



# **EMC filters**

2-line filters SIFI-F for normal insertion loss

Series/Type: B84111F Date: May 2014

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SIFI-F for normal insertion loss

Power line filters for 1-phase systems Rated voltage  $V_R$ : 250 V AC/DC Rated current  $I_R$ : 3 A to 36 A

#### Construction

- 2-line filters
- Metal case
- Polyurethane potting (UL 94 V-0)

#### Versions

- Standard version (B84111F0000B\*/G\*)
- Medical version for applications with low leakage current (B84111F0000M\*)

#### Features

- Easy to install
- Very compact design
- Cost-optimized construction
- ENEC, UL and cUL approval

#### **Typical applications**

- Switch-mode power supplies
- Industrial electronics
- Telecommunications
- Data systems
- DC applications
- Medical equipment (Version B84111F0000M\*)

#### Terminals

3 A ... 20 A: Tab connectors 25 A ... 36 A: Threaded studs

Please read Cautions and warnings and

Important notes at the end of this document.

#### Marking

Marking on component: Manufacturer's logo, ordering code, rated voltage, rated current, rated temperature, climatic category, date code, approvals

Minimum data on packaging: Manufacturer's logo, ordering code, quantity, date code







16 A, 20 A



25 A, 36 A



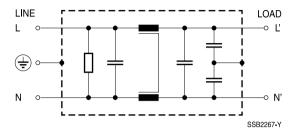
#### B84111F



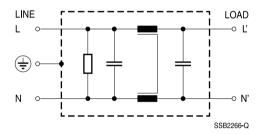
## 2-line filters

#### SIFI-F for normal insertion loss

#### Circuit diagram (standard version)



#### Circuit diagram (medical version)



#### Technical data and measuring conditions

| 250 V AC (50/60 Hz) / 250 V DC                    |
|---|
| Referred to 40 °C rated temperature               |
| 1770 V DC, 2 s (line/line)                        |
| 2700 V DC, 2 s (lines/case)                       |
| 1770 V DC, 2 s (line/line)                        |
| 2500 V AC, 2 s (lines/case)                       |
| At $V_{R}$ and 50 Hz                              |
| 25/100/21 (-25 °C/+100 °C/21 days damp heat test) |
| IEC 60939, UL 1283, CSA C22.2 No.8                |
|   |

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| I <sub>R</sub> | C <sub>R</sub>               | C <sub>R</sub>   | L <sub>R</sub>  | I <sub>LK</sub> | Approx. | Ordering code   | Appr       | ovals     |              |
|----------------|------------------------------|------------------|-----------------|-----------------|---------|-----------------|------------|-----------|--------------|
|                | X2                           | Y2               |                 |                 | weight  |                 |            |           |              |
| А              | μF                           | pF               | mH              | mA              | g       |                 | <b>K10</b> | <i>91</i> | c <b>7</b> 1 |
| $V_R =$        | V <sub>R</sub> = 250 V AC/DC |                  |                 |                 |         |                 |            |           |              |
| 3              | 2×0.1                        | $2 \times 4700$  | 2×1.5           | 0.369           | 90      | B84111F0000B030 | ×          | ×         | ×            |
| 3              | 2×0.1                        | _                | $2 \times 1.5$  | 0               | 90      | B84111F0000M030 | ×          | ×         | ×            |
| 6              | 2×0.1                        | $2 \times 4700$  | $2 \times 1.8$  | 0.369           | 90      | B84111F0000B060 | ×          | ×         | ×            |
| 6              | 2×0.1                        | _                | $2 \times 1.8$  | 0               | 90      | B84111F0000M060 | ×          | ×         | ×            |
| 10             | 2×0.1                        | $2 \times 4700$  | $2 \times 0.87$ | 0.369           | 90      | B84111F0000B110 | ×          | ×         | ×            |
| 10             | 2×0.1                        | _                | $2 \times 0.87$ | 0               | 90      | B84111F0000M110 | ×          | ×         | ×            |
| 16             | 2×0.1                        | $2 \times 4700$  | $2 \times 0.65$ | 0.369           | 130     | B84111F0000B116 | ×          | ×         | ×            |
| 16             | 2×0.1                        | _                | $2 \times 0.65$ | 0               | 130     | B84111F0000M116 | ×          | ×         | ×            |
| 20             | 2×0.1                        | $2 \times 4700$  | $2 \times 0.43$ | 0.369           | 130     | B84111F0000B120 | ×          | ×         | ×            |
| 20             | 2×0.1                        | _                | $2 \times 0.43$ | 0               | 130     | B84111F0000M120 | ×          | ×         | ×            |
| 25             | 2×0.1                        | $2 \times 4700$  | $2 \times 0.66$ | 0.369           | 300     | B84111F0000G125 | ×          | ×         | ×            |
| 25             | 2×0.1                        | _                | $2 \times 0.66$ | 0               | 300     | B84111F0000M125 | ×          | ×         | ×            |
| 36             | $2 \times 0.47$              | $2 \times 10000$ | $2 \times 0.4$  | 0.785           | 300     | B84111F0000G136 | ×          | ×         | ×            |
| 36             | $2 \times 0.47$              | -                | $2 \times 0.4$  | 0               | 300     | B84111F0000M136 | ×          | ×         | ×            |

