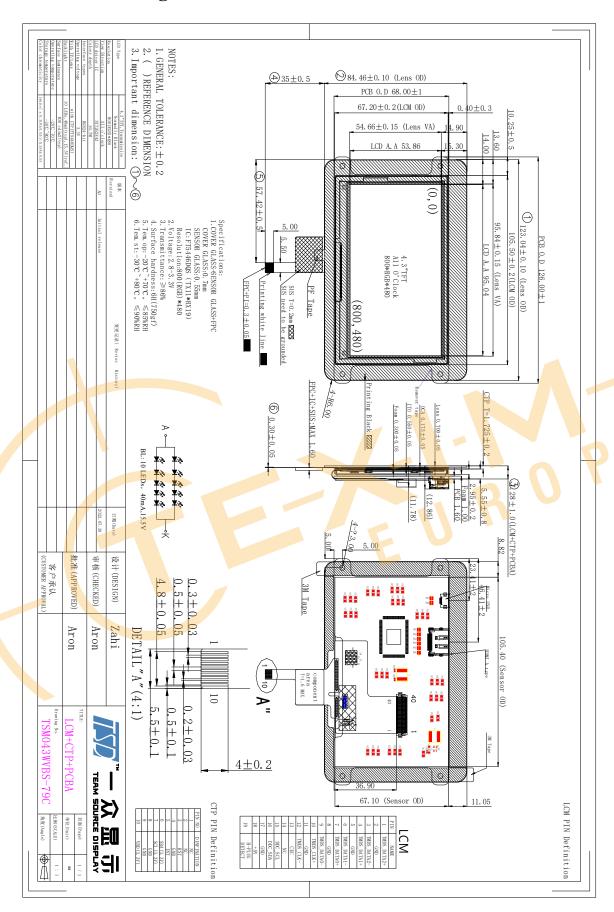
Note 1: RoHS compliant

Note 2: LCM weight tolerance: ± 5%.

-3-Website: www.tslcd.com/www.lcdlcm.com Email: tslcd@tslcd.com



2 Product drawings



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Interface description

3.1 LCM interface description (HDMI)

N0.	Name	Descriptions		
1	TMDS_DATA2+	HDMI data lane2 positive input		
2	GND	Ground		
3	TMDS_DATA2-	HDMI data lane2 negative input		
4	TMDS_DATA1+	HDMI data lane1 positive input		
5	GND	Ground		
6	TMDS_DATA1-	HDMI data lane1 negative input		
7	TMDS_DATA0+	HDMI data lane0 positive input		
8	GND	Ground		
9	TMDS_DATA0-	HDMI data lane0 negative input		
10	TMDS_CLK+	HDMI clock positive input		
11	GND	Ground		
12	TMDS_CLK-	HDMI clock negative input		
13	CEC	No connect		
14	NC	No connect		
15	DDC_SCL	Display Data Channel, clock input		
16	DDC_SDA	Display Data Channel, data input/output		
17	GND	Ground		
18	+5V	Power supply +5V		
19	H-PLUG DETECT	Hotplug pin		

3.2 CTP interface description

N0.	Name	Descriptions	
1	NC	No connect	
2	NC	No connect	
3	RST	USB data positive	
4	GND	Ground	
5	INT	Interrupt signal from CTP	
6	SDA(3.3V)	I2C data signal	
7	SCL(3.3V)	I2C clock input	
8	GND	Ground	
9	GND	Ground	
10	VDD(3.3V)	Power supply 3.3V	

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4 Absolute Maximum Ratings

PARAMETER	SYMBOL	MIN	MAX	UNIT
Supply Voltage	DC	-0.5	4.5	V
Operating Temperature	TOP	-20	70	$^{\circ}$
Storage Temperature	TST	-30	80	$^{\circ}$
Storage Humidity	RH	-	90%(Max 60°C)	RH

5 Electrical Characteristics

PARAMETER	SYMBOL	MIN	TYP	MAX	UNIT
Operating voltage	DC	13.5	15.5	16.5	V
Input Current	I_{DC}	-	40	-	mA

