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WINSTAR Display Co.,Ltd.
華凌光電股份有限公司



Winstar Display Co., LTD

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SPECIFICATION

CUSTOMER : _____

MODULE NO.: WF70A2TIFGDHTV#

<p>APPROVED BY:</p> <p>(FOR CUSTOMER USE ONLY)</p>	<p>PCB VERSION: _____</p> <p>DATA: _____</p>
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SALES BY	APPROVED BY	CHECKED BY	PREPARED BY
			葉虹蘭
ISSUED DATE: 2019/10/16			

TFT Display Inspection Specification: <https://www.winstar.com.tw/technology/download.html>

Precaution in use of TFT module: <https://www.winstar.com.tw/technology/download/declaration.html>

RECORDS OF REVISION

DOC. FIRST ISSUE

VERSION	DATE	REVISED PAGE NO.	SUMMARY
0	2019/07/01		First issue
A	2019/10/16		Modify Electrical Characteristics (Note2)

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- 3.General Specification
- 4.Absolute Maximum Ratings
- 5.Electrical Characteristics
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1.Module Classification Information

W F 70 A2 T I F G D H T V #
 ① ② ③ ④ ⑤ ⑥ ⑦ ⑧ ⑨ ⑩ ⑪ ⑫ ⑬

①	Brand : WINSTAR DISPLAY CORPORATION											
②	Display Type : F→TFT Type, J→Custom TFT											
③	Display Size : 7.0" TFT											
④	Model serials no.											
⑤	Backlight Type :		F→CCFL, White S→LED, High Light White				T→LED, White Z→Nichia LED, White					
⑥	LCD Polarize Type/ Temperature range/ Gray Scale Inversion Direction		A→Transmissive, N.T, IPS TFT C→Transmissive, N. T, 6:00 ; F→Transmissive, N.T,12:00 ; I→Transmissive, W. T, 6:00 K→Transflective, W.T,12:00 L→Transmissive, W.T,12:00 N→Transmissive, Super W.T, 6:00				Q→Transmissive, Super W.T, 12:00 R→Transmissive, Super W.T, O-TFT V→Transmissive, Super W.T, VA TFT W→Transmissive, Super W.T, IPS TFT X→Transmissive, W.T, VA TFT Y→Transmissive, W.T, IPS TFT Z→Transmissive, W.T, O-TFT					
⑦	A : TFT LCD B : TFT+SCREW HOLES+CONTROL BOARD C : TFT+ SCREW HOLES +A/D BOARD D : TFT+ SCREW HOLES +A/D BOARD+CONTROL BOARD E : TFT+ SCREW HOLES +POWER BOARD					F : TFT+CONTROL BOARD G : TFT+ SCREW HOLES H : TFT+D/V BOARD I : TFT+ SCREW HOLES +D/V BOARD J : TFT+POWER BD						
⑧	Resolution:											
	A	128160	B	320234	C	320240	D	480234	E	480272	F	640480
	G	800480	H	1024600	I	320480	J	240320	K	800600	L	240400
	M	1024768	N	128128	P	1280800	Q	480800	R	640320	S	480128
	T	800320	U	8001280	V	176220	W	1280398	X	1024250	Y	1920720
	Z	800200	2	1024324	3	7201280	4	19201200	5	1366768	6	1280320
⑨	D: Digital L : LVDS M:MIPI											
⑩	Interface:											
	N	Without control board			A	8Bit		B	16Bit		H	HDMI
	I	I2C Interface			R	RS232		S	SPI Interface		U	USB
⑪	TS:											
	N	Without TS			T	Resistive touch panel			C	Capacitive touch panel (G-F-F)		
	G	Capacitive touch panel (G-G)					F	Capacitive touch panel (G-F)				
	C2	Capacitive touch panel (G-F-F)+OCR					G1	Capacitive touch panel (G-G)+OCA				
	G2	Capacitive touch panel (G-G)+OCR					B	CTP+GG+USB				
⑫	Version: X:Raspberry pi ; V: Raspberry pi 3B+											
⑬	Special Code		#:Fit in with ROHS directive regulations									

2.Summary

TFT 7.0”is a TN transmissive type color active matrix TFT liquid crystal display that use amorphous silicon TFT as switching devices. This module is a composed of a TFT_LCD module, It is usually designed for industrial application and this module follows RoHs.

