

SPECIFICATIONS FOR OLED MODULE

CUSTOMER	
MODEL	WH2004DYITF000 VER.00
CUSTOMER APPROVED	

APPROVED BY	CHECKED BY	ORGANIZED BY
Bradford	James	Hugo

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Module Classification Information

 $\underbrace{W}_{(1)} \underbrace{H}_{(2)} \underbrace{2004}_{(3)} \underbrace{D}_{(4)} \underbrace{Y}_{(5)} \underbrace{I}_{(6)} \underbrace{T}_{(7)} \underbrace{F}_{(8)} \underbrace{000}_{(9)}$

1	Brand : WITICAL CORPORATION								
2	Display Type : $H \rightarrow$ Character Type ; $G \rightarrow$ Graphic Type								
3	Displays Logica	I Dimensions : 20 x 4 Characters							
4	Serials code								
		B : Blue	R : Red						
5	Emitting Color	G : Green	C : Full color						
		Y : Yellow W : White							
6	Polarizer	zer I: With Polarizer; O: Without Polarizer							
7	Driver Voltage	T: 3.0V; F: 5.0V							
8	Touch Panel	T: With touch panel; F: Withou	it touch panel						
9	Serial No.	000 : 6800 interface 001 : 8080 interface 002 : SPI interface 003 : I2C interface 100 : FFC (Flexible Flat Cable) attached Other : Sales code							



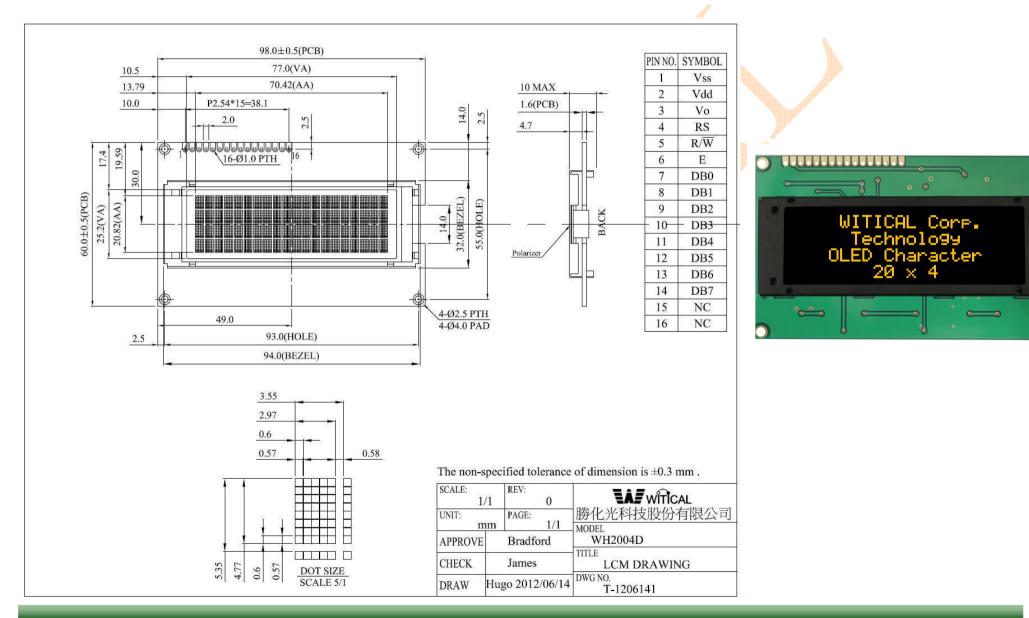
History of Version

Version	Contents	Date	Note
00	NEW VERSION	2012/08/06	Spec.

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(1)Dimension



WH2004DY Ver.00

(2)ABSOLUTE MAXIMUMRATING

2.1 Electrical Absolute Ratings

Item	Symbol	Min.	Тур.	Max.	Unit	Notes
Power Supply for Logic	V _{DD}	-0.3	3.0	3.6	Volt	1,2
Input Voltage for I/O Pins	VI	-0.3	3.0	3.6	Volt	1,2
Life Time (100 cd/m ²)			200,000	🖌	Hour	3

Note 1: All the above voltages are on the basis of "VSS = 0V".

Note 2: When this module is used beyond the above absolute maximum ratings, permanent breakage of the module may occur.

Note $3:T_a = 25^{\circ}C$, 25% Checkerboard.

Software configuration follows section actual application example Initialization. End of lifetime is specified as 50% of initial brightness reached. The average operating lifetime at room temperature is estimated by the accelerated operation at high temperature conditions.