6 LCD Optical specifications

T4	C11	Conditio	5	Specificati	on	TI 14	Dl-
Item	Symbol	n	Min	Тур	Max	Unit	Remark
Response time (By Quick)	Tr+Tf	$\theta=0$ °	-	30	-	ms	
Contrast ratio	CR	$\theta = 0$ °	-	1200	-		
	Top	$CR \ge 10$	-	80	-		
Viewing angle	Bottom	$CR \ge 10$	-	80	-		
Viewing angle	Left	$CR \ge 10$	-	80	-	Deg.	
	Right	CR ≥ 10	-	80			
	Wx			TBD			
	Wy			TBD			
	Rx			TBD	K		
Color	Ry		0.02	TBD	10.02		
chromaticity (CIE1931)	Gx	$\theta=0$ °	-0.03	TBD	+0.03		
(CIE1931)	Gy			TBD			
	Bx			TBD			
	By			TBD			
NTSC			-	50%	-		
Uniformity(white)			70%	75%			
Luminance	L		-	400	-	cd/m ²	
LED Life Time			30000	40000	-	Hours	

Note 1: Ambient temperature = 25° C.

Note 2:. The LED life time is defined as the module brightness decrease to 50% original brightness at Ta=25°C, 60%RH ± 5 %.

Note 3: To be measured with a viewing cone of 2°by Topcon luminance meter BM-7A.

Note 4: To be measured with Otsuta chromaticity meter LCF-2100M, CF only measure under C light simulation.

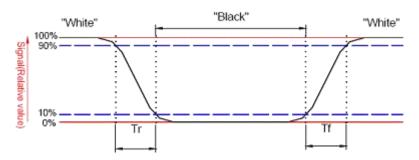
Note 5: Definition of response time:

The output signals of TRD-100 are measured when the input signals are changed to "White" (falling time) and from "White" to "Black" (rising time), respectively. The interval is between the 10% and 90% of amplitudes. Refer to figure as below.

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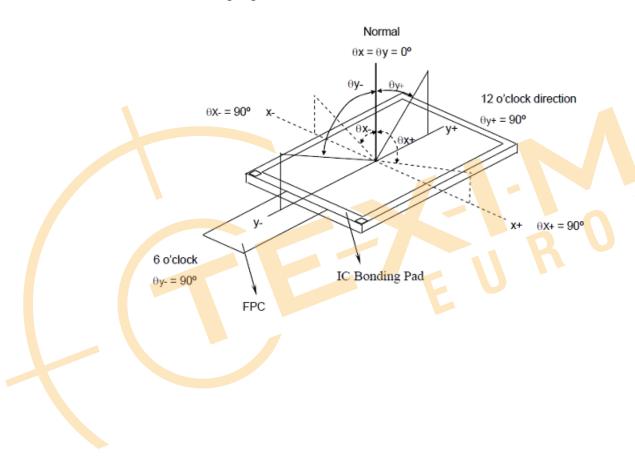


Note 6: Definition of contrast ratio:

Contrast ratio is calculated by the following formula.

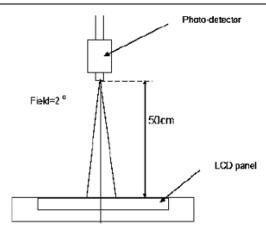
Brightness on the "white" state Contrast ratio (CR)= Brightness on the "black" state

Note 7: Definition of viewing angle

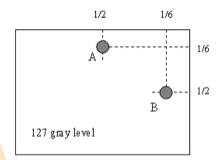


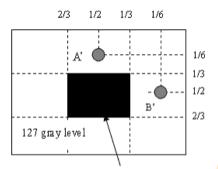
Note 8: Optical characteristic measurement setup.





Note 9:





0 gray level

1 LA-LA' 1 / LA x 100% = 2% max., LA and LA' are brightness at location A and A'. 1 LB-LB' 1 / LB x 100% = 2% max., LB and LB' are brightness at location B and B'.



Touch Panel specifications

7.1 Mechanical characteristics

DESCRIPTION	INL SPECIFICATION	REMARK
Touch Panel Size	4.3	
Outline Dimension (OD)	123.04(H) x84.46(V) mm	Cover Lens Outline
Product Thickness	1.725 mm(± 0.2)	
Glass Thickness	0.7mm	
Ink View Area	95.84x54.66mm	
Input Method	5 Fingers	
Activation Force	Touch	
Surface Hardness	≥6H	

7.2 **Electrical characteristics**

DESCRIPTION		SPECIFICATION
Operating Voltage		DC 2.8~3.3V
Dayyan Canayantian (IDD)	Active Mode	TBD
Power Consumption (IDD)	Sleep Mode	TBD
Interface		I ² C
Controller IC		FT5446DQS
I ² C address		0x70
Resolution		800*480