3. General Specifications

Item	Dimension	Unit
Size	7.0	inch
Dot Matrix	800 x RGBx480(TFT)	dots
Module dimension	165.0(W) x 100(H) x 26.4(D)	mm
Active area	154.08 x 85.92	mm
Dot pitch	0.0642 x 0.179	mm
LCD type	TFT, Normally White, Transmissive	
View Direction	12 o'clock	
Gray Scale Inversion Direction	6 o'clock	
Aspect Ratio	16:9	
Controller IC	TFP401 or equivalent	
Backlight Type	LED, Normally White	
TFT Interface	HDMI	
RTP Interface	USB	
With /Without TP	With RTP	
Surface	Anti-Glare	

*Color tone slight changed by temperature and driving voltage.

4. Absolute Maximum Ratings

Item	Symbol	Min	Typ	Max	Unit
Operating Temperature	TOP	-20	—	+70	°C
Storage Temperature	TST	-30	—	+80	°C

Note: Device is subject to be damaged permanently if stresses beyond those absolute maximum ratings listed above

1. Temp. $\leq 60^{\circ}\text{C}$, 90% RH MAX. Temp. $> 60^{\circ}\text{C}$, Absolute humidity shall be less than 90% RH at 60°C

5. Electrical Characteristics

5.1. Operating conditions:

Item	Symbol	Condition	Min	Typ	Max	Unit	Remark
Supply Voltage For LCM	VDD	—	4.9	5	5.1	V	-
Supply Current For LCM	IDD	—	—	760	1140	mA	Note 1
LED Life Time	—	—	—	50,000	—	Hr	Note 4

Note 1 : This value is test for VDD =5.0V , Ta=25°C only

Note 2 : Please make sure to support enough current.

Note3 : Touch Panel driver is base on the mouse driver program and through USB port connect to PC or embedded board.Can only support the single touch.

Note 4: The “LED life time” is defined as the module brightness decrease to 50% original brightness at Ta=25°C and IL =180mA. The LED lifetime could be decreased if operating IL is lager than 180mA.

6. Optical Characteristics

Item	Symbol	Condition.	Min	Typ.	Max.	Unit	Remark	
Response time	Tr+ Tf	$\theta=0^\circ$ 、 $\Phi=0^\circ$	-	25	50	.ms	Note 3	
Contrast ratio	CR	At optimized viewing angle	500	800	-	-	Note 4	
Color Chromaticity	White	Wx	$\theta=0^\circ$ 、 $\Phi=0^\circ$	0.26	0.31	0.36	-	Note 2,5,6
		Wy		0.28	0.33	0.38	-	
Viewing angle (Gray Scale Inversion Direction)	Hor.	Θ_R	$CR \geq 10$	60	70	-	Deg.	Note 1
		Θ_L		60	70	-		
	Ver.	Φ_T		50	60	-		
		Φ_B		60	70	-		
Brightness	-	-	200	250	-	cd/m ²	Center of display	
Uniformity	(U)	-	70	-	-	%	Note 5	