2.2 Environmental Absolute Maximum Ratings

		Wide Tem	perature		
Item	Opera	ting	Storage		
	Min.	Max.	Min.	Max.	
Ambient Temperature	-40 ℃	+85 ℃	-40 ℃	+85 ℃	

(3)ELECTRICAL CHARACTERISTICS

ltem	Symbol	Condition	Min.	Тур	Max.	Unit
Power Supply for Logic	V_{DD}	(Wide Voltage I/O	2.8	3.0	3.3	Volt
Input Voltage for I/O Pins	V _i	Application)	2.8	3.0	3.3	Volt
	V _{IL}	L level	0	-	0.2 V _{DD}	Volt
Input Voltage	V _{IH}	H level	0.8 V _{DD}	-	V _{DD}	Volt
Output Voltage	V _{OL}	L level	0		0.1 V _{DD}	
Output Voltage	V _{OH}	H level	0.9 V _{DD}	-	V _{DD}	
Power Supply Current for OLED	I _{DD}	Note	-	30		mA
Sleep Mode Current for VDD	I _{DD,SLEEP}		2	2	10	μA

Note: $V_{DD} = 3.0V$, 25% Display Area Turn on100 cd/m². When random texts pattern is running, averagely, about 1/4 of pixels will be on.

(4)OPTICAL CHARACTERISTICS

ltem	Symbol	Min.	Тур	Max.	Unit
Viewing angle range			Free		Degree
Dark Room Contrast	Cr		>10,000:1		
Brightness	Lbr		120		cd/m ²
Peak Emission Wavelength	C.I.E 1931 (Yellow)	X=0.46 Y=0.45	X=0.50 Y=0.49	X=0.54 Y=0.53	

(5)MECHANICAL SPECIFICATION

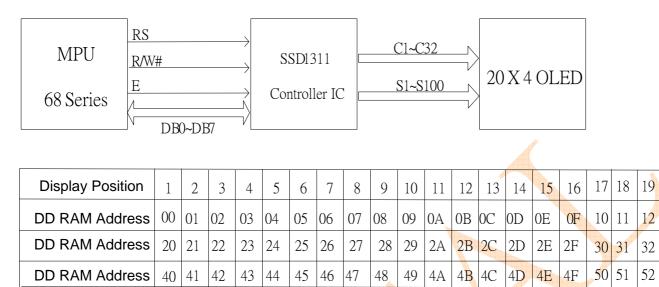
Item	Description
Product No.	WH2004DYITF000
Active Area	70.42(W)mm×20.82(H)mm
Viewing Area	77(W)mm×25.2(H)mm
Module Size	98(W)×60(H)×10 max(D)
Dot Size	0.57(W)mm×0.57(H)mm
Dot Pitch	0.60(W)mm×0.60(H)mm
Display Format	20 characters (W)×4 lines (H)
Duty Ratio	1/32 Duty
Controller	SSD1311 or Equivalent
6)INTERFACE	PIN ASSIGNMENT

(6)INTERFACE PIN ASSIGNMENT

Pin No.	Symbol	External Connection	Description
1	VSS	Power Supply	Ground
2	VDD	Power Supply	Supply Voltage for OLED and logic
3	Vo	-	Contrast Adjustment
4	RS(D/C#)	MPU	Register select signal. H: DATA, L: Command
5	R/W# (WR#)	MPU	6800-interface: Read/Write select signal, R/W=1: Read R/W: =0: Write 8080-interface: Active LOW Write signal.
6	E or /RD	MPU	6800-interface: Operation enable signal. Falling edge triggered. 8080-interface: Active LOW Read signal.
7-14	DB0-DB7	MPU	8-bit Bi-directional data bus lines
15	NC		No Connect
16	NC	_	No Connect
Defaultu	S800 interface		1

Default:6800 interface Optional:8080 × SPI × I2C





65 66 67

68

69

6A

6B 6C

6D

6E 6F

70 71

20

13

33

53

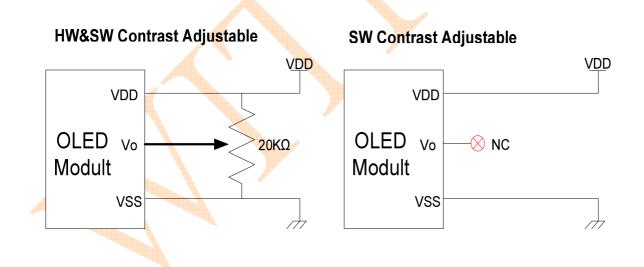
72 73

(8) POWER SUPPLY

DD RAM Address

60 61 62

63 64



(9)FUNCTIONAL SPECIFICATION

COMMAND TABLE

There are three sets of command set in SSD1311: Fundamental Command Set, Extended Command Set and OLED Command Set. These three command sets can be selected by setting logic bits IS, RE and SD accordingly.