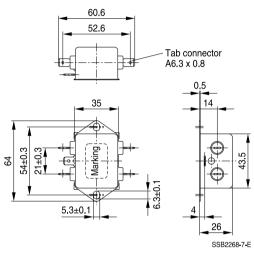
### Characteristics and ordering codes

 $\times$  = Approval granted

#### SIFI-F for normal insertion loss

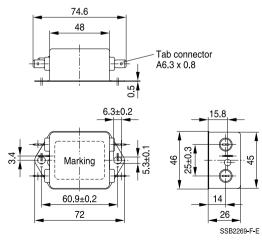
### **Dimensional drawings**

# B84111F0000\*030, B84111F0000\*060, B84111F0000\*110 (3 A, 6 A, 10 A)



General tolerances according to ISO 2768-cL Dimensions in mm

B84111F0000\*116, B84111F0000\*120 (16 A, 20 A)



General tolerances according to ISO 2768-cL Dimensions in mm

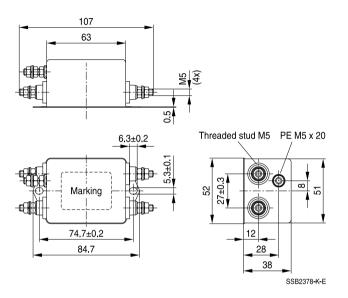
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## 2-line filters

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## B84111F0000\*125, B84111F0000\*136 (25 A, 36 A)



General tolerances according to ISO 2768-cL Dimensions in mm

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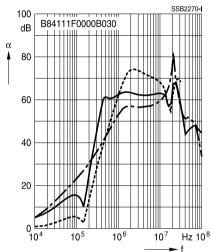
#### 2-line filters

#### SIFI-F for normal insertion loss

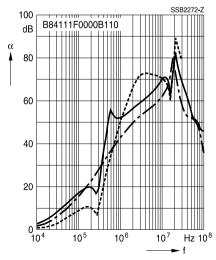
# Insertion loss for standard version (typical values at $Z = 50 \Omega$ )

- unsymmetrical, adjacent branches terminated
  - common mode, all branches in parallel (asymmetrical)
  - differential mode (symmetrical)

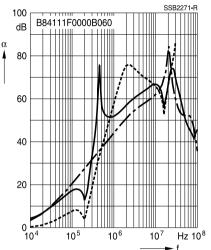
### Filters for 3 A



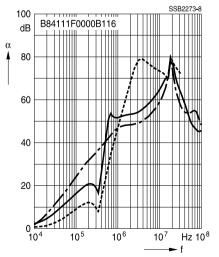
#### Filters for 10 A











Please read Cautions and warnings and Important notes at the end of this document.