Ta=25±2°C, IL=180mA

Note 1: Definition of viewing angle range

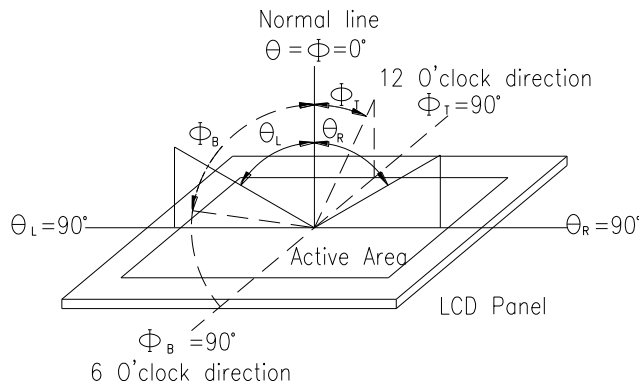


Fig. 6.1. Definition of viewing angle

Note 2: Test equipment setup:

After stabilizing and leaving the panel alone at a driven temperature for 10 minutes, the measurement should be executed. Measurement should be executed in a stable, windless, and dark room. Optical specifications are measured by Topcon BM-7orBM-5 luminance meter 1.0° field of view at a distance of 50cm and normal direction.

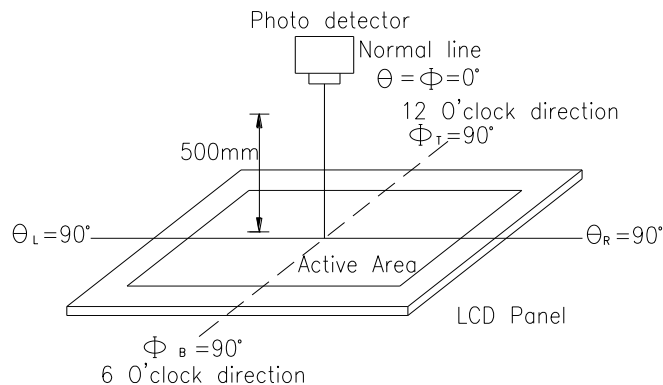
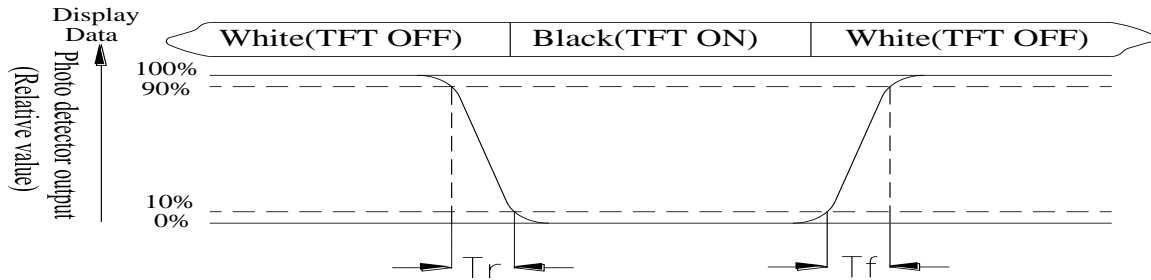


Fig. 6.2. Optical measurement system setup

Note 3: Definition of Response time:

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time, T_r , is the time between photo detector output intensity changed from 90% to 10%. And fall time, T_f , is the time between photo detector output intensity changed from 10% to 90%



Note 4: Definition of contrast ratio:

The contrast ratio is defined as the following expression.

$$\text{Contrast ratio (CR)} = \frac{\text{Luminance measured when LCD on the "White" state}}{\text{Luminance measured when LCD on the "Black" state}}$$

Note 5: Definition of Luminance Uniformity

Active area is divided into 9 measuring areas (reference the picture in below). Every measuring point is placed at the center of each measuring area.