1. Fundam	nent	tal (Com	mand	Set									
Common							li	nstruc	tion	Code				
Command	IS	RE	SD	D/C#	R/W# (WR#)	D7	D6	D5	D4	D3	D2	D1	D0	Description
Clear Display	x	x	0	0	0	0	0	0	0	0	0	0	1	Write "20H" to DDRAM and set DDRAM address to "00H" from AC.
Return Home	х	0	0	0	0	0	0	0	0	0	0	1		Set DDRAM address to "00H" from AC and return cursor to its original position if shifted The contents of DDRAM are not changed.
Entry Mode Set	x	0	0	0	0	0	0	0	0	0		I/D	S	Assign cursor / blink moving direction with DDRAM address. I/D = "1": cursor/ blink moves to right and DDRAM address is increased by 1 (POR) I/D = "0": cursor/ blink moves to left and DDRAM address is decreased by 1 Assign display shift with DDRAM address. S = "1": make display shift of the enabled lines by the DS4 to DS1 bits in the shift enable instruction. Left/ right direction depends on I/D bit selection. S = "0": display shift disable (POR)
4	x	1	0	0	0	0	0	0	0	0	1	BDC	BDS	Common bi-direction function. BDC = "0": COM31 -> COM0 BDC = "1": COM0 -> COM31 Segment bi-direction function. BDS = "0": SEG99 -> SEG0, BDS = "1": SEG0 -> SEG99
Display ON / OFF Control	x	0	0	0	0	0	0	0	0	1	D	С	В	Set display/cursor/blink ON/OFF D = "1": display ON, D = "0": display OFF (POR), C = "1": cursor ON, C = "0": cursor OFF (POR), B = "1": blink ON, B = "0": blink OFF (POR). Note: It is recommended to turn off the cursor and blinking effects when updating internal RAM contents for better visual performance;

Table 9-1: Fundamental Command Table

					vîtî	CA								
1. Fundam	ent													
Command	10	DE	SD		R/W#			nstruc				-		Description
	13	ĸE	30	D/C#	(WR#)	D7	D6	D5	D4	D3	D2	D1	D0	
Extended Function Set	x	1	0	0	0	0	0	0	0	1	FW	B/W	NW	Assign font width, black/white inverting of cursor, and 4-line display mode control bit. FW = "1": 6-dot font width, FW = "0": 5-dot font width (POR), B/W = "1": black/white inverting of cursor enable, B/W = "0": black/white inverting of cursor disable (POR) NW = "1": 3-line or 4-line display mode (POR) NW = "0": 1-line or 2-line display mode
Cursor or Display Shift	0	0	0	0	0	0	0	0	1	S/C	R/L	×	*	Set cursor moving and display shift control bit, and the direction, without changing DDRAM data. S/C = "1": display shift, S/C = "0": cursor shift, R/L = "1": shift to right, R/L = "0": shift to left
Double Height (4- line) / Display-dot	0	1	0	0	0	0	0	0	1	UD2	UD1	*	DH'	UD2~1: Assign different doubt height format (POR=11b) DH' = "1": display shift enable DH' = "0": dot scroll enable (POR)
shift					4							A State		
Shift Enable	1	1	0	0	0	0	0	0	1	DS4	DS3	DS2	504	DS[4:1]=1111b (POR) when DH' = 1b Determine the line for display shift. DS1 = "1/0": 1 st line display shift enable/disable DS2 = "1/0": 2 nd line display shift enable/disable DS3 = "1/0": 3 rd line display shift enable/disable DS4 = "1/0": 4 th line display shift enable/disable.
Scroll Enable	1	1	0	0	0	0	0	0	1	HS4	HS3	HS2	HS1	HS[4:1]=1111b (POR) when DH' = 0b Determine the line for horizontal smooth scroll. HS1 = "1/0": 1 st line dot scroll enable/disable HS2 = "1/0": 2 nd line dot scroll enable/disable HS3 = "1/0": 3 rd line dot scroll enable/disable HS4 = "1/0": 4 th line dot scroll enable/disable.

1. Fundamental Command Set														
							lr	nstruc	tion (Code		-		
Command	IS	RE	SD	D/C#	R/W# (WR#)	D7	D6	D5	D4	D3	D2	D1	D0	Description
Function Set	x	0	0	0	0	0	0	1	*	Ν	DH	RE (0)	IS	Numbers of display line, N when N = "1" (POR): 2-line (NW=0b) / 4-line (NW=1b), when N = "0": 1-line (NW=0b) / 3-line (NW=1b) DH = " 1/0": Double height font control for 2-line mode enable/ disable (POR=0) Extension register, RE ("0") Extension register, IS
	x	1	0	0	0	0	0	1	*	Ν	BE	RE (1)	REV	CGRAM blink enable BE = 1b: CGRAM blink enable BE = 0b: CGRAM blink disable (POR) Extension register, RE ("1") Reverse bit REV = "1": reverse display, REV = "0": normal display (POR)
Set CGRAM address	0	0	0	0	0	0	1	AC5	AC4	AC3	AC2	AC1	AC0	Set CGRAM address in address counter. (POR=00 0000)
Set DDRAM Address	x	0	0	0	0	1	AC6	AC5	AC4	AC3	AC2	AC1	AC0	Set DDRAM address in address counter. (POR=000 0000)
Set Scroll Quantity	x	1	0	0	0	1	*	SQ5	SQ4	SQ3	SQ2	SQ1	SQ0	Set the quantity of horizontal dot scroll. (POR=00 0000) Valid up to SQ[5:0] = 110000b
Read Busy Flag and Address/ Part ID	x	x	0	0	1	BF	AC6 / ID6	AC5 / ID5	AC4 / ID4	AC3 / ID3	AC2 / ID2	AC1 / ID1	AC0 / ID0	Can be known whether during internal operation or not by reading BF. The contents of address counter or the part ID can also be read. When it is read the first time, the address counter can be read. When it is read the second time, the part ID can be read. BF = "1": busy state BF = "0": ready state
Write data	x	x	0	1	0	D7	D6	D5	D4	D3	D2	D1	D0	Write data into internal RAM (DDRAM / CGRAM).
Read data	x	x	0	1	1	D7	D6	D5	D4	D3	D2	D1	D0	Read data from internal RAM (DDRAM / CGRAM).