Interface timing characteristics 7.3

PARAMETER	MIN	MAX	UNIT
SCL Frequency	-	400K	Hz
Bus Free Time Between a STOP and START Condition	1.3	-	uS
Hold Time (repeated) START Condition	0.6	-	uS
Data Setup Time	100	-	nS
Setup Time for Repeated START Condition	0.6	-	uS
Setup Time for STOP Condition	0.6	-	uS

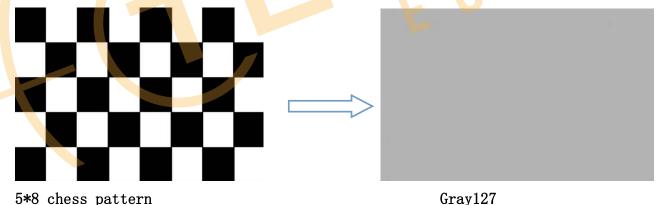
<u>-9-</u>
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8 RELIABILITY TEST

NO.	TEST ITEM	TEST CONDITION	INSPECTION AFTER TEST
1	High Temperature Storage	80±2°C/72 hours	
2	Low Temperature Storage	-30±2°C/72 hours	Inspection after 2~4 hours
3	High Temperature Operating	70±2°C/72 hours	storage at room temperature and
4	Low Temperature Operating	-20±2°C/72 hours	humidity. The condensation is not
5	Temperature Cycle	-30±2°C ~ 25~ 80± 2°C × 10 cycles (30 min.) (5min.) (30min.)	accepted. The sample shall be free from
6	Damp Proof Test	60°C ±5°C × 90%RH/72 hours	defects:
7	Vibration Test	Frequency 10Hz~55Hz Stroke: 1.5mm Sweep: 10Hz~150 Hz~10Hz 2 hours For each direction of X, Y, Z	 Air bubble in the LCD Seal leak Non-display
8	Packing Drop Test	Height: 60 cm 1 corner, concrete floor	4. Missing segments5. Glass crack
9	Electrostatic Discharge Test	C=150pF, R=330 Ω Air: ±8KV 150pF/330Ω 9times Contact: ±4KV, 9 times	M
10	Image Sticking	25°C,60%RH (ref.to Remark(1))/30 minutes	

Remark (1): Switch the image to Grey 127 after displaying the 5*8 chess pattern for 30 minutes, the afterimage disappears within 10 seconds.



8.1 About Image Sticking

8.1.1 What is Image Sticking?

If you remain a fixed image on LCD Display for a long period of time, you may experience a phenomenon called Image Sticking. Image Sticking - sometimes also called "image retention" or "ghosting"- is a phenomenon where a faint outline of a previously displayed image remains visible on the screen when the image is changed. It can occur at variable levels of intensity depending on the specific image makeup, as well as the amount of time the core image elements are allowed to remain unchanged on the screen. In POS applications, for example, a button menu



which remains fixed, or in which the "frame" elements (core image) remain fixed and the buttons may change, may be susceptible to image sticking. It is important to note that if the screen is used exclusively for this application, the user may never notice this phenomenon since the screen never displays other content. 'It is only when an image other than the "retained" image is shown on the screen that this issue becomes evident. Image sticking is different that the "burn-in" effect commonly associated with phosphor based devices.

8.1.2 What causes Image Sticking?

Image sticking is an intrinsic behavior of LCD displays due to the susceptibility to polarization of the interior materials (liquid crystals) when used under static, charged conditions (continuously displaying the same image). The individual liquid crystals in an LCD panel have unique electrical properties. Displaying a fixed pattern - such as the POS menu described above - over prolonged periods can cause a parasitic charge build-up (polarization) within the liquid crystals which affects the crystals' optical properties and ultimately prevents the liquid crystal from returning to its normal, relaxed state when the pattern is finally changed. This effect takes place at a cellular level within the LCD, and the effect can cause charged crystal alignment at the bottom or top of a crystal cell in the "z" axis, or even crystal migration to the edges of a cell, again based on their polarity. These conditions can cause image sticking over an entire area, or at boundaries of distinct color change respectively. In either case, when the liquid crystals in the pixels and sub-pixels utilized to display the static image are polarized such that they can not return fully to their "relaxed" state upon deactivation, the result is a faint, visible, retained image on the panel upon presentation of a new, different image. The actual rate of image retention depends on variation factors such as the specific image, how long it is displayed unchanged, the temperature within the panel and even the specific panel brand due to manufacturing differences amongst panel manufacturers.