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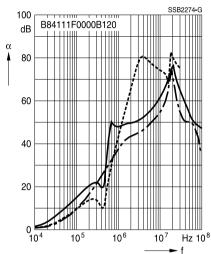
## 2-line filters

#### SIFI-F for normal insertion loss

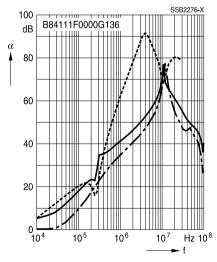
#### Insertion loss for standard version (typical values at Z = 50 $\Omega$ )

- unsymmetrical, adjacent branches terminated common mode, all branches in parallel (asymmetrical)
- – differential mode (symmetrical)

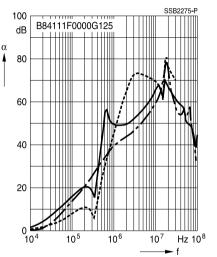
#### Filters for 20 A



#### Filters for 36 A



Filters for 25 A



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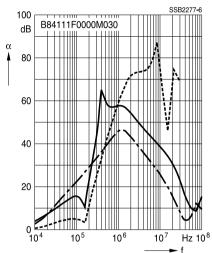
## 2-line filters

#### SIFI-F for normal insertion loss

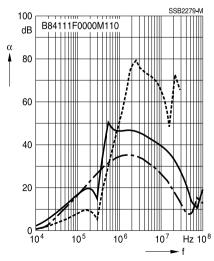
#### Insertion loss for medical version (typical values at Z = 50 $\Omega$ )

- \_\_\_\_\_
- unsymmetrical, adjacent branches terminated common mode, all branches in parallel (asymmetrical)
  - – differential mode (symmetrical)

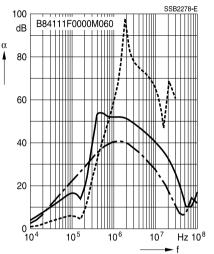
#### Filters for 3 A



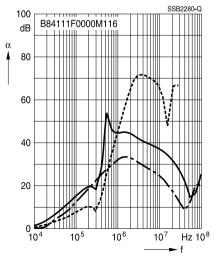
#### Filters for 10 A



# Filters for 6 A







Please read *Cautions and warnings* and *Important notes* at the end of this document.

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## 2-line filters

#### SIFI-F for normal insertion loss

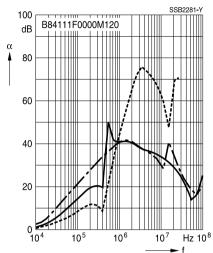
#### Insertion loss for medical version (typical values at $Z = 50 \Omega$ )

\_\_\_\_\_

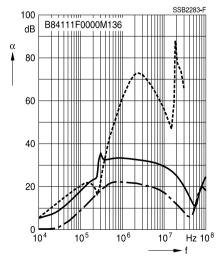
unsymmetrical, adjacent branches terminated common mode, all branches in parallel (asymmetrical)

– – differential mode (symmetrical)

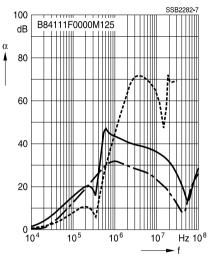
#### Filters for 20 A



Filters for 36 A



Filters for 25 A



Please read *Cautions and warnings* and *Important notes* at the end of this document.

#### SIFI-F for normal insertion loss

#### **Cautions and warnings**

Please read all safety and warning notes carefully before installing the EMC filter and putting it into operation (see <u>A</u>). The same applies to the warning signs on the filter. Please ensure that the signs are not removed nor their legibility impaired by external influences.

Death, serious bodily injury and substantial material damage to equipment may occur if the appropriate safety measures are not carried out or the warnings in the text are not observed.