Table 9-2:	Extended	Command	Table
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2. Extended	2. Extended Command Set														
							nst	ruct	ion	Cod	le		-	-	Description
Command	IS	RE	SD	D/C#	R/W# (WR#)	Hex	D7	D6	D5	D4	D3	D2	D1	D0	Description
Function Selection A	x x	1 1	0 0	0	0 0	71 A[7:0]	0 A7	1 A6	1 A5	1 A4	0 A3	0 A2	0 A1	1 Ao	A[7:0] = 00h, Disable internal V_{DD} regulator at 5V I/O application mode A[7:0] = 5Ch, Enable internal V_{DD} regulator at 5V I/O application mode (POR)
Function Selection B	××	11	0 0	0 1	00	72	0 *	1 *	1 *	1 *	0 R01	0 R00	1 0P1	0 OP0	OP[1:0]: Select the character no. of character generator
OLED Characterizati on	x	1	x	0	0	78 / 79	0	1	1	1	1	0	0		Extension register, SD SD = 0b: OLED command set is disabled (POR) SD = 1b: OLED command set is enabled Details refer to Table 9-3.

Notes (1) POR stands for Power On Reset Values. (2) "*" and "X" stand for "Don't care".



Table 9-3: OLED	Command Table
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3. OLED Command Set															
Command			0.0		R/W#					Code					Description
	15	RE	50	D/C#	(WR#)	Hex	D7	D6	D5	D4	D3	D2	D1	D0	
Set Contrast Control	x x	1	1	0 0	0 0	81 A[7:0]	1 A7	0 A6	0 A5	0 A4	0 A3	0 A2	0 A1		Double byte command to select 1 out of 256 contrast steps. Contrast increases as the value increases. (POR = 7Fh)
Set Display Clock Divide Ratio/Oscillator Frequency	X X	1	1	0 0	0 0	D5 A[7:0]	1 A7	1 A6	0 A5	1 A4	0 A3	1 A2	0 A1	1 Ao	A[3:0] : Define the divide ratio (D)of the display clocks (DCLK): Divide ratio= A[3:0] + 1 (POR=0000b) A[7:4] : Set the Oscillator Frequency, F _{OSC} . Oscillator Frequency increases with the value of A[7:4] and vice versa. (POR=0111b) Range:0000b~1111b Frequency increases as setting value ncreases.
Set Phase Length	x x	1	1 1	0 0	000	D9 A[7:0]	1 A7	1 A6	0 A5	1 A4	1 A3	0 A2	0 A1	1 Ao	A[3:0] : Phase 1 period of up to 32 DCLK; clock 0 is an valid entry with 2 DCLK (POR=1000b) A[7:4] : Phase 2 period of up to 15 DCLK; clock 0 is invalid entry (POR=0111b)
Set SEG Pins Hardware Configuration	x x	1	1 1	0 0	000	DA A[5:4]	1 0	1 0	0 A5	1 A4	1 0	0 0	1 0	0 0	A[4]=0b, Sequential SEG pin configuration A[4]=1b (POR), Alternative (odd/even) SEG pin configuration A[5]=0b (POR), Disable SEG Left/Right remap A[5]=1b, Enable SEG Left/Right remap
Set VCOMH Deselect Level	x x	1	1	0 0	0 0	DB A[6:4]	1 0	1 A6	0 A5	1 A4	1 0	0 0	1 0	1 0	A[6:4] Hex code V comm deselect level 000b 00h ~ 0.65 x VCC 000b 10h ~ 0.71 x VCC 010b 20h ~ 0.77 x VCC (POR) 011b 30h ~ 0.83 x VCC 100b 40h 1 x VCC