8.1.3 How to Avoid Image Sticking?

- Try not to operate the LCD with a "fixed" image on the screen for more than 1 hours.
- If you are operating the monitor in an elevated temperature environment and with a displayed image which is contrary to the recommendations in "For Software Developers" below, image stick can occur in as little as 30 minutes. Adjust your screen saver settings accordingly.
- Power down the unit during prolonged periods of inactivity such as the hours a store is closed or a shift during which the piece of equipment isn't used.
- Use a screensaver with a black or medium gray background that is automatically set to come on if the device is inactive for more than 5-10 minutes.
- Avoid placing the monitor in poorly ventilated areas or in areas that will create excess heat around the monitor for software developers.
- In defining the icons, buttons, or windows in the screen, try to utilize block patterns instead of distinct lines as borders for dividing the display into distinct areas.
- If it is necessary to display a static image, try to use colors that are symmetric to the middle grey level at the boundary of two different colors, and slightly shift the borders line once in a while.
- Try to utilize medium gray hues for those areas that will have prolonged display times or remain static as other menu elements change.

8.1.4 How to Fix the Image Sticking?

Unlike the usually irreversible "burn-in" effects commonly associated with direct view phosphor display devices such as CRTs, an image retained on an LCD display can be reversed - often to a point of total

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invisibility. However, the severity of the underlying causes (as described above) of the image retained on a specific display, as well as the variation factors (see "For Software Developers" above) under which the retained image was created, will dictate the final level of retention reversal. One way to erase a retained image on a panel is to run the screen (monitor "on") in an "all black" pattern for 4-6 hours. It is also helpful to do this in an elevated temperature environment of approximately 35° to 50° C. Again, utilizing a dynamic screen saver with an all black background during prolonged idle display periods is a good way to avoid image retention issues.

8.1.5 Is Image Sticking Covered by TSD RMA Warranty?

Image sticking is a phenomenon inherent to LCD Display technology itself, and as such, the occurrence of this "ghosting" effect is considered normal operation by the manufacturers of the LCD display modules which are integrated into today's monitor solutions. TSD does not warrant any display against the occurrence of image sticking. We strongly advise that you follow the operating recommendations listed above to avoid the occurrence of this phenomenon.

8.2 Others

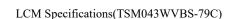
- 1. Issues that are not defined in this document shall be discussed and agreed with both parties. (Customer and supplier)
- 2. Unless otherwise agreed upon in writing, the criteria shall be applied to both parties. (Customer and supplier)

9 Suggestions for using LCD modules

9.1 Handling of LCM

- 1. The LCD screen is made of glass. Don't give excessive external shock, or drop from a high place.
- 2. If the LCD screen is damaged and the liquid crystal leaks out, do not lick and swallow. When the liquid is attach to your hand, skin, cloth etc, wash it off by using soap and water thoroughly and immediately.
- 3. Don't apply excessive force on the surface of the LCM.
- 4. If the surface is contaminated, clean it with soft cloth. If the LCM is severely contaminated, use Isopropyl alcohol/Ethyl alcohol to clean. Other solvents may damage the polarizer. The following solvents is especially prohibited: water, ketone Aromatic solvents etc.
- 5. Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.
- 6. Install the LCD Module by using the mounting holes. When mounting the LCD module make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.
- 7. Don't disassemble the LCM.
- 8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.
- Be sure to ground the body when handling the LCD modules.
- Tools required for assembling, such as soldering irons, must be properly grounded.
- To reduce the amount of static electricity generated, do not conduct assembling and other work under dry conditions.
- The LCD module is coated with a film to protect the display surface. Exercise care when peeling

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off this protective film since static electricity may be generated.

- 9. Do not alter, modify or change the the shape of the tab on the metal frame.
- 10. Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
- 11. Do not damage or modify the pattern writing on the printed circuit board.
- 12. Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector
- 13. Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
- 14. Do not drop, bend or twist LCM.

9.2 Storage

- 1. Store in an ambient temperature of 5 to 45 C, and in a relative humidity of 40% to 60%. Don't expose to sunlight or fluorescent light.
- 2. Storage in a clean environment, free from dust, active gas, and solvent.
- 3. Store in antistatic container.

10 Limited Warranty

- 1.Our warranty liability is limited to repair and/or replacement. We will not be responsible for any consequential loss.
- 2.If possible, we suggest customer to use up all LCD modules as soon as possible. If the LCD module storage time over twelve months, we suggest to recheck it before being used.
- 3.Any product issues must be feedback to TSD within 12 months since delivery, otherwise, we will not be responsible for the subsequent or consequential events.

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