Luminance Uniformity (U) = $L_{\min}/L_{\max} \times 100\%$

L = Active area length

W = Active area width

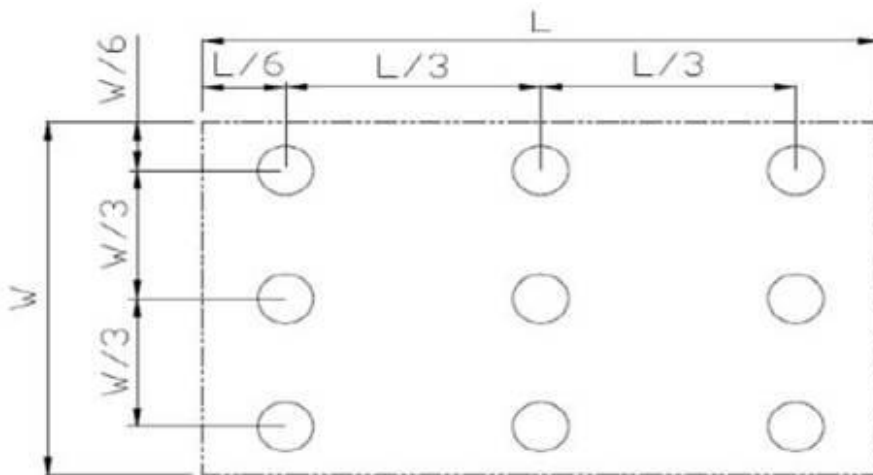


Fig6.3. Definition of uniformity

Note 6: Definition of color chromaticity (CIE 1931)

Color coordinates measured at the center point of LCD

Note 7: Measured at the center area of the panel when all the input terminals of LCD panel are electrically opened.

7.Interface

7.1. LCM PIN Definition(CON6)

Pin	Symbol	Function	Remark
1	NC	No connection	
2	5V	Raspberry Pi:Power 5V	
3	GPIO02	Raspberry Pi:GPIO02	
4	5V	Raspberry Pi:Power 5V	
5	GPIO03	Raspberry Pi:GPIO03	
6	GND	Raspberry Pi:GND	
7	GPIO04	Raspberry Pi:GPIO04	
8	GPIO14	Raspberry Pi:GPIO14	
9	GND	Raspberry Pi:GND	
10	GPIO15	Raspberry Pi:GPIO15	
11	GPIO17	Raspberry Pi:GPIO17	
12	GPIO18	Raspberry Pi:GPIO18 (Backlight Enable)	
13	GPIO27	Raspberry Pi:GPIO27	
14	GND	Raspberry Pi:GND	
15	GPIO22	Raspberry Pi:GPIO22	
16	GPIO23	Raspberry Pi:GPIO23	
17	NC	No connection	
18	GPIO24	Raspberry Pi:GPIO24	
19	GPIO10	Raspberry Pi:GPIO10	
20	GND	Raspberry Pi:GND	
21	GPIO09	Raspberry Pi:GPIO09	
22	GPIO25	Raspberry Pi:GPIO25	
23	GPIO11	Raspberry Pi:GPIO11	
24	GPIO08	Raspberry Pi:GPIO08	
25	GND	Raspberry Pi:GND	
26	GPIO07	Raspberry Pi:GPIO07	
27	ID_SD	Raspberry Pi:ID_SD	
28	ID_SC	Raspberry Pi:ID_SC	
29	GPIO05	Raspberry Pi:GPIO05	
30	GND	Raspberry Pi:GND	

31	GPIO06	Raspberry Pi:GPIO06	
32	GPIO12	Raspberry Pi:GPIO12	
33	GPIO13	Raspberry Pi:GPIO13	
34	GND	Raspberry Pi:GND	
35	GPIO19	Raspberry Pi:GPIO19	
36	GPIO16	Raspberry Pi:GPIO16	
37	GPIO26	Raspberry Pi:GPIO26	
38	GPIO20	Raspberry Pi:GPIO20	
39	GND	Raspberry Pi:GND	
40	GPIO21	Raspberry Pi:GPIO21	