3. OLED Com	OLED Command Set														
Command					D 0 4 4 4		Inst	ructi	on C	ode		-		1	Description
Command	IS	RE	SD	D/C#	R/W# (WR#)	Hex	D7	D6	D5	D4	D3	D2	D1	D0	Description
Function Selection C	xx	1	1	0 0	0 0	DC A[7:0]	1 A7	1 0	0 0	1 0	1 0	1 0	0 A1	0 Ao	Set VSL & GPIO Set VSL: A[7] = 0b: Internal VSL (POR) A[7] = 1b: Enable external VSL Set GPIO: A[1:0] = 00b represents GPIO pin HiZ, input disabled (always read as low) A[1:0] = 01b represents GPIO pin HiZ, input enabled A[1:0] = 10b represents GPIO pin output Low (RESET) A[1:0] = 11b represents GPIO pin output High
Set Fade Out and Fade in / out	xx	1 1	1 1	0 0		23 A[5:0]	0.*	0 *	1 A5	0 A4	0 A3	0 A2	1 A1	1 Ao	A[5:4] = 00b Disable Fade Out / Blinking Mode[RESET]A[5:4] = 10b Enable Fade Out mode. Once Fade Mode is enabled, contrast decrease gradually to all pixels OFF. Output follows RAM content when Fade mode is disabled.A[5:4] = 11b Enable Fade in / out mode.Once Fade in / out mode is enabled, contrast decrease gradually to all pixels OFF and than contrast increase gradually to normal display. This process loop continuously until the Fade in / out mode is disabled.A[3:0] Time interval for each fade step $\overline{A[3:0]}$ Time interval for each fade step $\overline{0000b}$ 8 Frames $0001b$ 16 Frames $1110b$ 120 Frames $1111b$ 128 Frames

Note

(1) POR stands for Power On Reset Values.
 (2) "*" and "X" stand for "Don't care".
 (3) The locked OLED driver IC MCU interface prohibits all commands access except logic bit SD is set to 1b.
 (4) Refer to Table 9-1 and Table 9-2 for the details of logic bits IS, RE and SD.

(10) Power down and Power up Sequence

To protect OEL panel and extend the panel life time, the driver IC power up/down routine should include a delay period between high voltage and low voltage power sources during turn on/off. It gives the OEL panel enough time to complete the action of charge and discharge before/after the operation.

V_{DD} on

Vcc on

Display off

Vcc off

Display on

VDD off

Power up Sequence:

1. Power up V_{DD}

LAFWITICAL

- 2. Send Display off command
- 3. Initialization
- 4. Clear Screen
- 5. Power up V_{CC}
- 6. Delay 100ms (When V_{CC} is stable)
- 7. Send Display on command

Power down Sequence:

- 1. Send Display off command
- 2. Power down Vcc
- 3. Delay 100ms (When V_{CC} is reach 0 and panel is completely discharges)
- 4. Power down V_{DD}

Note:

1) Since an ESD protection circuit is connected between V_{DD} and V_{CC} inside the driver IC, V_{CC} becomes lower than V_{DD} whenever V_{DD} is ON and V_{CC} is OFF.

Vcc

VDD

Vss/Ground

Vcc

VDD

Vss/Ground

- 2) V_{CC} should be kept float (disable) when it is OFF.
- 3) Power Pins (V_{DD}, V_{CC}) can never be pulled to ground under any circumstance.
- 4) V_{DD} should not be power down before V_{CC} power down.

Reset Circuit

When RES# input is low, the chip is initialized with the following status:

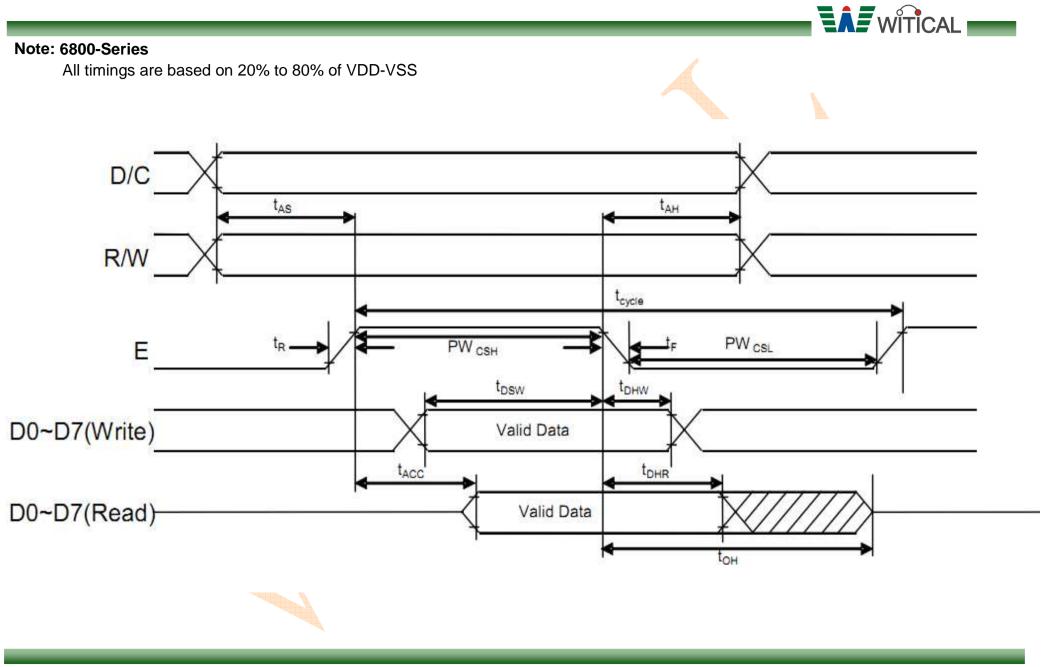
- 1. Display is OFF
- 2. 5X8 Character Mode
- 3. Display start position is set at display RAM address 0
- 4. CGRAM address counter is set at 0
- 5. Cursor is OFF
- 6. Blink is OFF
- 7. Contrast control register is set at 7Fh
- 8. OLED command set is disabled