#### Using according to the terms

The EMC filters may be used only for their intended application within the specified values in lowvoltage networks in compliance with the instructions given in the data sheets and the data book. The conditions at the place of application must comply with all specifications for the filter used.

#### A Warning

- It shall be ensured that only qualified persons (electricity specialists) are engaged on work such as planning, assembly, installation, operation, repair and maintenance. They must be provided with the corresponding documentation.
- Danger of electric shock. EMC filters contain components that store an electric charge. Dangerous voltages can continue to exist at the filter terminals for longer than five minutes even after the power has been switched off.
- The protective earth connections shall be the first to be made when the EMC filter is installed and the last to be disconnected. Depending on the magnitude of the leakage currents, the particular specifications for making the protective-earth connection must be observed.
- Impermissible overloading of the EMC filter or filter, such as with circuits able to cause resonances, impermissible voltages at higher frequencies etc. can lead to bodily injury and death as well as cause substantial material damages (e.g. destruction of the filter housing).
- EMC filters and filters must be protected in the application against impermissible exceeding of the rated currents by overcurrent protective circuitry.
- In case of leakage currents >3.5 mA you shall mount the PE conductor stationary with the required cross section before beginning of operation and save it against disconnecting. For leakage currents I<sub>L</sub><sup>1</sup> <10 mA the PE conductor must have a KU value<sup>2</sup> of 4.5 A<sup>3</sup>; for leakage currents I<sub>L</sub> ≥10 mA the PE conductor must have a KU value of 6.4)
- Output chokes and output filters must be protected in the application against impermissible exceeding of the component temperature.
- The converter output frequency must be within the specified range to avoid resonances and uncontrolled warming of the output chokes and output filters.

<sup>1)</sup> I<sub>L</sub> = leakage current let-go

The KU value (symbol KU) is a classification parameter of safety-referred failure types designed to ensure protection against hazardous body currents and excessive heating.

A value of KU = 4.5 with respect to interruptions is attained with: a) a permanently connected protective earth circuit ≥2.5 mm<sup>2</sup> connected via shroud connectors (IEC 60309-2) and b) a protective earth circuit.

<sup>4)</sup> KU = 6 with respect to interruptions is achieved for fixed−connection lines ≥10 mm<sup>2</sup> where the type of connection and line layout correspond to the requirements for PEN conductors as specified in relevant standards.



# 2-line filters

#### SIFI-F for normal insertion loss

The table below summarizes the safety instructions that must be observed without fail. A detailed description can be found in the relevant chapters of the databook.

| Торіс  | Instructions  | Reference chapter<br>(data book),<br>paragraph       |
|--|---|--|
| Selecting a filter   | Selection guide for<br>converter filters  |  |
| Rated voltage  | When power distribution systems deviating from the symmetric TN-S system it is to check the suitability of the EMC filters and the allowed voltages including the fault cases.  | Power distribution<br>systems,<br>7                  |
| Protection from<br>residual voltages<br>Discharge resistors      | Active parts must be discharged within 5 s to a voltage of less than 60 V (or 50 $\mu$ C). If this limit cannot be observed due to the operating mode, the hazardous point must be permanently marked in a clearly visible way.   | Safety regulations,<br>6.1                           |
|  | Filters which are not permanently connected (e.g. when the test voltage is applied to the filter at the incoming goods inspection) must be discharged after the voltage has been switched off.  | Safety regulations,<br>6.2                           |
| Installing and<br>removing of EMC<br>filters<br>Installation     | When installing and removing our EMC filters, a voltage-free state must be set up and secured with observance of the five safety rules described in EN 50110-1.   | Safety regulations,<br>6.4                           |
| Use in IT systems  | The special features of the IT system ("first fault case" and other fault cases) shall be observed.   | Power distribution<br>system (network<br>types), 7.6 |
| Safety notes on<br>leakage currents                              | The filter leakage currents specified in the data book<br>are intended for user information only. The maximum<br>leakage current of the entire electrical equipment or<br>appliance has to be limited for safety reasons. Please<br>obtain the applicable limits for your application from<br>the relevant regulations, provisions and standards. | Leakage current,<br>8.4<br>Leakage current,<br>8.6   |
| Voltage derating<br>Hazards caused by<br>overloading the filters | If the permissible limits for the higher-frequency voltages at the filter are exceeded, the filter may be damaged or destroyed.   | Voltage derating,<br>9.8                             |
| Current derating at<br>elevated ambient<br>temperatures          | Current derating, 10.1  |  |