7.2. LCM PIN Definition (CON5)

Pin	Symbol	Function	Remark
1	3.3V	TFT Module Power limit can only output 3.3V,100mA	Note1
2	5V	Raspberry Pi:Power 5V	
3	GPIO02	Raspberry Pi:GPIO02	
4	5V	Raspberry Pi:Power 5V	
5	GPIO03	Raspberry Pi:GPIO03	
6	GND	Raspberry Pi:GND	
7	GPIO04	Raspberry Pi:GPIO04	
8	GPIO14	Raspberry Pi:GPIO14	
9	GND	Raspberry Pi:GND	
10	GPIO15	Raspberry Pi:GPIO15	
11	GPIO17	Raspberry Pi:GPIO17	
12	GPIO18	Raspberry Pi:GPIO18 (Backlight Enable)	
13	GPIO27	Raspberry Pi:GPIO27	
14	GND	Raspberry Pi:GND	
15	GPIO22	Raspberry Pi:GPIO22	
16	GPIO23	Raspberry Pi:GPIO23	
17	3.3V	TFT Module Power limit can only output 3.3V,100mA	Note1
18	GPIO24	Raspberry Pi:GPIO24	
19	GPIO10	Raspberry Pi:GPIO10	
20	GND	Raspberry Pi:GND	
21	GPIO09	Raspberry Pi:GPIO09	

22	GPIO25	Raspberry Pi:GPIO25	
23	GPIO11	Raspberry Pi:GPIO11	
24	GPIO08	Raspberry Pi:GPIO08	
25	GND	Raspberry Pi:GND	
26	GPIO07	Raspberry Pi:GPIO07	
27	ID_SD	Raspberry Pi:ID_SD	
28	ID_SC	Raspberry Pi:ID_SC	
29	GPIO05	Raspberry Pi:GPIO05	
30	GND	Raspberry Pi:GND	
31	GPIO06	Raspberry Pi:GPIO06	
32	GPIO12	Raspberry Pi:GPIO12	
33	GPIO13	Raspberry Pi:GPIO13	
34	GND	Raspberry Pi:GND	
35	GPIO19	Raspberry Pi:GPIO19	
36	GPIO16	Raspberry Pi:GPIO16	
37	GPIO26	Raspberry Pi:GPIO26	
38	GPIO20	Raspberry Pi:GPIO20	
39	GND	Raspberry Pi:GND	
40	GPIO21	Raspberry Pi:GPIO21	

Note1: The 3.3V supply current is limited; please pay special attention to use

7.3. HDMI

Pin No.	Symbol	I/O	Function	Remark
1	Rx2+	I	+LVDS Differential Data Input	
2	GND	P	Ground	
3	Rx2-	I	-LVDS Differential Data Input	
4	Rx1+	I	+LVDS Differential Data Input	
5	GND	P	Ground	
6	Rx1-	I	-LVDS Differential Data Input	
7	Rx0+	I	+LVDS Differential Data Input	
8	GND	P	Ground	
9	Rx0-	I	-LVDS Differential Data Input	
10	RxC+	I	+LVDS Differential Clock Input	
11	GND	P	Ground	
12	RxC-	I	-LVDS Differential Clock Input	
13-14	NC	-	No connection	
15	SCL	I/O	DDC(Data Display Channel) Clock	
16	SDA	I/O	DDC(Data Display Channel) Data	
17	GND	P	Ground	
18	5V	P	Power Supply	
19	Detect	I/O	Hot plug detect	

I: input, O: output, P: Power

7.4. USB

Pin No.	Symbol	I/O	Function	Remark
1	5V	P	Power Supply	
2	D-	I/O	USB Data -	
3	D+	I/O	USB Data +	
4	NC	-	No connection	
5	GND	P	Ground	

7.5. POWER JACK

Pin No.	Symbol	I/O	Function	Remark
1	5V	P	Power Supply (5V)	
2	GND	P	Ground	
3	NC		No connection	

* Display need to use power jack to power on due to HDMI port not able to fulfill the supply current

8. Reliability

Content of Reliability Test (Wide temperature, -20°C~70°C)