(11) 6800-Series MCU Parallel Interface Timing Characteristics

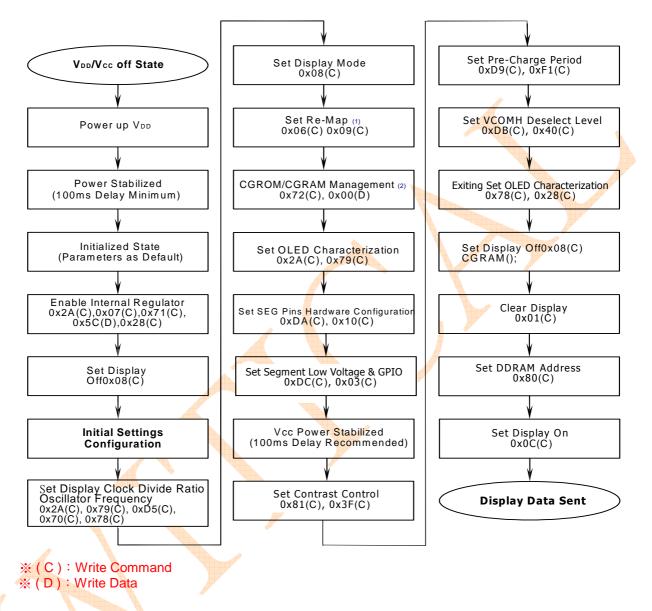
(TA = 25℃	, VDD = 2.8~5.3V, VSS =0V)
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Symbol	Descripti	Min	Max	Unit
tcycle	Clock Cycle Time	400	-	ns
tas	Address Setup Time	13	-	ns
tан	Address Hold Time	17	-	ns
tosw	Write Data Setup Time	35	-	ns
t DHW	Write Data Hold Time	18	-	ns
t dhr	Read Data Hold Time	13	-	ns
toн	Output Disable Time	-	90	ns
tacc	Access Time (RAM) Access Time (command)	-	200	ns
PWcsL	Chip Select Low Pulse Width (read RAM) Chip Select Low Pulse Width (read Command) Chip Select Low Pulse Width (write)	250 250 50	-	ns ns ns
РWсsн	Chip Select High Pulse Width (Read) Chip Select High Pulse Width (Write)	155 55		ns ns
t R	Rise Time		15	ns
t⊧	Fall Time	-	15	ns