#### 2-line filters

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| Торіс   | Instructions  | Reference chapter (data book),        |
|---|---|---------------------------------------|
|   |   | paragraph                             |
| Protective earth<br>connection at<br>operating currents<br>>250 A | For operating currents greater than 250 A, we recommend the PE connection to be set up between the feed (filter: line) and output (filter: load) not via the PE terminal bolt in the filter housing.  | Mounting<br>instructions, point<br>2  |
| Mounting position   | Note the mounting position of the filters! It must<br>always be ensured that natural convection is not<br>impaired.   | 0                                     |
| Long motor cables   | Long motor cables cause parasitic currents in the<br>installation. The cable lengths indicated for the output<br>chokes and output filters serve for orientation. The<br>user must check the technical parameters and<br>especially the choke temperatures for the respective<br>application. | Mounting<br>instructions, point<br>15 |

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#### SIFI-F for normal insertion loss

#### Symbols and terms

| Symbol             | English                                       | German                           |
|--------------------|---|----------------------------------|
| α                  | Insertion loss                                | Einfügungsdämpfung               |
| C <sub>R</sub>     | Rated capacitance                             | Bemessungskapazität              |
| Cx                 | Capacitance X capacitor                       | Kapazität X-Kondensator          |
| C <sub>Y</sub>     | Capacitance Y capacitor                       | Kapazität Y-Kondensator          |
| $\Delta V$         | Voltage drop (input to output)                | Spannungsabfall im Filter        |
| dv/dt              | Rate of voltage rise                          | Spannungsanstiegsgeschwindigkeit |
| f                  | Frequency                                     | Frequenz                         |
| f <sub>M</sub>     | Converter output frequency                    | Motorfrequenz                    |
| f <sub>P</sub>     | Pulse frequency                               | Pulsfrequenz                     |
| f <sub>R</sub>     | Rated frequency                               | Bemessungsfrequenz               |
| f <sub>res</sub>   | Resonant frequency                            | Resonanzfrequenz                 |
| I <sub>c</sub>     | Current through capacitor                     | Strom durch Kondensator          |
| I <sub>LK</sub>    | Filter leakage current                        | Filter-Ableitstrom               |
| I <sub>max</sub>   | Maximum current                               | Maximalstrom                     |
| I <sub>N</sub>     | Nominal current                               | Nennstrom                        |
| l <sub>op</sub>    | Operating current (design current)            | Betriebsstrom                    |
| l <sub>pk</sub>    | Rated peak withstand current                  | Bemessungs-Stoßstromfestigkeit   |
| l <sub>q</sub>     | Capacitive reactive current                   | Kapazitiver Blindstrom           |
| I <sub>R</sub>     | Rated current                                 | Bemessungsstrom                  |
| I <sub>s</sub>     | Interference current                          | Störstrom                        |
| L                  | Inductance                                    | Induktivität                     |
| L <sub>R</sub>     | Rated inductance                              | Bemessungsinduktivität           |
| L <sub>stray</sub> | Stray inductance                              | Streuinduktivität                |
| PL                 | Power loss                                    | Verlustleistung                  |
| R                  | Resistance                                    | Widerstand                       |
| R <sub>is</sub>    | Insulation resistance                         | Isolationswiderstand             |
| R <sub>typ</sub>   | DC resistance, typical value                  | Gleichstromwiderstand, Richtwert |
| T <sub>A</sub>     | Ambient temperature                           | Umgebungstemperatur              |
| T <sub>max</sub>   | Upper category temperature                    | Obere Kategorietemperatur        |
| T <sub>min</sub>   | Lower category temperature                    | Untere Kategorietemperatur       |
| T <sub>R</sub>     | Rated temperature                             | Bemessungstemperatur             |
| u <sub>k</sub>     | Refered voltage drop in %                     | Bezogener Spannungsabfall in %   |
| V <sub>eff</sub>   | RMS voltage                                   | Effektivspannung                 |
| Vκ                 | Voltage drop                                  | Spannungsabfall                  |
| $V_{LE}$           | Voltage line to earth; voltage line to ground | Spannung Phase zu Erdpotential   |
| V <sub>N</sub>     | Nominal voltage                               | Nennspannung                     |
| V <sub>R</sub>     | Rated voltage                                 | Bemessungsspannung               |
| $V_{\text{peak}}$  | Peak voltage                                  | Spitzenspannung                  |
| V <sub>test</sub>  | Test voltage                                  | Prüfspannung                     |
| Vx                 | Voltage over X capacitor                      | Spannung über X-Kondensator      |
| V <sub>Y</sub>     | Voltage over Y capacitor                      | Spannung über Y-Kondensator      |
| XL                 | Inductive reactance                           | Induktiver Blindwiderstand       |
| Z                  | Impedance                                     | Scheinwidertand                  |
| IZI                | Impedance, absolute value                     | Scheinwiderstand (Betragswert)   |