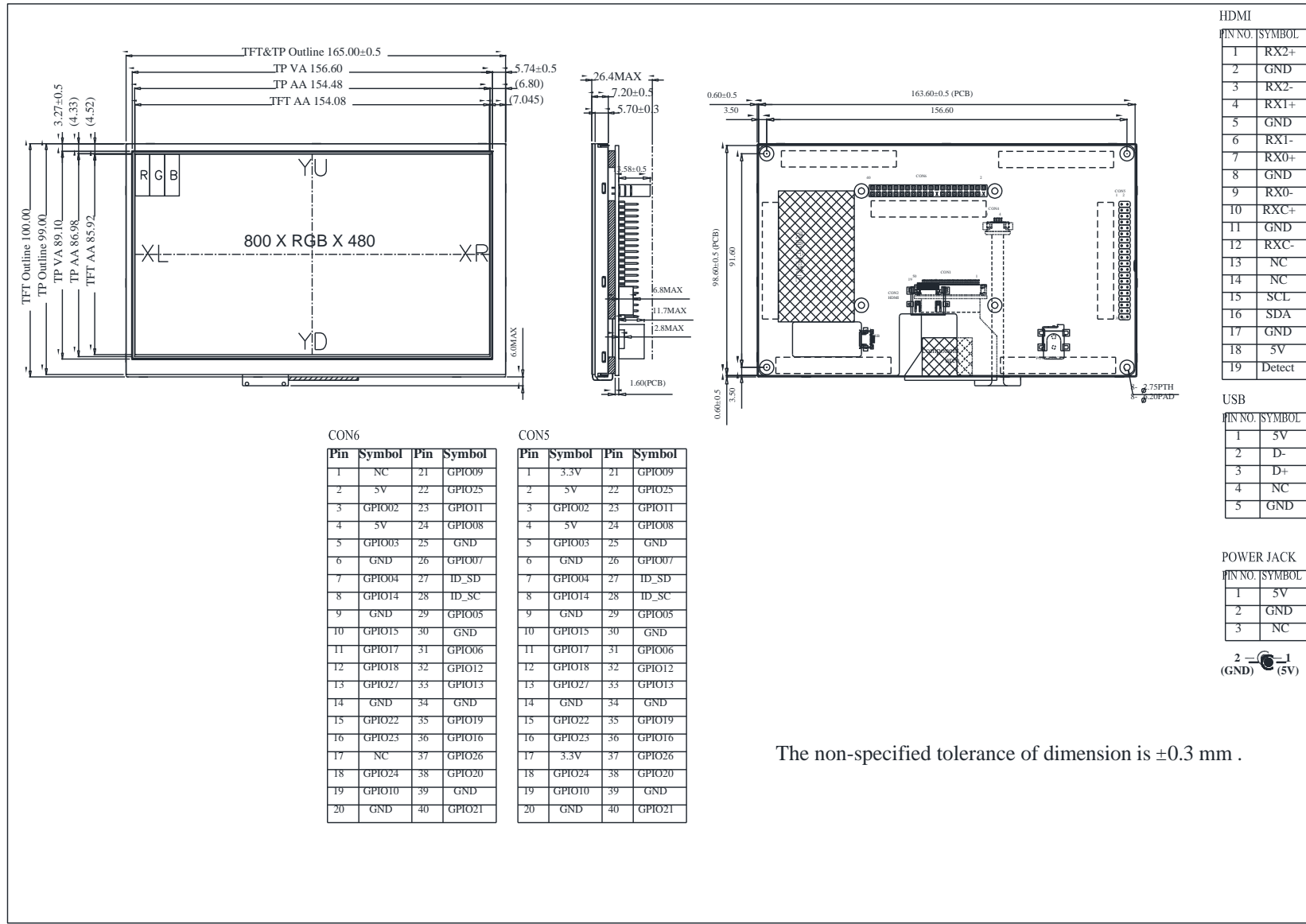
Environmental Test			
Test Item	Content of Test	Test Condition	Note
High Temperature storage	Endurance test applying the high storage temperature for a long time.	80°C 200hrs	2
Low Temperature storage	Endurance test applying the low storage temperature for a long time.	-30°C 200hrs	1,2
High Temperature Operation	Endurance test applying the electric stress (Voltage & Current) and the thermal stress to the element for a long time.	70°C 200hrs	—
Low Temperature Operation	Endurance test applying the electric stress under low temperature for a long time.	-20°C 200hrs	1
High Temperature/ Humidity Operation	The module should be allowed to stand at 60°C,90%RH max	60°C,90%RH 96hrs	1,2
Thermal shock resistance	The sample should be allowed stand the following 10 cycles of operation <div style="text-align: center;"> <p style="margin: 0;">-20°C 25°C 70°C</p> <p style="margin: 0;">30min 5min 30min</p> <p style="margin: 0;">1 cycle</p> </div>	-20°C/70°C 10 cycles	—
Vibration test	Endurance test applying the vibration during transportation and using.	Total fixed amplitude : 1.5mm Vibration Frequency : 10~55Hz One cycle 60 seconds to 3 directions of X,Y,Z for Each 15 minutes	3
Static electricity test	Endurance test applying the electric stress to the terminal.	VS=±600V(contact), ±800v(air), RS=330Ω CS=150pF 10 times	—