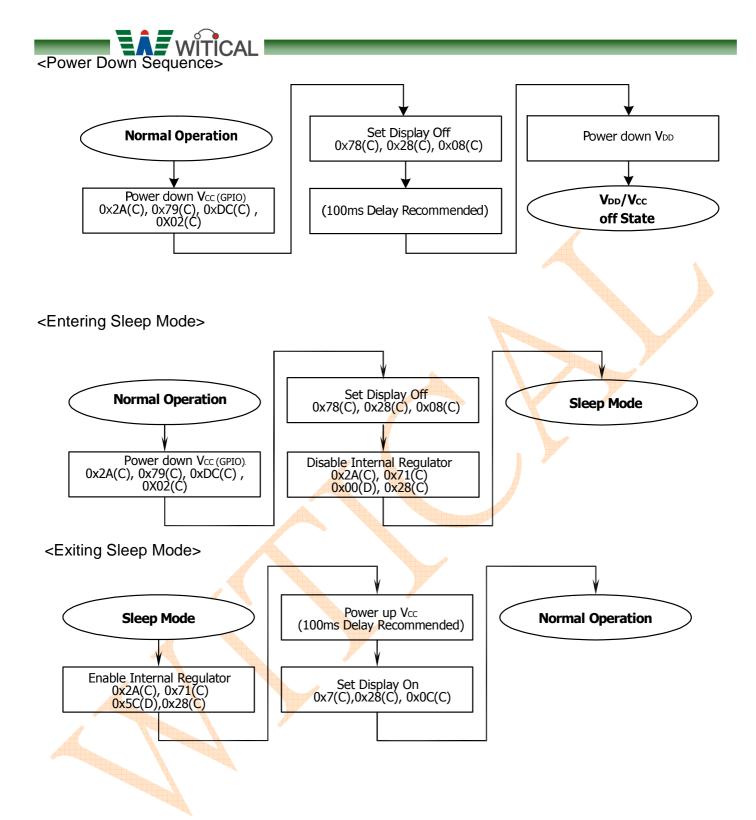


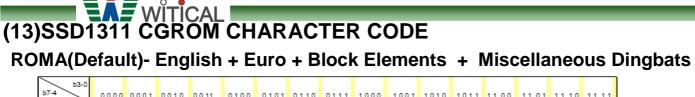


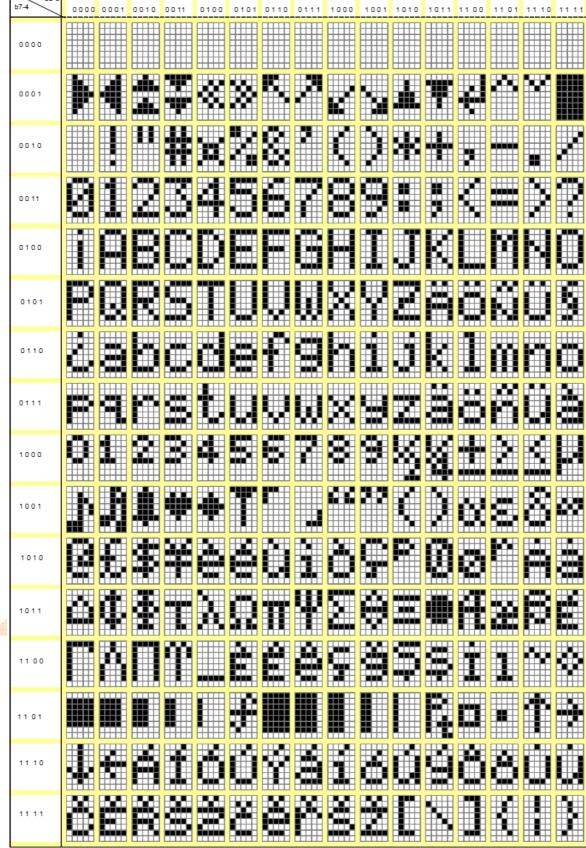
<Power Up Sequence>



If the noise is accidentally occurred at the displaying window during the operation, please reset the display in order to recover the display function.







ROMB		T w	/ÎTÎ	CAI	_	_	_	_	_	_	_	_	_	_	_	_	_	_
ROMB	- Eng	glis	h +	·Ει	īro	+	Су	rilli	C+	Mi	sce	ella	nec	ous	Di	ngk	oats	\$
	b7-4 b3-0	Self-Contractory	0001	0010	0011	0100	0101	0110	0111	1000	1001	1010	1011	1100	1101	1110	1111	
	0000																	
	0001																	
	0010																	
	0011																	
	0100																	
	0101																	
	0110																	
	0111																	
	1000																	
	1001											LILLI						
	1010																	
	10.11																	
	11 00																	
	1101		Links															
	11 10						(Jacks)											
	11 11																	

ROMC		WITICAL
Nomo	b7-4 b3-0	
	0000	
	0001	
	0010	
	0011	
	0100	
	0101	
	0110	
	0111	
	1000	
	1001	
	1010	
4	1011	
	1100	
	11 01	
	11 10	
	11 11	

(14)Precautions in use of OLED Modules-1

Modules

- (1) Avoid applying excessive shocks to module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of OLED module.
- (3)Don't disassemble the OLED Module ..

WITICAL

- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist OLED Module.
- (6)Soldering: only to the I/O terminals.

(7) Storage: please storage in anti-static electricity container and clean environment.

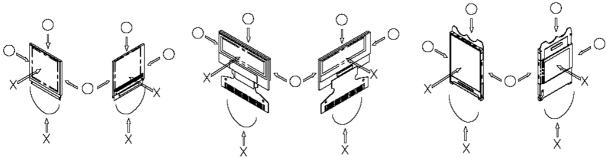
- Handling Precautions
- (1) Since the display panel is being made of glass, do not apply mechanical impacts such us dropping from a high position.
- (2) If the display panel is broken by some accident and the internal organic substance leaks out, be careful not to inhale nor lick the organic substance.
- (3) If pressure is applied to the display surface or its neighborhood of the OLED display module, the cell structure may be damaged and be careful not to apply pressure to these sections.
- (4) The polarizer covering the surface of the OLED display module is soft and easily scratched. Please be careful when handling the OLED display module.
- (5) When the surface of the polarizer of the OLED display module has soil, clean the surface. It takes advantage of by using following adhesion tape.
 - * Scotch Mending Tape No. 810 or an equivalent

Never try to breathe upon the soiled surface nor wipe the surface using cloth containing solvent such as ethyl alcohol, since the surface of the polarizer will become cloudy.

Also, pay attention that the following liquid and solvent may spoil the polarizer:

- * Water
- * Ketone
- * Aromatic Solvents
- (6) Hold OLED display module very carefully when placing OLED display module into the System housing. Do not apply excessive stress or pressure to OLED display module. And, do not over bend the film with electrode pattern layouts.