#### Important notes

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- 1. Some parts of this publication contain statements about the suitability of our products for certain areas of application. These statements are based on our knowledge of typical requirements that are often placed on our products in the areas of application concerned. We nevertheless expressly point out that such statements cannot be regarded as binding statements about the suitability of our products for a particular customer application. As a rule, EPCOS is either unfamiliar with individual customer applications or less familiar with them than the customers themselves. For these reasons, it is always ultimately incumbent on the customer to check and decide whether an EPCOS product with the properties described in the product specification is suitable for use in a particular customer application.
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- 3. The warnings, cautions and product-specific notes must be observed.
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# **Contact details**

| The Netherlands  | Belgium  | UK & Ireland   |
|--|--|--|
|  |  |  |
| Elektrostraat 17<br>NL-7483 PG Haaksbergen   | Zuiderlaan 14 bus 10<br>B-1731 Zellik  | St. Mary's House, Church Lane<br>Carlton Le Moorland<br>Lincoln LN5 9HS          |
| T: +31 (0)53 573 33 33<br>F: +31 (0)53 573 33 30<br>E: nl@texim-europe.com         | T: +32 (0)2 462 01 00<br>F: +32 (0)2 462 01 25<br>E: belgium@texim-europe.com    | T: +44 (0)1522 789 555<br>F: +44 (0)845 299 22 26<br>E: uk@texim-europe.com      |
| Germany North  | Germany South  | Austria  |
|  |  |  |
| Bahnhofstrasse 92<br>D-25451 Quickborn   | Martin-Kollar-Strasse 9<br>D-81829 München                                       | Warwitzstrasse 9<br>A-5020 Salzburg  |
| T: +49 (0)4106 627 07-0<br>F: +49 (0)4106 627 07-20<br>E: germany@texim-europe.com | T: +49 (0)89 436 086-0<br>F: +49 (0)89 436 086-19<br>E: germany@texim-europe.com | T: +43 (0)662 216 026<br>F: +43 (0)662 216 026-66<br>E: austria@texim-europe.com |
| Nordic region  | General information  |  |
|  |  |  |
| Sdr. Jagtvej 12<br>DK-2970 Hørsholm  | info@texim-europe.com  |  |
| T: +45 88 20 26 30<br>F: +45 88 20 26 39<br>E: nordic@texim-europe.com             | www.texim-europe.com   |  |