Note1: No dew condensation to be observed.

Note2: The function test shall be conducted after 4 hours storage at the normal Temperature and humidity after remove from the test chamber.

Note3: The packing have to including into the vibration testing.

9. Contour Drawing





1、Panel Specification :

- 1. Panel Type : Pass NG , _____
- 2. View Direction : Pass NG , _____
- 3. Numbers of Dots : Pass NG , _____
- 4. View Area : Pass NG , _____
- 5. Active Area : Pass NG , _____
- 6. Operating Temperature : Pass NG , _____
- 7. Storage Temperature : Pass NG , _____
- 8. Others : _____

2、Mechanical Specification :

- 1. PCB Size : Pass NG , _____
- 2. Frame Size : Pass NG , _____
- 3. Material of Frame : Pass NG , _____
- 4. Connector Position : Pass NG , _____
- 5. Fix Hole Position : Pass NG , _____
- 6. Backlight Position : Pass NG , _____
- 7. Thickness of PCB : Pass NG , _____
- 8. Height of Frame to PCB : Pass NG , _____
- 9. Height of Module : Pass NG , _____
- 10. Others : Pass NG , _____

3、Relative Hole Size :

- 1. Pitch of Connector : Pass NG , _____
- 2. Hole size of Connector : Pass NG , _____
- 3. Mounting Hole size : Pass NG , _____
- 4. Mounting Hole Type : Pass NG , _____
- 5. Others : Pass NG , _____

4、Backlight Specification :

- 1. B/L Type : Pass NG , _____
- 2. B/L Color : Pass NG , _____
- 3. B/L Driving Voltage (Reference for LED Type) : Pass NG , _____
- 4. B/L Driving Current : Pass NG , _____
- 5. Brightness of B/L : Pass NG , _____
- 6. B/L Solder Method : Pass NG , _____
- 7. Others : Pass NG , _____

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Winstar Module Number : _____

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5、Electronic Characteristics of Module :

- 1. Input Voltage : Pass NG , _____
- 2. Supply Current : Pass NG , _____
- 3. Driving Voltage for LCD : Pass NG , _____
- 4. Contrast for LCD : Pass NG , _____
- 5. B/L Driving Method : Pass NG , _____
- 6. Negative Voltage Output : Pass NG , _____
- 7. Interface Function : Pass NG , _____
- 8. LCD Uniformity : Pass NG , _____
- 9. ESD test : Pass NG , _____
- 10. Others : Pass NG , _____

6、Summary :

Sales signature : _____

Customer Signature : _____

Date : / / _____

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