These stresses will influence the display performance. Also, secure sufficient rigidity for the outer cases.



- (7) Do not apply stress to the LSI chips and the surrounding molded sections.
- (8) Do not disassemble nor modify the OLED display module.
- (9) Do not apply input signals while the logic power is off.
- (10) Pay sufficient attention to the working environments when handing OLED display

- modules to prevent occurrence of element breakage accidents by static electricity.
- * Be sure to make human body grounding when handling OLED display modules.
- * Be sure to ground tools to use or assembly such as soldering irons.
- * To suppress generation of static electricity, avoid carrying out assembly work under dry environments.
- * Protective film is being applied to the surface of the display panel of the OLED display module. Be careful since static electricity may be generated when exfoliating the protective film.
- (11) Protection film is being applied to the surface of the display panel and removes the protection film before assembling it. At this time, if the OLED display module has been stored for a long period of time, residue adhesive material of the protection film may remain on the surface of the display panel after removed of the film. In such case, remove the residue material by the method introduced in the above Section 5.
- (12) If electric current is applied when the OLED display module is being dewed or when it is placed under high humidity environments, the electrodes may be corroded and be careful to avoid the above.

Storage Precautions

(1) When storing OLED display modules, put them in static electricity preventive bags avoiding exposure to direct sun light nor to lights of fluorescent lamps, and, also, avoiding high temperature and high humidity environment or low temperature (less than 0°C) environments.

(We recommend you to store these modules in the packaged state when they were shipped from Witical Technology Inc.

At that time, be careful not to let water drops adhere to the packages or bags nor let dewing occur with them.

(2) If electric current is applied when water drops are adhering to the surface of the OLED display module, when the OLED display module is being dewed or when it is placed under high humidity environments, the electrodes may be corroded and be careful about the above.

Designing Precautions

- (1) The absolute maximum ratings are the ratings which cannot be exceeded for OLED display module, and if these values are exceeded, panel damage may be happen.
- (2) To prevent occurrence of malfunctioning by noise, pay attention to satisfy the VIL and VIH specifications and, at the same time, to make the signal line cable as short as possible.
- (3) We recommend you to install excess current preventive unit (fuses, etc.) to the power circuit (VDD). (Recommend value: 0.5A)
- (4) Pay sufficient attention to avoid occurrence of mutual noise interference with the neighboring devices.
- (5) As for EMI, customer may take necessary measures on the equipment side basically.
- (6) When fastening the OLED display module, fasten the external plastic housing section.
- (7) If power supply to the OLED display module is forcibly shut down by such errors as taking out the main battery while the OLED display panel is in operation, we cannot guarantee the quality of this OLED display module.
- * Connection (contact) to any other potential than the above may lead to rupture of the IC.

(15)Precautions in use of OLED Modules-2

- (1) Avoid applying excessive shocks to module or making any alterations or modifications to it.
- (2)Don't make extra holes on the printed circuit board, modify its shape or change the components of OLED module.
- (3)Don't disassemble the OLED Module.
- (4)Don't operate it above the absolute maximum rating.
- (5)Don't drop, bend or twist OLED Module.
- (6)Soldering: only to the I/O terminals.
- (7)Storage: please storage in anti-static electricity container and clean environment.

Precautions when disposing of the OLED display modules

(1) Request the qualified companies to handle industrial wastes when disposing of the OLED display modules. Or, when burning them, be sure to observe the environmental and hygienic laws and regulations.

Other Precautions

(1) When an OLED display module is operated for a long of time with fixed pattern may remain as an after image or slight contrast deviation may occur.

Nonetheless, if the operation is interrupted and left unused for a while, normal state can be restored. Also, there will be no problem in the reliability of the module.

- (2) To protect OLED display modules from performance drops by static electricity rapture, etc., do not touch the following sections whenever possible while handling the OLED display modules. * Pins and electrodes
 - * Pattern layouts such as the TCP & FPC
- (3) With this OLED display module, the OLED driver is being exposed. Generally speaking, semiconductor elements change their characteristics when light is radiated according to the principle of the solar battery. Consequently, if this OLED driver is exposed to light, malfunctioning may occur.

* Design the product and installation method so that the OLED driver may be shielded from light in actual usage.

* Design the product and installation method so that the OLED driver may be shielded from light during the inspection processes.

- (4) Although this OLED display module stores the operation state data by the commands and the indication data, when excessive external noise, etc. enters into the module, the internal status may be changed. It therefore is necessary to take appropriate measures to suppress noise generation or to protect from influences of noise on the system design.
- (5) We recommend you to construct its software to make periodical refreshment of the operation statuses (re-setting of the commands and re-transference of the display data) to cope with catastrophic noise.
- (6) Resistors, capacitors and other passive components will have different appearance and color caused by the different supplier.
- (7) Our company will have the right to upgrade and modify the product function.